



3421 S. Burdick Street • Kalamazoo, MI 49001
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SERVO INSTALLATION INSTRUCTIONS

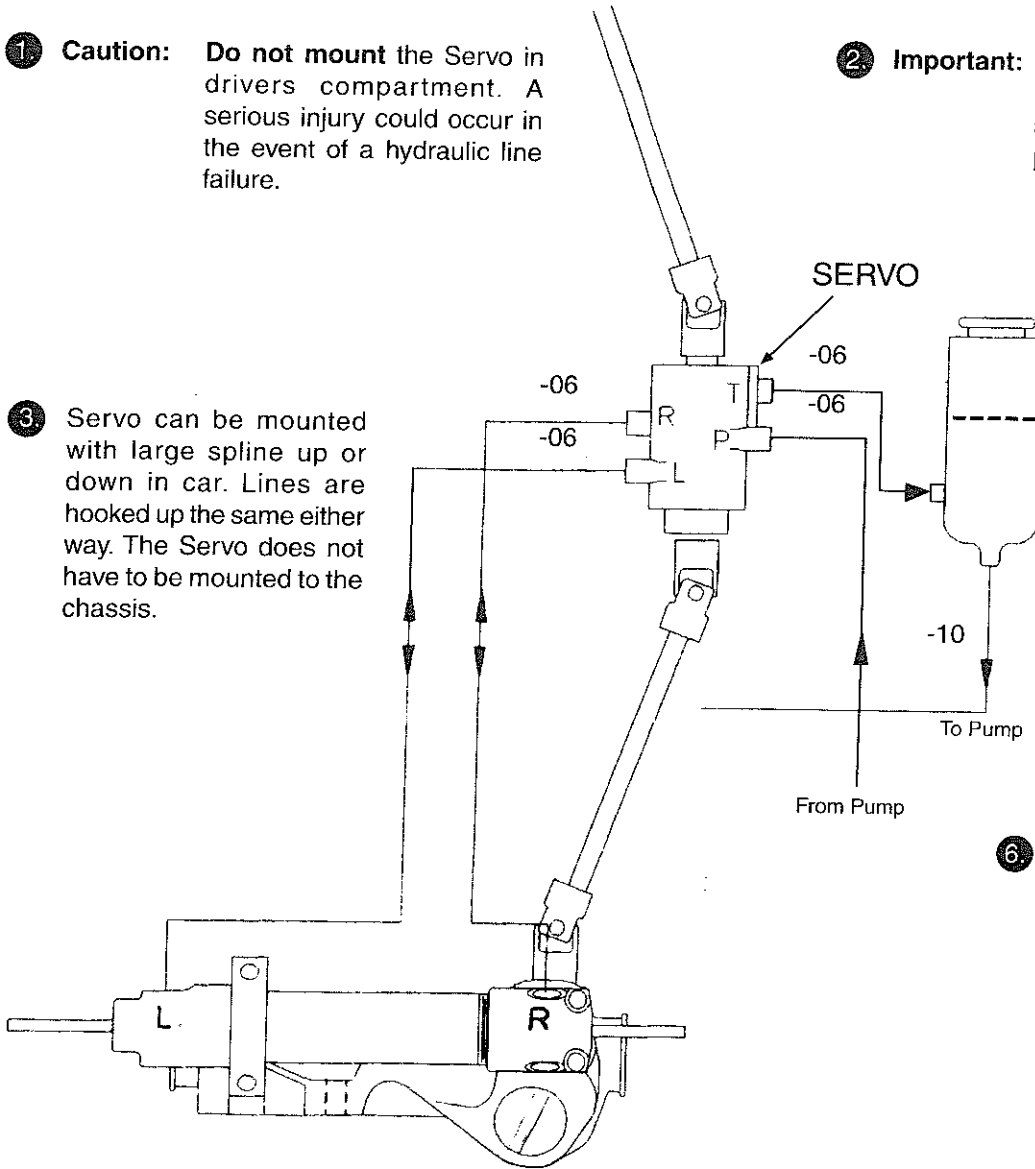
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1 **Caution:** Do not mount the Servo in drivers compartment. A serious injury could occur in the event of a hydraulic line failure.

2 **Important:** You must use a power steering hose meeting SAE 100RS specifications (we recommend our power steering hose kits).

3 Servo can be mounted with large spline up or down in car. Lines are hooked up the same either way. The Servo does not have to be mounted to the chassis.



4 Tank must be mounted higher than the pump.

5 Fluid should be 2" inches above the return line. To bleed system, rotate steering wheel lock to lock and hold against stop. Check fluid level after bleeding. Add fluid to proper level if required.

6 Feel free to call us with any questions regarding pump installation or maintaining this system.

See reverse side for U-Joint timing