

# INSTRUCTION

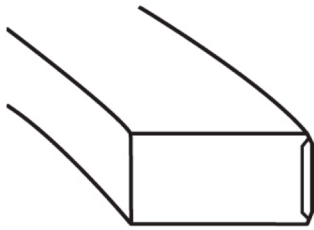
**560-42620**

**Offenhauser 3.248 Bore Ring Set**

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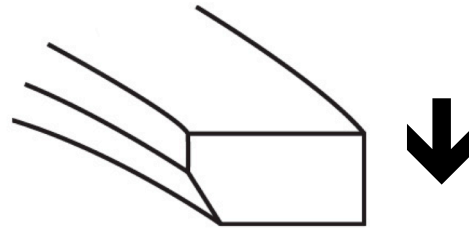
## GROOVE 1 – Compression Ring

Rings have no bevel, no pips and can be installed either way.



## GROOVE 2- Compression Ring

Rings have a bevel. Make sure to install with bevel down.

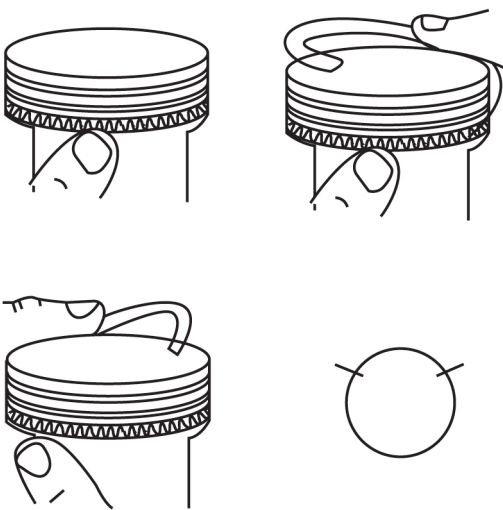


## GROOVE 3- Oil Control Ring

Install wave spacer ring into the groove.

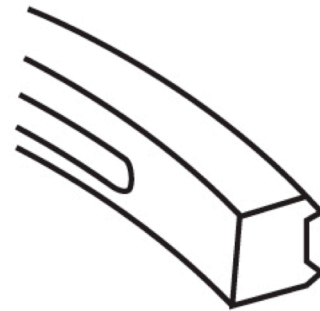
Spiral one steel scraper ring above the wave expander. Spiral the other steel scraper ring below the expander ring.

Place ring gaps 1" to right and left of the expander ring ends.



## GROOVE 4- Second Oil Control Ring

Rings can be installed either way.



**CAST RINGS MUST BE INSTALLED USING A RING EXPANDER TOOL**

# IMPORTANT

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