

INSTRUCTIONS

925-11906
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SHOTGUN BILL SCOOP

- 1) Scoop
- 2) Carb. Plates
- 2) Filter Elements
- 2) 1/4 x 6" Carb Studs & Nuts
- 2) Filter Top Plates
- 8) 10 x 24 Screws & Nuts

- 1) Unpack scoop and check for damage or missing components.

NOTE: Some tunnel ram intake manifolds, such as the 7110 Edelbrock, have the carb pads on different planes. It is up to you how you deal with this. Some of your options include:

- A) Install a spacer or thick gasket between the intake and carb the required thickness.
 - B) Remove the required amount from the carb plate.
 - C) Use your imagination.
- 2) Now fit the carb plate to the carb. Holley has added boss' to some of their carbs that need to be filed down for the plate to fit. A grinder or file is normally used, as aluminum is easy to work with. Just don't get carried away.
 - 3) Trial fit carb plate to scoop. You may have to remove a small amount of the raised casting on each side to allow it to fit into the scoop properly.
 - 4) In each corner of the carb plate is a raided spot. Drill each corner with a 3/16 drill.
 - 5) Now install air cleaner stud into each carb along with the plate, filter element top plate and nut.
 - 6) Carefully set scoop over top of air cleaner(s) and position as desired. This is the most important step of the installation. Make sure the scoop is where you want it to be. Is it going to clear your distributor? The hood opening?
 - 7) Now use a felt tip pen, scratch awl or other means to mark through the holes in the carb plate. This will show you where to drill. Have someone hold down lightly on the scoop while you are marking 2 of the holes. I would mark one front hole and one opposite rear hole.
 - 8) Remove scoop and drill scoop with a 3/16 drill bit.
 - 9) Reinstall scoop and install bolts finger tight. How's it look? Still straight?
 - 10) If everything is still in place, mark the other, drill and you're done!

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