

INSTRUCTIONS

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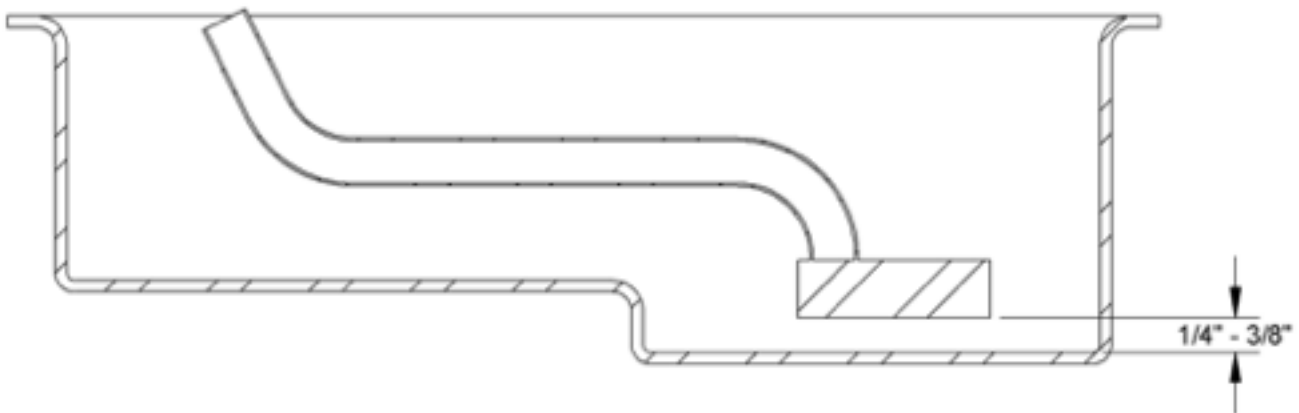


917-15115

Small Block Ford 351W

Claimer Oil Pan

1. Remove any old gaskets and clean pan rails of grease, oil or any other material. Check bolt holes and clean with bottoming tap and compressed air.
2. Temporarily install oil pump, pickup and pan (without gaskets) and rotate engine by hand to check clearance with moving parts. Adjust as required for clearance.
3. Permanently install oil pump and pickup (sold separately – Speedway part 917-15138) and check depth to bottom of pan **WITH GASKET IN PLACE**. We recommend Speedway part 344-1810 gasket. Pickup screen should be parallel with bottom of pan and $\frac{1}{4}$ "- $\frac{3}{8}$ " from pan bottom. Adjust as required. This is critical, as too much or too little gap can lead to oil starvation and serious engine damage.
4. Using some form of gasket sealer, position and glue side rail gaskets to the cylinder block, making certain all threaded holes are properly aligned. Apply RTV gasket sealer between end seals and grooves to hold in place.
5. Position pan onto side rails and install all pan bolts into threaded holes. Starting at the middle and working out, tighten all bolts to 12 ft/lbs. **DO NOT OVERTIGHTEN PAN BOLTS.**
6. Fill engine with oil and check for proper level with dipstick.
7. Start engine and bring to operating temperature while watching for leaks. Shut engine off and allow to cool. Re-torque all bolts to 12 ft/lbs – **DO NOT OVERTIGHTEN.**



IMPORTANT

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SHORTAGES Please check the contents of your delivery to ensure that all parts ordered are received. Refer to your invoice to cross check all items received and inspect all packing materials for contents of small items. Retain original shipping box and packing materials. Orders may be split into multiple boxes which can be delivered on different days. Contact Speedway Motors for instructions regarding shortage claim within 5 days of receipt. Speedway Motors assumes no liability after this 5 day period.

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All exchanged or returned merchandise must be in original factory condition with no modifications or alterations. Returned merchandise must include original packaging materials, warranty cards, manuals, instructions, etc. If the returned item requires repackaging, your refund / exchange will be subject to a repackaging charge. Return/Exchange transactions less than \$99 are excluded from the free shipping offer.

HOW TO RETURN AN ITEM Please re-pack the item in a sturdy box, include a copy of your invoice and completed return form. Returns must be shipped prepaid. CODs are not accepted. Shipping costs for exchanged merchandise will be charged to your credit card.

Items that are returned after 60 days are subject to a 15% restocking charges. Fiberglass items returned will be subject to a 15% restocking charge. We are unable to accept returns on electrical parts, video tapes, DVD's, books, special order or closeout merchandise.

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