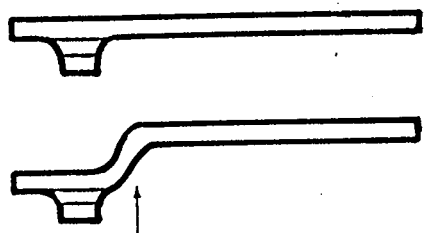


BRAKE ARM ASSEMBLY

916-31927
thru
916-31935

916-31924
thru
916-31935

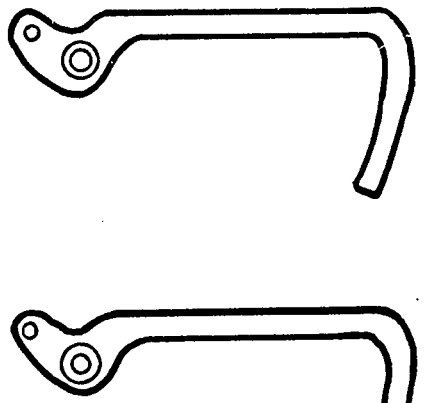
Brake Arm
Assy.



- Mount steering box bracket to frame.
- Provide clearance for brake bracket mounting bolts.
- Screw brake bracket on to steering box bracket.
- With brake pad off - adjust the brake ram clevis for proper travel of brake arm.

Determine steering column position - if there is interference with the brake arm - then heat and offset the brake arm by bending.

OR put shims between brake bracket & steering box bracket.



- Drill & tap hole in brake pedal arm & cut off the excess length.
- Once mounted - then determine desired pedal location heat the brake arm & bend to desired pedal location.

SPEEDWAY

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INSTRUCTIONS