

INSTRUCTIONS

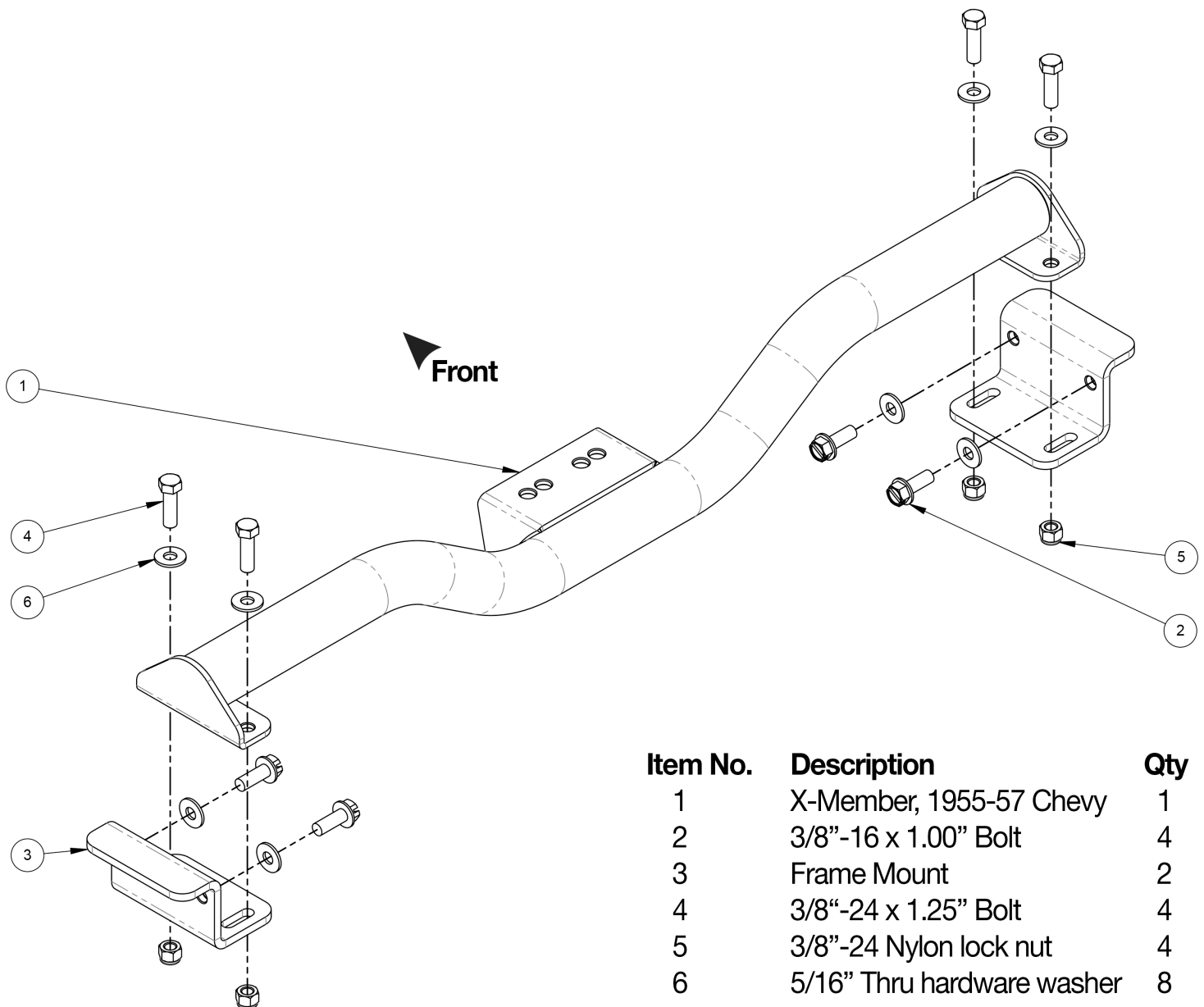
916-28910

'55-'57 Chevy Transmission Crossmember Kit

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'55-'57 Chevy Transmission Crossmember Kit

1. Install engine and transmission in the frame. Use either original front mounts or Speedway Motors bolt-in 910-18055 kit that uses the side motor mounts.
2. Bolt the cross member to the transmission mount cushion.
3. Place the S-shaped brackets on the upper inside edge of the frame rails and install the four 3/8"-24 x 14" bolts and nuts that hold the brackets and cross member together. Leave slightly loose to allow for adjustments. Measure from the front leaf spring mounting bolt or other common point forward to the cross member and align as necessary to square cross member in frame.
4. Measure several times to ensure you have the cross member located properly. Mark the frame through the four holes in the brackets. Remove cross member, center punch the four marks and drill with a 5/16" drill bit.
5. Using the four 3/8"-16 x 1" self-tapping bolts, push in and turn slowly keeping them straight while they start tightening.
6. Install the cross member with the remaining four bolts. Double check for square and tighten all bolts.



IMPORTANT

RETURNS We want you to be satisfied with your purchase. If you are not satisfied, you may return your new, unused item within 60 days for refund or exchange.

All exchanged or returned merchandise must be in original factory condition with no modifications or alterations. Returned merchandise must include original packaging materials, warranty cards, manuals, instructions, etc. If the returned item requires repackaging, your refund / exchange will be subject to a repackaging charge. Return/Exchange transactions less than \$99 are excluded from the free shipping offer.

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Speedway Motors, Inc.

P.O. Box 81906 • Lincoln, NE 68501

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