

INSTRUCTIONS

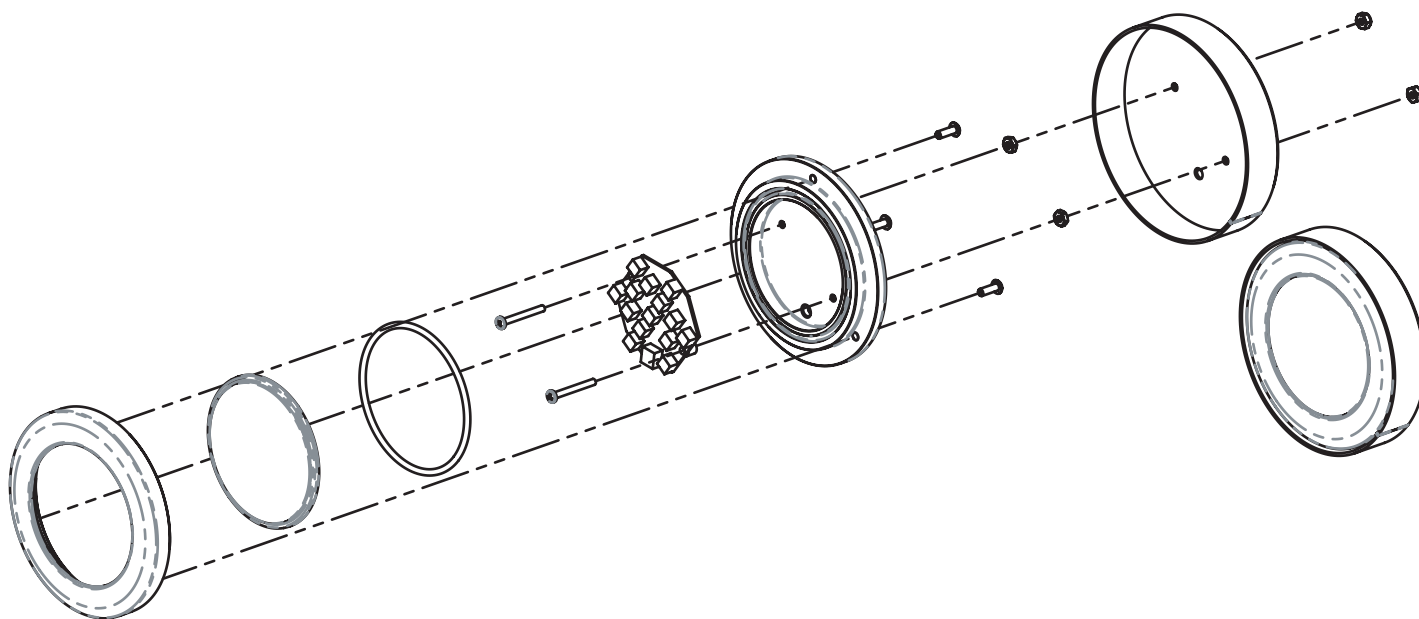
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SPEEDWAY
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91603094

Flush Mount LED
Tail Lights

Kit Contents	
91603094.1	Base Ring, Tail Light (2)
91603094.2	Face Ring, Tail Light (2)
91603094.3	Mounting Bucket, Tail Light (2)
91603094.5	Hardware Kit, Tail Light
91062140	Tail Light Lens, Red (2)
91131035	LED Tail Light Assembly



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Flush Mount LED

Tail Lights

This kit includes all you will need to install custom, flush mount, LED tail light assemblies in your vehicle.

1. Once you decide exactly where you want to place these tail light assemblies, start the install by marking and carefully cutting the 5" holes needed to install the mounting buckets. The included buckets are made a bit deeper than needed to allow for trimming to match any slight body contours. Once these buckets are fitted to the body, fully weld and finish as required.
2. Assemble the tail light itself by removing the short screws in the LED assembly and replacing those with the included #6-32 x 1-1/4" Phillips head screws.
3. Carefully feed the wires through the hole in the back of the aluminum housing. Thread the #6-32 screws through the tapped holes in the housing base until snug, **DO NOT OVER TIGHTEN THESE SCREWS**. Thread the #6-32 nuts onto these studs and tighten to secure studs in housing base.
4. Install the o-ring into the groove in the base. Place the glass lens over the o-ring and install the housing cover. Fasten the cover to base with the supplied #8-32 screws.
5. Feed the wires and studs through the holes in the bucket and fasten with the included #6-32 Nylon lock nuts to complete installation. Connect the wiring to the vehicle harness as required.

IMPORTANT

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