

# INSTRUCTIONS

916-89400

## TUBING NOTCHER

The **SPEEDY NOTCHER** is an invaluable tool when you are building a frame using round tubing. It works with the following combinations:

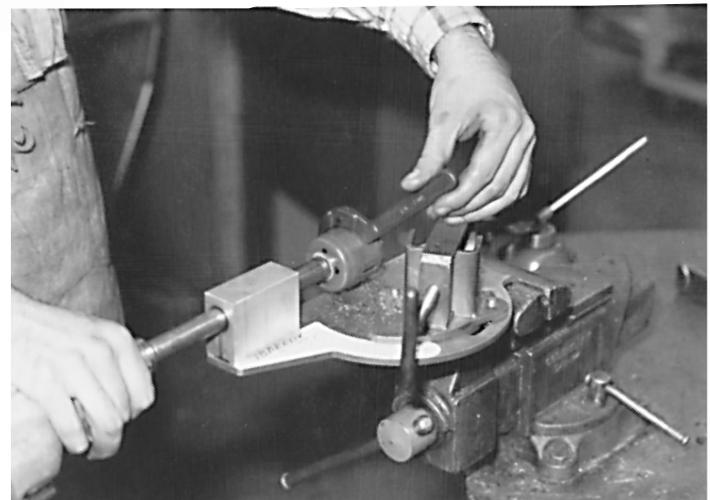
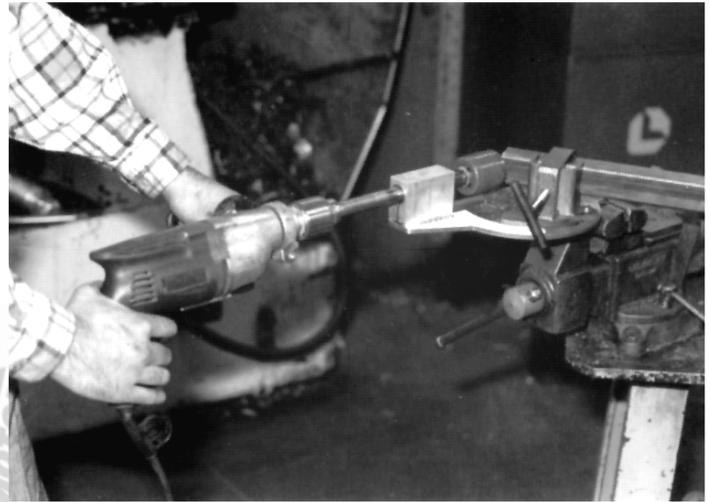
- 1" to 2" round tubing
- 1" to 1.5" square tubing
- Fitting tubes of different sizes
- Fitting angles of 40 to 90 degrees

There are two different ways to use the tool:

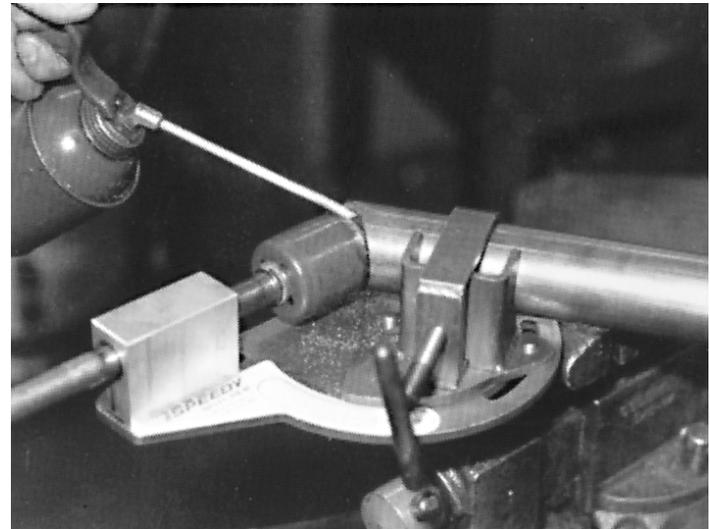
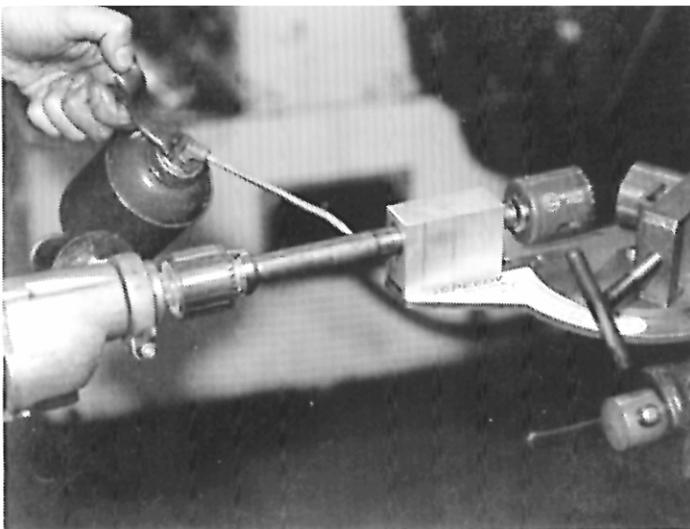
- Mount the **SPEEDY NOTCHER** in a table vice and use a 1/2" electric drill (preferred)
- Clamp the **SPEEDY NOTCHER** to a drill press table

The **SPEEDY NOTCHER** uses commonly available hole saws. You will need to purchase hole saws for the size tubing you will be fitting. These hole saws are readily available at most lumber yards, tool houses, and hardware stores. It is a good idea to purchase two saws of each size you will be using, just in case you knock the teeth off one in the middle of a cut.

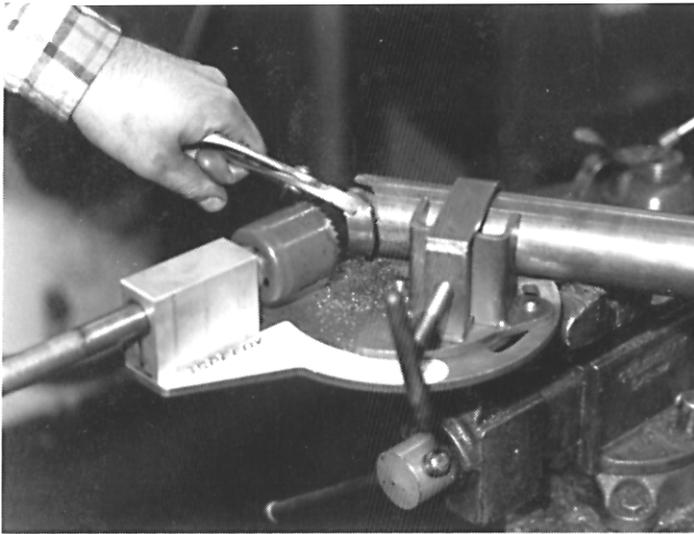
Included with your **SPEEDY NOTCHER** is a spanner wrench to ease installation and removal of the hole saws from the drive shaft. There is also a threaded adapter to allow usage of both size hole saw drives.



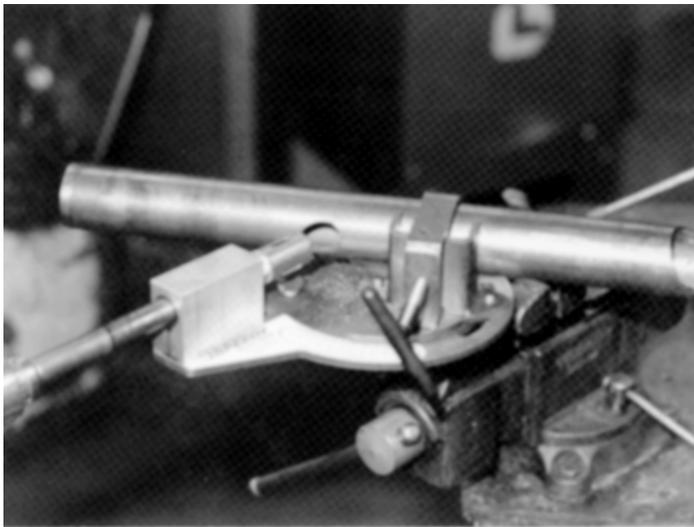
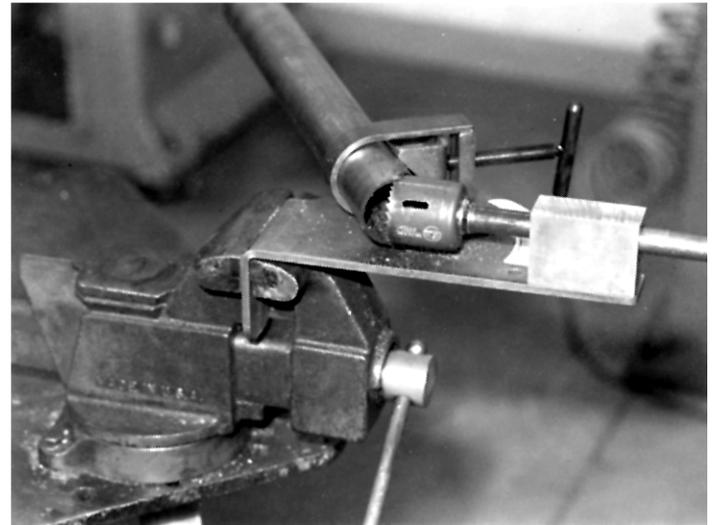
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Make sure to oil the drive shaft and the cutting teeth as you saw through the tubing.

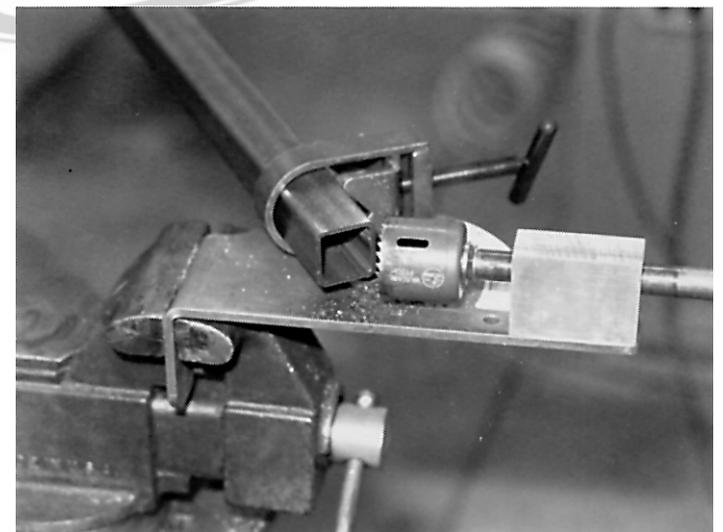
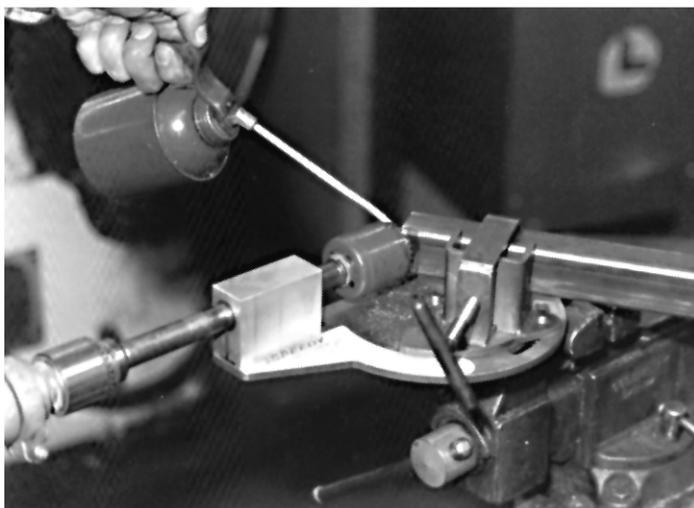


After making the first half of the cut, remove the remnant from the tub or the saw before completing the cut.



Small tubes can be fit into larger tubes as shown.

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Fitting square tubes to round tubes is easy!

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