

INSTRUCTIONS

560-5174 using Chevy arm and bearing

560-5272 using Flathead shaft mounted bearing

916-29500 **916-29510**

Read complete instructions before starting assembly.

This kit allows you to bolt a '55-up GM 3 or 4-speed transmission to your '32-'48 Ford and '39-'50 Mercury Flathead. These transmissions must be 1 1/8"-10 spline (most trannys are). (Note: T-5 transmission will not work).

We recommend that you use the flywheel that uses the Long style pressure plate. This is the one with the staggered bolt pattern. These pressure plates are readily available, the Borg and Beck style is not.

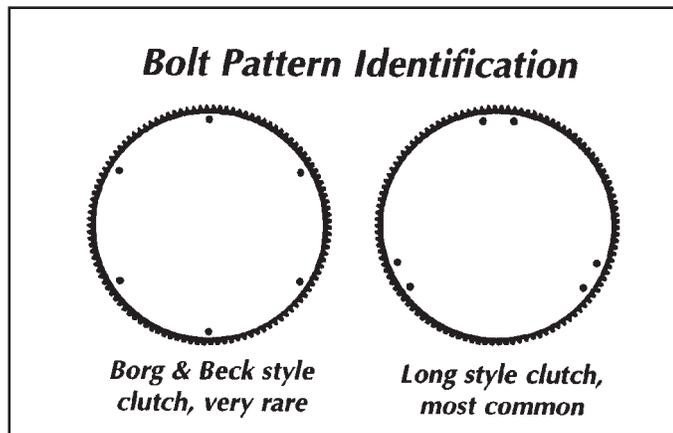
Other required parts:

10' Long style pressure plate for flathead

10" GM clutch disc 1 1/8"-10 spline

Speedway accessory kit #916-29510 for use with 560-5174 adapter

Speedway accessory kit #916-29500 for use with 560-5272 adapter



1) Install pilot bearing adapter onto input shaft by lightly tapping with a mallet. This adapter comes with the bellhousing.

2) Approximately 1/8" must be machined off the flywheel side of the clutch disc hub. A ball of clay is an easy way to check for at least 1/8" clearance between hub and crank.

3) For Ford shaft mount t/o - Install throwout spacer onto trans. input shaft with chamfer toward tranny.

4a) For Ford shaft mount t/o -Install pressure plate and disc. Install t/o bearing onto shaft. Bolt up transmission.

4b) For Chevy t/o arm - Install pressure plate and disc. Thread adjustable pivot into bellhousing, then install t/o bearing and arm. Bolt up adapter to engine, install transmission and adjust linkage to give 1/2"-1" free play at pedal

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