

INSTRUCTIONS

916-15375

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CHEVY BALANCING PLATE

NOTE: Fits gen I small blocks from 1955 to 1985 with 2 piece rear main seal.

To install, place on register of crankshaft prior to installing the flywheel or flexplate. Make sure that the face of the crank flange is clean and free of nicks and burrs.

It is critical that the balancing plate be installed with "flywheel side" facing aft, away from engine, and that all 7 holes are aligned with crankshaft (the 7th hole is for the alignment dowel pin, your engine may or may not have the alignment dowel pin).

Install flywheel or flexplate over balancing plate, install 6 bolts, making sure that balancing plate does not move from its properly indexed position.

Torque bolts to 65 ft lbs. Make certain that bolts are long enough for proper engagement into crank flange.

PLEASE NOTE: THIS BALANCING PLATE ONLY CORRECTS FOR REPLACING THE EXTERNALLY BALANCED FLYWHEEL/STARTER RING AND YOU STILL MUST USE AN EXTERNALLY WEIGHTED HARMONIC BALANCER ON THE ENGINE!!!



Speedway Motors Inc., P.O. Box 81906
Lincoln, NE 68501 (402) 323-3200
www.speedwaymotors.com



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IMPORTANT

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