

INSTRUCTIONS

916-15201

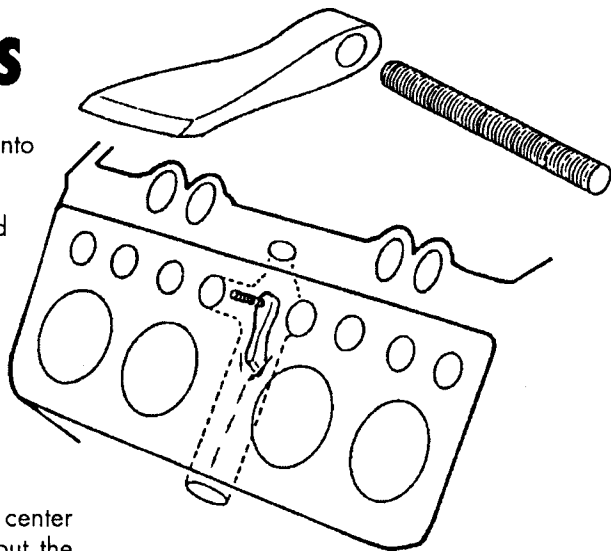
FLATHEAT EXHAUST BAFFLES

Remove stock center stud and install special short stud (you fit it) into block.

A piece of All Thread is supplied to cut and make a small set stud to hold baffle in place. Don't use the All Thread for the stud. Put a head stud in on top of the short All Thread. You may have to grind front baffle.

Position the exhaust baffle in the exhaust passage with the countersink up. Tighten the tapered end of the short All Thread into the countersink in the baffle until it is secured and is positioned straight in the passage.

Exhaust baffles prevent exchange of exhaust gas between center cylinders. Baffles direct the center cylinder exhaust gas directly out the exhaust passage. This prevents the dilution of combustion charge in center cylinders.



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