

INSTRUCTIONS

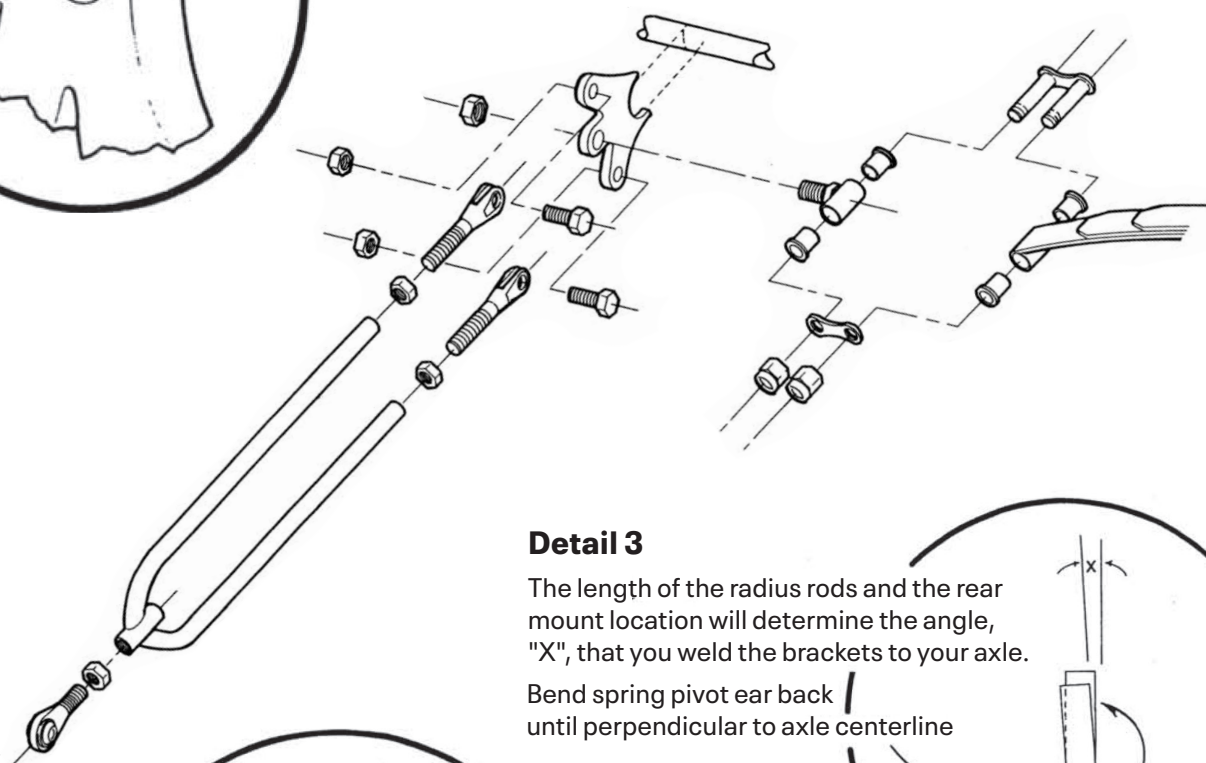
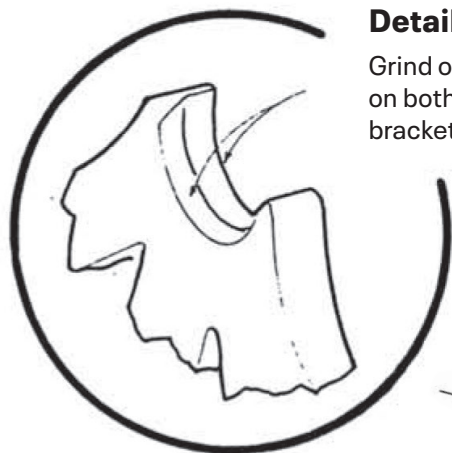
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SPEEDWAY
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Spring-Behind 4" Drop Tube Axle for Ford Spindles 913-39002

Detail 1

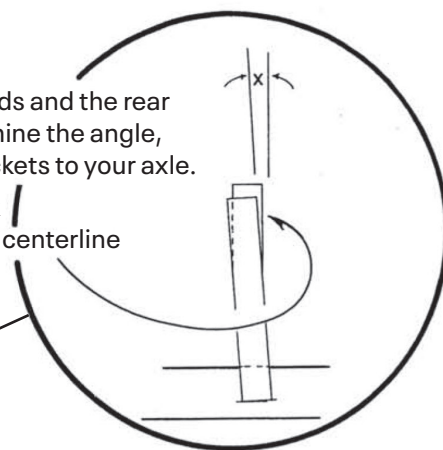
Grind or file a 1/2" chamfer on both sides of each axle bracket where it meets the axle.



Detail 3

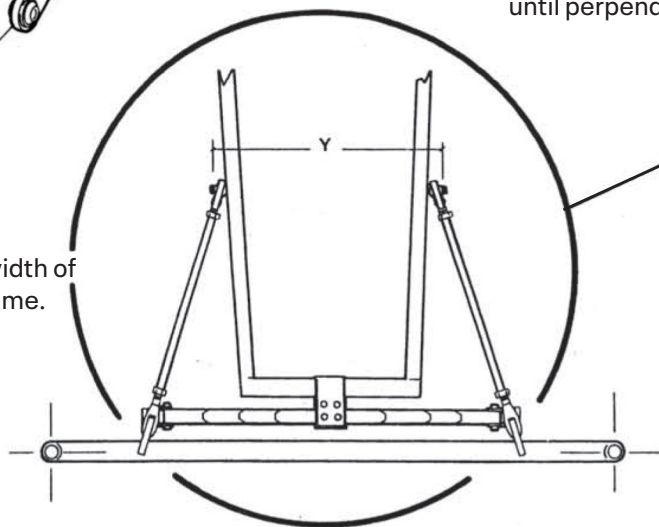
The length of the radius rods and the rear mount location will determine the angle, "X", that you weld the brackets to your axle.

Bend spring pivot ear back until perpendicular to axle centerline



Detail 2

"Y" - mounting width of radius rods on frame.



MOCK UP YOUR SET BEFORE YOU WELD BRACKETS PERMANENTLY.

IMPORTANT

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