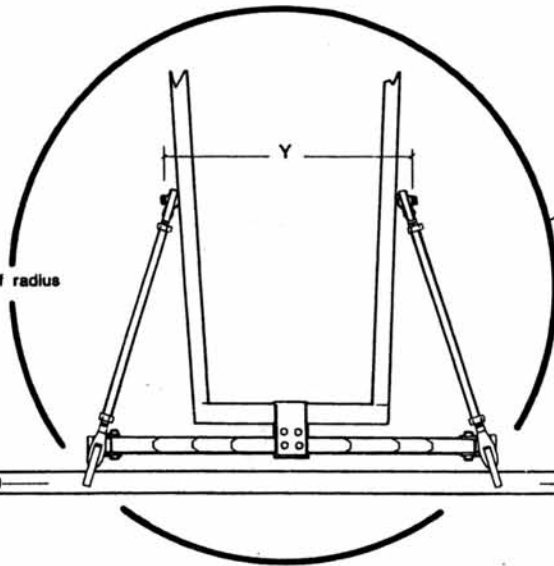
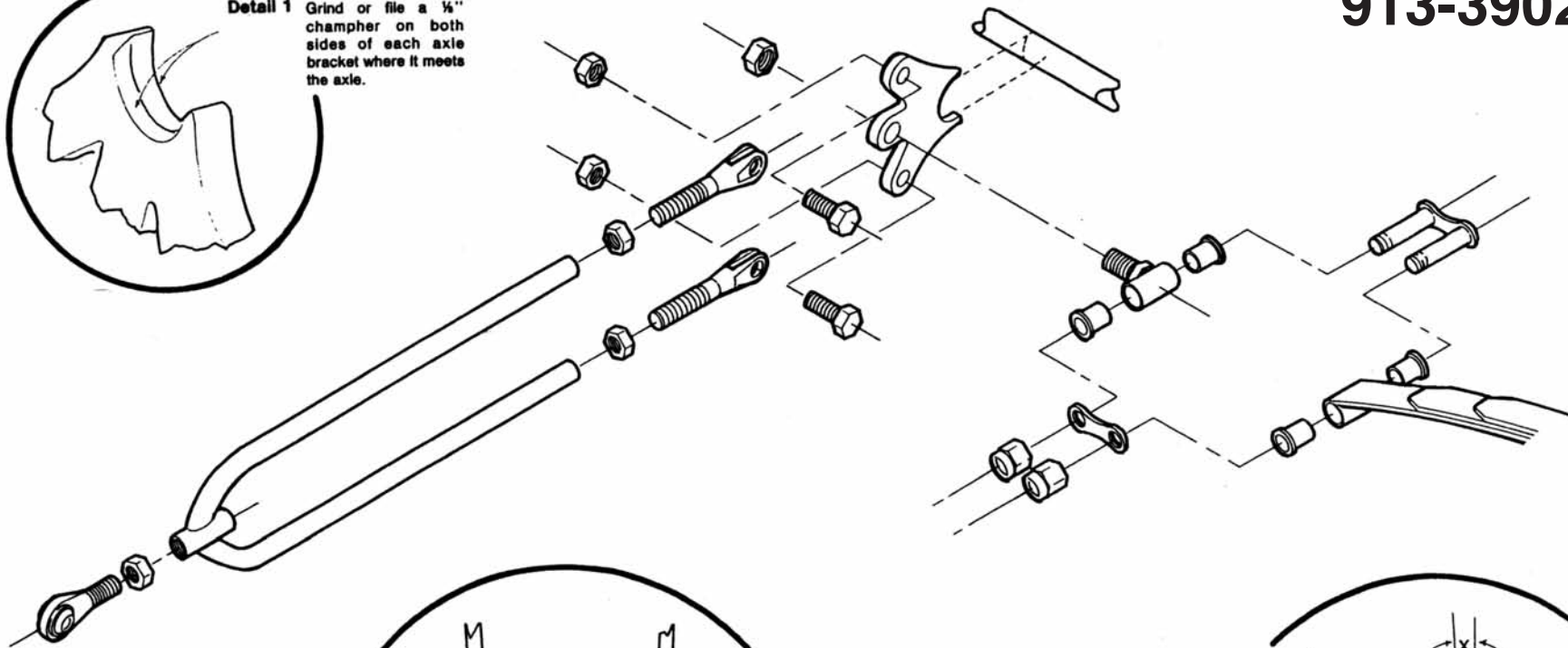


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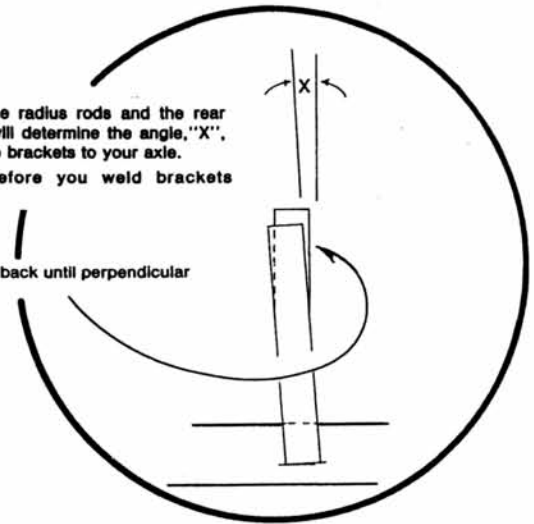
**Detail 1** Grind or file a 1/8" chamfer on both sides of each axle bracket where it meets the axle.



**Detail 2** "Y" = mounting width of radius rods on frame.

**Detail 3** The length of the radius rods and the rear mount location will determine the angle, "X", that you weld the brackets to your axle.

\*Mock up your set before you weld brackets permanently.



Bend spring pivot ear back until perpendicular to axle centerline.



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