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Hiding Hinges

Thank you for purchasing this Pro's Pick product. This kit has been manufactured with the highest quality materials available. All moving parts are stainless steel or nylon.

This is a "Designer Product" it was developed by Hugh Brooks of Rods By Brooks and he receives a royalty on its sales.

INSTALLATION TIME; 1hr or less

KIT CONTENTS

- 2 Nylon hinge trunions
- 2 $\frac{1}{4}$ " steel hinge plates
- 2 3/8"x 1 1/4" Polished stainless steel, button head bolts
- 2 3/8" stainless steel, toothed lock washers
- 2 lengths of foam rubber tape
- 1 aluminum gauge plate

TOOLS REQUIRED

Grinder, bench, hand held or belt sander will do Two "C" clamps 2x4 40" long 20 ft of rope or a ratcheting strap 7/32" allen wrench welder

INSTALLATION

- 1 Clamp the 2x4 to the rear cross member so as to support the tailgate. Use the rope or strap to keep the tailgate from falling off of the 2x4.
- 2 Using the aluminum gauge plate supplied, adjust the height of the tailgate so that the top of the gate is flush with the bend, less the thickness of the gauge as shown.
- 3 Install the hinges into the tailgate as shown. The hinge plates are designed to need some material removed from the mounting surface in order to fit perfectly. Grind hinge plates to achieve the correct fit. When satisfied, tack weld the hinge plates to the bed.
- 4 Fit and install the selected latch system. (We hope it was a Pro's Pick Hidden Latch kit). When finished, weld the hinge plates in securely. The foam tape provided is to keep the tailgate and bedside from touching each other. Install it after painting.

There you are. We hope this has been a happy experience and thank you for your business.