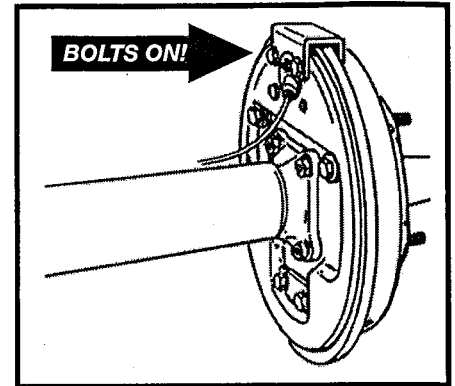


910-31365

1939-48 FORD BRAKE DRUM RETAINER

- Raise rear of car and support on jack stands. Wheel chocks should be used to keep car from moving.
- Remove rear wheels.
- Remove the bolts that hold the wheel cylinder to the backing plate.
- Install the retainer using the bolts, spacers and lockwashers.
- Spacer must be installed on the drum side of retainer.
- Check the clearance between the retainer and the drum.
- Rotate the drum. Clearance should be .080" at all points.
- If necessary, file edge of retainer for more clearance.



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