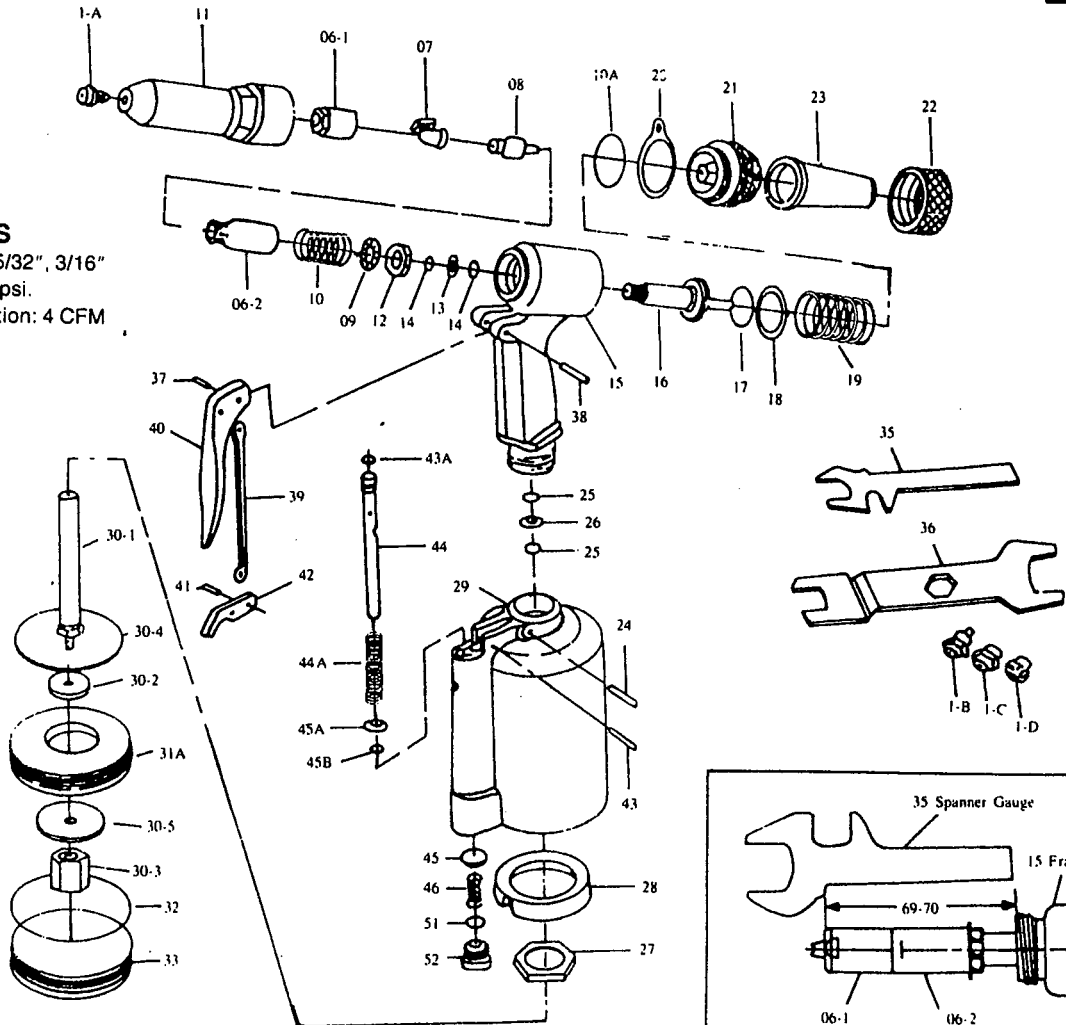


PARTS LIST

200

SPECIFICATIONS

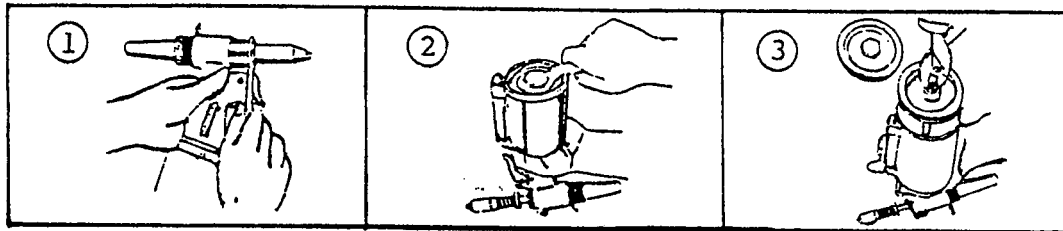
Capacity: 3/32", 1/8", 5/32", 3/16"
 Air Pressure: 60 - 90 psi.
 Average Air Consumption: 4 CFM
 Air Inlet: 1/4" NPT
 Hose Size: 3/8" I.D.
 Weight: 2.85 lbs.



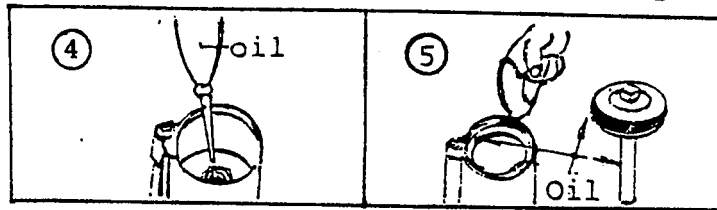
PART NO.	DESCRIPTION	PART NO.	DESCRIPTION
1A	Nosepiece (3/16")	27	Frame Lock Nut
1B	Nosepiece (5/32")	28	Rubber Cushion
1C	Nosepiece (1/8")	29	Air Cylinder
1D	Nosepiece (3/32")	30-1	Air Piston Stem
06-1	Jaw Case Front Tart (3/32", 1/8", 5/32")	30-2	Air Piston AI
06-2	Jaw Case End Tart	30-3	Air Piston Lock Nut
07	Jaw	30-4	Big Iron Plate
08	Jaw Pusher	30-5	Small Iron Plate
09	Case Washer Ring	31A	Air Piston Ring
10	Jaw Pusher Spring	32	Cylinder O Ring 67.94 x 2.62
10A	Frame Cap O Ring 27 x 2	33	Cylinder Cap
11	Frame Head	35	Spanner Gague
12	Case Lock Nut	36	Spanner
13	Back Up Ring	37	Trigger Pin
14	Back Up O Ring P12	38	Connector
15	Frame	39	Trigger Rod
16	Oil Piston	40	Trigger
17	Oil Piston O Ring P22A	41	Connector
18	Back UP Ring	42	Trigger Lever
19	Return Spring	43	Lever Pin
20	Hanging Clip	43A	Valve Pusher O Ring P7
21	Frame Cap	44	Valve Pusher
24	Setting Screw Pin	44A	Valve Spring

Maintenance & Adding Oil for Hydraulic Riveter

1. Stop to send the air/gas.
2. Use the spanner to take apart the head as fig. ①.
3. Use the spanner to open the bottom cover as fig. ②.
4. Take out the piston of the cylinder by tong as fig. ③.



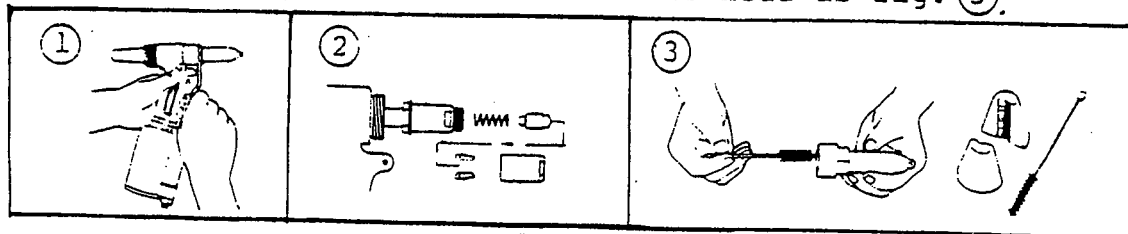
5. Clean the inside of the body.
6. Full the lubricate oil as fig. ④.
7. Clean the stem of piston, add grease on the inner wall of cylinder and the ring as fig. ⑤.



8. Assembly the riveter by the process contrary the open.

Clean & Maintenance for the Head of Riveter

1. Stop to send the air/gas.
2. Use spanner to take apart the head as fig. ①.
3. Use spanner to take apart the part as fig. ②.
4. Clean all the part and inside of the head as fig. ③.



5. Add lubricate oil as fig. ④.
6. Check the length as fig. ⑤.

