

# INSTRUCTIONS

**910-69270**

## **SUICIDE DOOR AND MORE WIRING LOOM INSTALLATION**

Due to the fact that the 910-69270 fits so many cars and trucks, both steel and fiberglass, we can only use an example of one with tips on installing others.

**NOTE:** The stainless steel looms with this kit are adjustable (set screw in side). This makes it possible to shorten the loom or the 2" fitting if necessary.

### **INSTALLING IN A STEEL CAR**

- 1) Find a clear location on both the door and "B" post.
- 2) With the door shut, drill a pilot hole from door or "B" post.
- 3) In this case, the stationary 2" fitting with set screw will be in the door. Drill a 3/4" hole for this fitting.
- 4) Template is supplied for marking the "B" post. Another method is to use 2", 3M tape, press and outline.

### **VERY IMPORTANT!**

Start with a 3/4" hole and cut out to the "teared" inner template outline. Press and mark the pivot section after aligning and leveling on 3-M and CUT AND CHECK AND RECHECK. Use a die grinder to finish the circle and teared section.

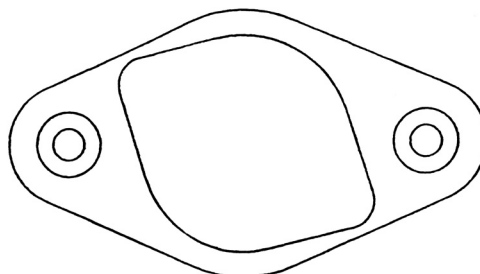
- 5) With this finished, mark and drill to mount pivot part.
- 6) On the door section, slide the collar over the 2" stationary fitting. Tighten with hex key.

### **A FEW TIPS**

The 910-69270 can be installed in door or "B" post. In some cases it may be necessary to move off center of door and "B" post. For more travel, it can be mounted vertical or horizontal.

### **ON FIBERGLASS**

After hole for pivot section is drilled, drill out a 45° path to the inside. This makes a tract for SS Loom and will give a better flow. Parts supplied for mounting on steel or fiberglass.



# IMPORTANT

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