

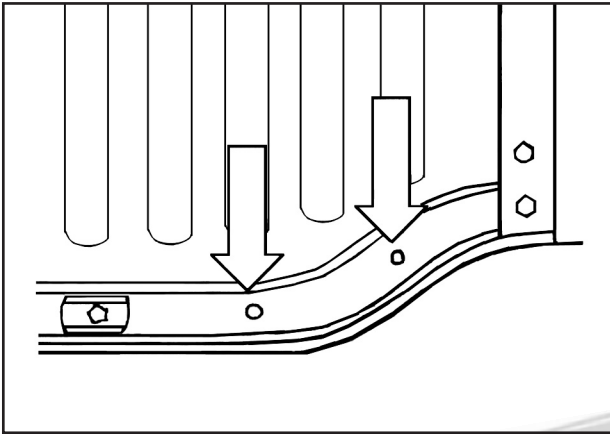
INSTRUCTIONS

910-34489

SOCALOOK RADIUS ROD BRACKET ASSEMBLY

One side only/repeat for opposite side.

Figure 1



STEP 1. LOCATING RADIUS ROD BRACKETS

From under the vehicle, remove the 2 bolts that secure body to pan as indicated in Figure 1.

Figure 2

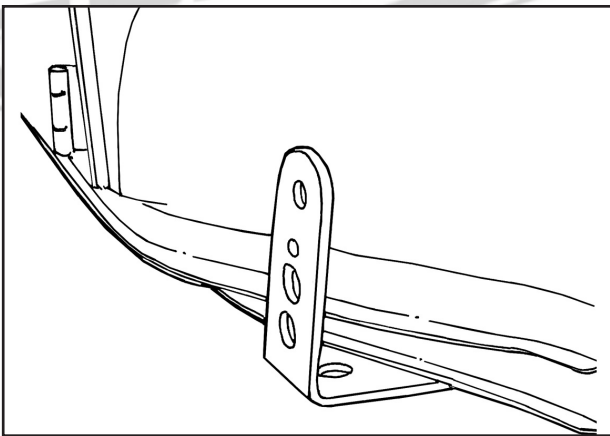
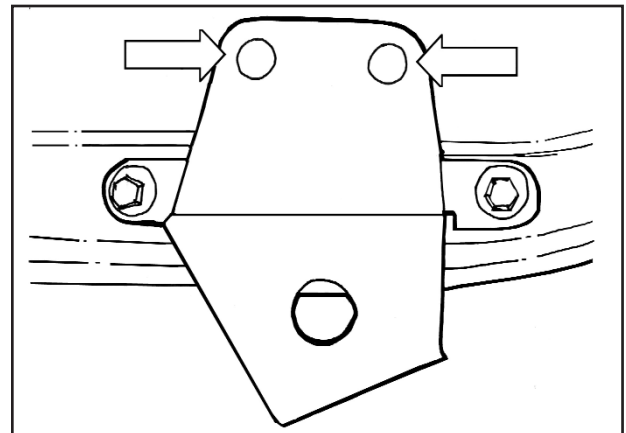


Figure 3



STEP 2. PRE-FIT RADIUS ROD BRACKET to establish hole locations for drilling. Attach Radius Rod Bracket to underside of pan using the VW bolts from Step 1 with supplied washer and lock washers. Do not reuse VW bolt plate.

STEP 3. MARK HOLES

Mark hole location on pan as indicated in Figure 3.

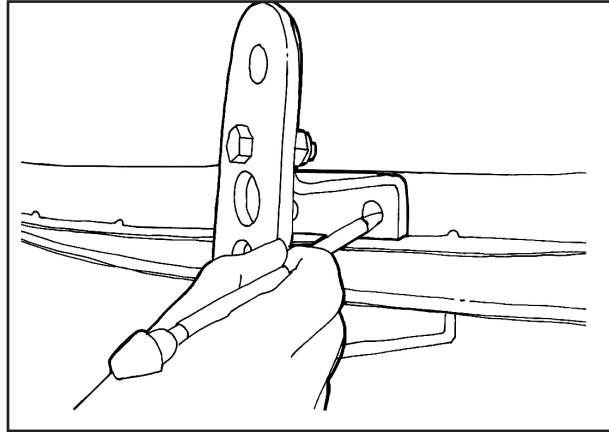
RADIUS ROD BRACKET FASTENER LIST

- 20 $\frac{7}{16}$ washers
- 4 $\frac{7}{16}$ fender washers
- 10 $\frac{7}{16}$ -14 lock nuts
- 2 $\frac{7}{16}$ -14 x 14 bolts
- 4 $\frac{7}{16}$ -14 x 12 bolts
- 4 $\frac{7}{16}$ -14 x 3 bolts
- 4 $\frac{5}{16}$ washers
- 4 $\frac{5}{16}$ split lock washers
- 4 $\frac{7}{16}$ x .25 spacers
- 4 $\frac{7}{16}$ x .45 spacers

HEADLIGHT MOUNTS FASTENER LIST

- 4 $\frac{1}{4}$ - 20 x 1" bolts
- 4 $\frac{1}{4}$ flat washers
- 4 $\frac{1}{4}$ - 20 lock nuts

Figure 4



STEP 4. MARKING HOLES FOR S-SHAPED BRACKET

On the outside of vehicle, attach the S-shaped bracket to Radius Rod Bracket in position indicated in Fig.4 using the supplied $\frac{7}{16}$ " x 14" bolt and lock nut. Mark hole location (2 places) on body as indicated. Remove Radius Rod Bracket and S-shaped bracket.

Figure 5

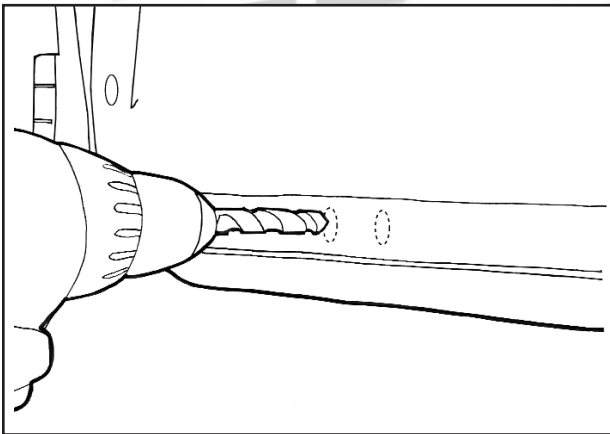
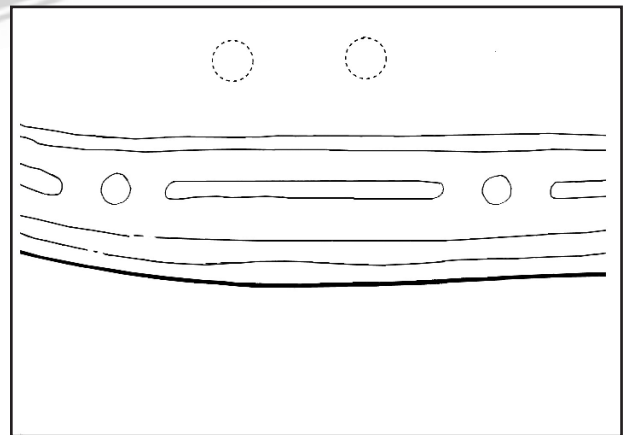


Figure 6



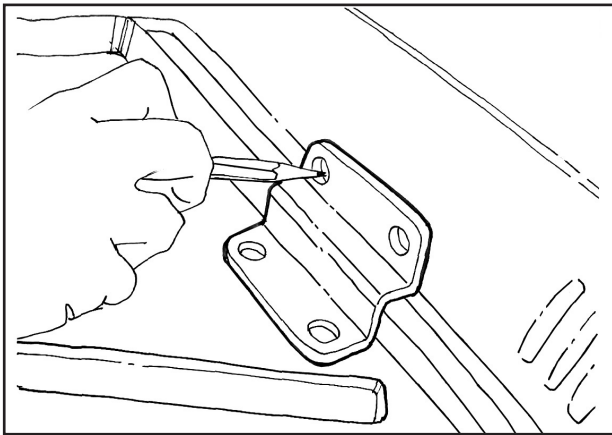
STEP 5. DRILL MARKED HOLES

Using a 1/2" drill bit, drill the holes as directed in Step 3 and 5.

STEP 6. LOCATING HOLES IN BODY FOR Z BRACKET.

From inside the vehicle place Z shaped bracket over drilled holes in pan as directed in Step 5 and mark the body as indicated in Figure 7.

Figure 7



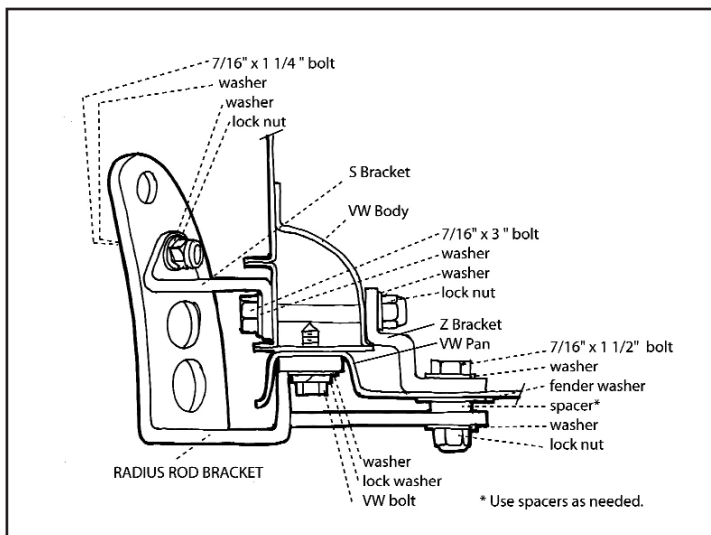
STEP 7. DRILL MARKED HOLES.

Using a $\frac{7}{16}$ " drill bit, drill the marked holes as shown in Fig. 7.

STEP 8. FINAL INSTALLATION

Reinstall the radius rod bracket as shown in Fig. 2 using VW pan bolts (do not reuse VW bolt plate) and supplied washers and lock washers. Tighten. Loosely install S bracket using one $\frac{7}{16}$ " x $1\frac{1}{4}$ " bolt, washer and lock nut. From inside car, loosely install Z bracket to pan using two $\frac{7}{16}$ " x $1\frac{1}{2}$ " bolts, spacers, washers and lock nuts. From inside car, loosely install two $\frac{7}{16}$ " x 3" bolts, washers and lock nuts through Z bracket, body and S bracket. Tighten all bolts.

Figure 8



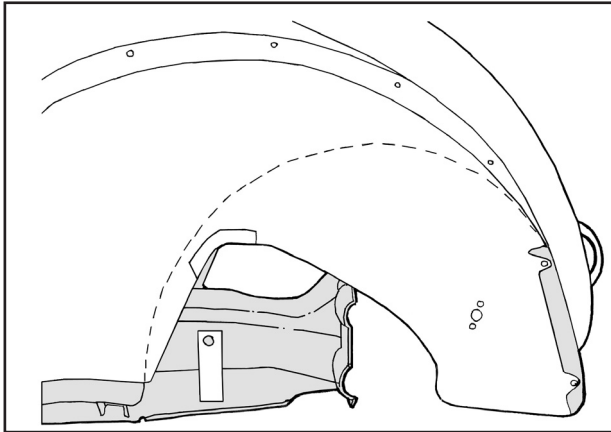
Fastener Schematic

SOCALOOK CROSSMEMBER MOUNTING INSTRUCTIONS

STEP 1. PREPARING BODY FOR MOUNTING SOCALOOK CROSSMEMBER

Remove fenders and gas tank, remove steering box - save. Remove VW front axle and brakes. Save 4 beam bolts and lock washers.

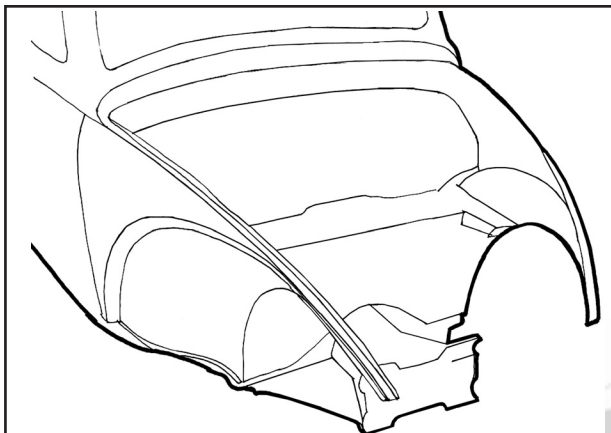
Figure 1



STEP 2. INDICATE CUT LINES ON BODY

Using supplied templates mark cut lines on fender wells as indicated in Figure 1.

Figure 2

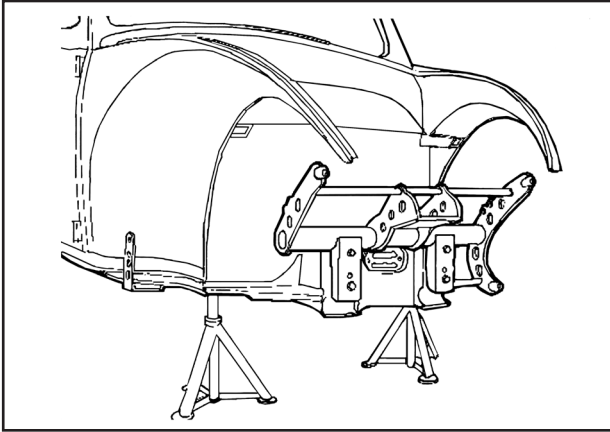


STEP 3. CUT AWAY FENDER WELLS

Using sawzall, jigsaw or metal shears remove section of fender well indicated by cut lines.



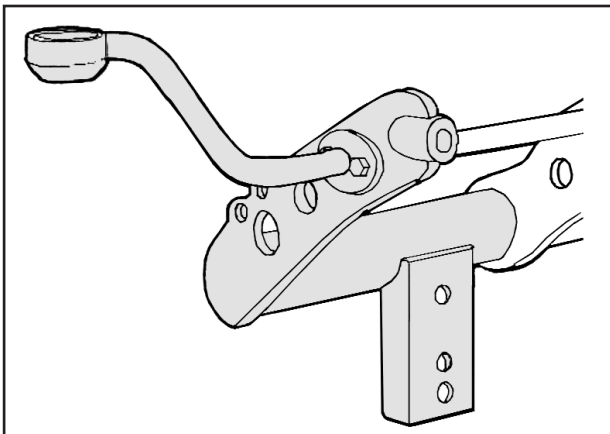
Figure 3



STEP 4. INSTALLING CROSSMEMBER

Using the VW beam bolts, install SOCALOOK crossmember as indicated in Figure 3. Tighten bolts.

Figure 4

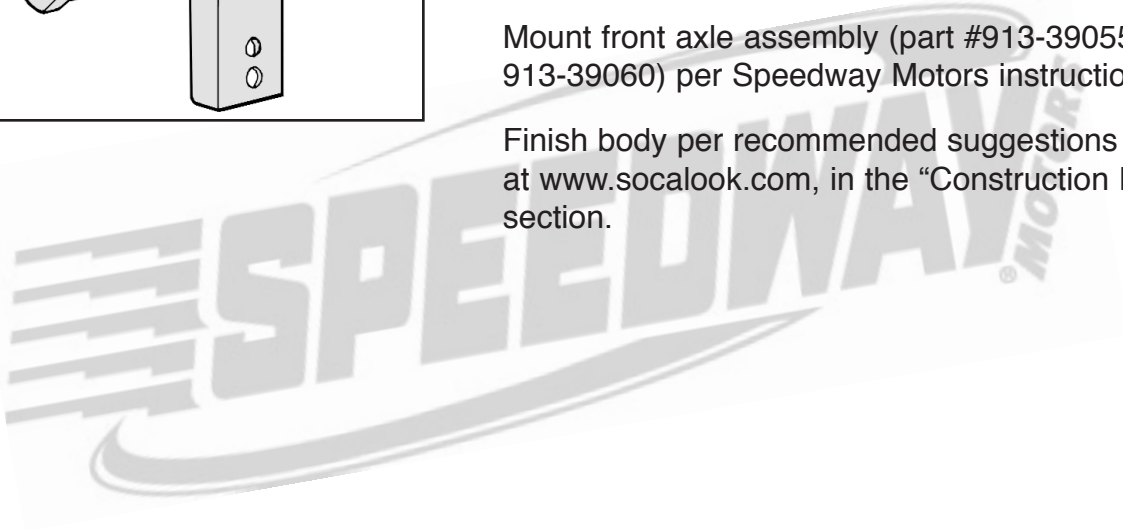


STEP 5. INSTALLING HEADLIGHT MOUNTS

Using the supplied $\frac{1}{4}$ " x 1" bolts, washers and lock nuts, install the headlight mounts as indicated in Figure 4.

Mount front axle assembly (part #913-39055 or 913-39060) per Speedway Motors instructions.

Finish body per recommended suggestions found at www.socalook.com, in the "Construction Photos" section.



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**Speedway Motors Inc., P.O. Box 81906
Lincoln, NE 68501 (402) 323-3200
www.speedwaymotors.com**



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