

INSTRUCTIONS

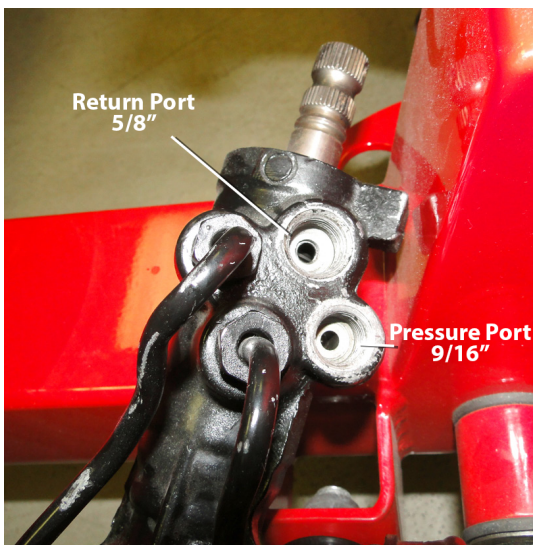
910-32535

Power Steering Hose Kit for 1982-88 T-Bird Steering Rack to GM Pump

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'82-88 T-Bird Style Aftermarket Power Steering Hose Installation

PLEASE READ INSTRUCTIONS COMPLETELY BEFORE BEGINNING INSTALLATION

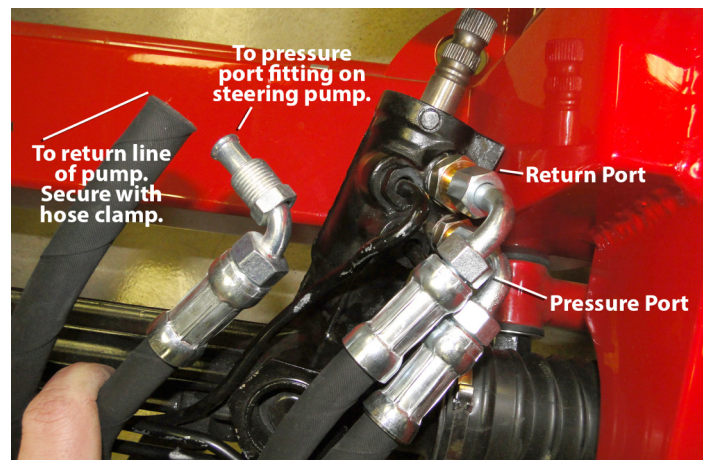
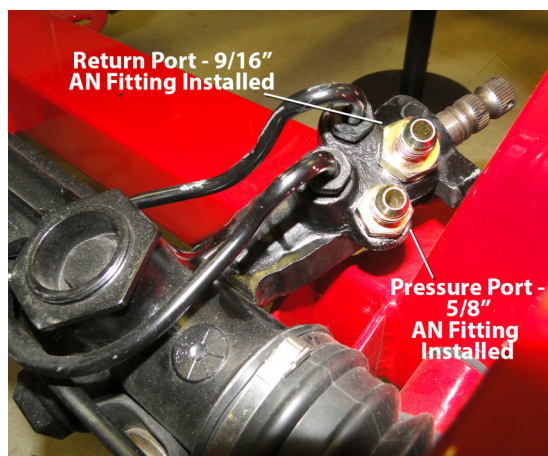


This power steering hose kit is designed to fit aftermarket T-Bird style rack and pinions currently available from Speedway Motors. It will allow the use of a GM power steering pump with 5/8"-18 threads.

1. OEM '82-88 Ford T-Bird rack and pinions were manufactured with 14mm and 16mm threads. Current aftermarket racks available from Speedway Motors are being produced with 9/16" and 5/8" threads. If your rack is OEM or old production aftermarket, there is a chance it could use 14mm and 16mm threads. **Verify the threads on your rack and pinion before attempting installation.**
2. Thread each of the two adapter fittings into the power rack, the smaller fitting (9/16" thread) is the high-pressure side and the larger (5/8" thread) is the return side.
3. Install the 90° hose ends onto each of the adapter fittings.
 - The pressure fitting on the rack is toward the front side of the rack and the return side is toward the rear.

WARNING! Care must be taken that the hose ends are connected properly. Both adapter fittings feature AN6 connections and it is possible to connect the hoses backward. If the hoses are connected incorrectly, internal pressure can damage the seals and cause the rack to leak.

4. Connect the return line to the pump and secure it with the hose clamp.
 - If your GM internal pump used an O-ring seal, insert the small brass ferrule into the flow valve converting it to an inverted flare. It may be necessary to tap the ferrule into place with a small punch.
 - If your GM integral pump has an inverted flare fitting, simply connect the high-pressure hose directly into the pressure fitting on your pump.



IMPORTANT

RETURNS We want you to be satisfied with your purchase. If you are not satisfied, you may return your new, unused item within 60 days for refund or exchange.

All exchanged or returned merchandise must be in original factory condition with no modifications or alterations. Returned merchandise must include original packaging materials, warranty cards, manuals, instructions, etc. If the returned item requires repackaging, your refund / exchange will be subject to a repackaging charge. Return/Exchange transactions less than \$99 are excluded from the free shipping offer.

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CHECK LOCAL LAW Some parts are not legal for sale or use in California on any pollution controlled motor vehicles. These items are legal in California for racing vehicles only which may never be used upon a highway. Check local law.

Find the above info on our website:

<https://www.speedwaymotors.com/Info/FAQ>

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