

# INSTRUCTIONS

910-32277  
910-32204

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## Steering Box Adjustment

**NOTE: Your steering box when shipped from the factory may need adjusting prior to use.**

Before making any adjustments to the steering box, the steering linkage should be inspected to ensure everything is in good operating condition. Worn out tie rod ends and idler arms will cause the same symptoms.

To check how much adjustment is needed turn the steering wheel in on direction until the front wheels just start to turn. Then turn the steering wheel in the opposite direction until the front wheels just start to turn. By seeing how much the steering wheel turns before affecting the front wheels will indicate if the steering gear needs adjusting.

The steering wheel should have about one inch of free play. If the free play exceeds one inch or if the steering gear feels excessively tight the steering gear will need to be adjusted.

To adjust the steering gear hold the adjusting screw and loosen the lock nut just enough to turn the screw. If you have more than one inch of free play in your steering wheel turn the adjusting screw clockwise 1/4 turn and tighten the lock nut. If the steering gear feels excessively tight turn the adjusting screw counter clockwise 1/4 turn and tighten the locknut.

Drive the vehicle at least one mile making various left and right turns and recheck the free play. If additional adjustment is necessary, adjust the adjusting screw 1/4 turn at a time and continue driving and checking it until the free play is one inch.

Speedway Motors Inc.,  
P.O. Box 81906 Lincoln, NE 68501  
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# IMPORTANT

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**SHORTAGES** Always check the contents of your delivery to insure all the parts that you ordered were received. Please read the invoice. Double check all packing materials, small items may be wrapped inside with these products. Shortages may occur from damage to the box, so save all packing materials. Inspect the box for holes that would allow parts to fall out. If you are missing any item(s) be sure to check your invoice for back orders or canceled items before calling the customer service department. If Speedway has to split a shipment into multiple boxes, packages may be delivered on different days. You need to contact the customer service department within 5 days of delivery to assure the prompt replacement. Speedway Motors assumes no liability after this period.

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**RETURNS** Speedway wants you to be satisfied with your purchase. If within 30 days after you receive your shipment you are not satisfied, you may return the item for refund or exchange. All exchanged or returned merchandise must be in original factory condition with no modifications or alterations. Returned merchandise must include all packaging materials, warranty cards, manuals, and accessories. If the items being returned need to be repackaged there will be a re-packing charge. Re-pack the item in a sturdy box and include a copy of your invoice and complete the form on the back of the invoice. You must ship orders back **PRE-PAID. WE DO NOT ACCEPT COD SHIPMENTS.** All exchanges need to have reshipping charges included. Items that are returned after 30 days are subject to 15% restocking charges. All fiberglass returned will have 15% restocking charge. No returns on electrical parts, video tapes, and books. Absolutely no returns on special order or close out merchandise.

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\*\*Some items are not legal for sale or use in California on pollution controlled motor vehicles. These items are legal in California for racing vehicles only which may never be used upon a highway.



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