

ZIP'S WATER PUMP HOUSING INSTALLATION INSTRUCTIONS

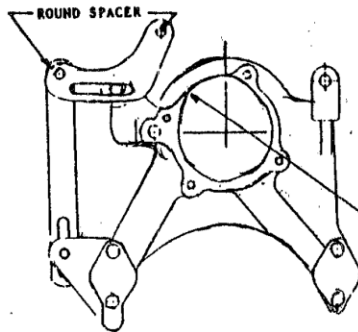
1. REMOVE OLD WATER PUMP — CLEAN GASKET SURFACES
2. BOLT NEW HOUSING IN PLACE (DON'T FORGET GASKETS)
3. BOLT ON 6 CYL WATER PUMP WITH 3/8" FLANGE TO FLANGE (SEE PHOTO)
4. PLACE ALTERNATOR IN MOUNTING EARS — SECURE WITH BOLT
5. BOLT 2 SADDLE BRACKETS TO SANKYO COMPRESSOR. PLACE ROUND SPACER AND ADJUSTOR BRACKET ON OUTSIDE BOLT AS IN DRAWING. SET SADDLE IN PLACE ON MOUNTING LUG. SLIP PIVOT BOLT IN WITH THREADS TO THE FRONT. THIS BOLT IS ALSO THE PIVOT BOLT FOR THE ALTERNATOR ADJUSTOR BRACKET.
6. MODIFY AN ALTERNATOR ADJUSTOR BRACKET TO SHAPE OF PATTERN ON EDGE OF THIS PAPER. (FOR A.C. ONLY)

HARDWARE NEEDED

1 CHEVROLET 6 CYL. WATER PUMP 1963 TO 1976. IF NO HEATER IS USED
 RUN HEATER HOSE FROM 6 CYL PUMP BACK TO CYL. HEAD BETWEEN # 6 AND 8 CYL. (BY PASS)

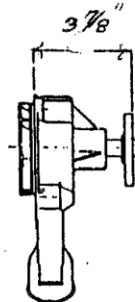
| | | |
|--------------------|-------------------------------|--------------------|
| 4-3/8" 16 X 2-1/4" | 2-5/16" 18 X 3/4" | 1-3/8" 16 X 2-3/4" |
| 2-3/8" 16 X 5" | 2-5/16" 18 X 1-1/2" | 1-3/8" 16 X 4" |
| (FOR A.C. ONLY) | 3-3/8" X 16 PLASTIC LOCK NUTS | 1-3/8" 16 X 3/4" |

CHEVROLET TRUCK SERIES 50-80 PART # 715894 (SIMILAR)



160° THERMOSTAT RECOMENDED

IMPORTANT
 BLEED TRAPED AIR FROM THIS SCREW, BEFORE STARTING ENGINE, USE SEALER AND REPLACE.



RECOMENDED PARTS

WITH A SANKYO (SD 508) COMPRESSOR
 FOR 6" PULLEY USE DAYCO BELT# 15570
 FOR 5" PULLEY USE DAYCO BELT# 15555
 WITH PROPER PULLEYS RECOMENDED USE DAYCO BELT # 15520 FOR ALTERNATOR.

LOWER PULLEY - 7 1/4" DIA. DOUBLE VEE
 CHEVROLET PART # 3860838

PUMP PULLEY - 6 1/4" DIA. DOUBLE VEE
 CHEVROLET PART # 3978642

CAST IRON WATER OUTLET (EVERCO No # W-2493)
 ALUM. WATER OUTLET PONTIC # 477202

ON EARLY CARS LIKE A 32 FORD A GATE HOSE # 20226 WILL FIT PERFECTLY

USE SMALL BLOCK V-8 PULLEYS FOR PROPER BELT ALIGMENT