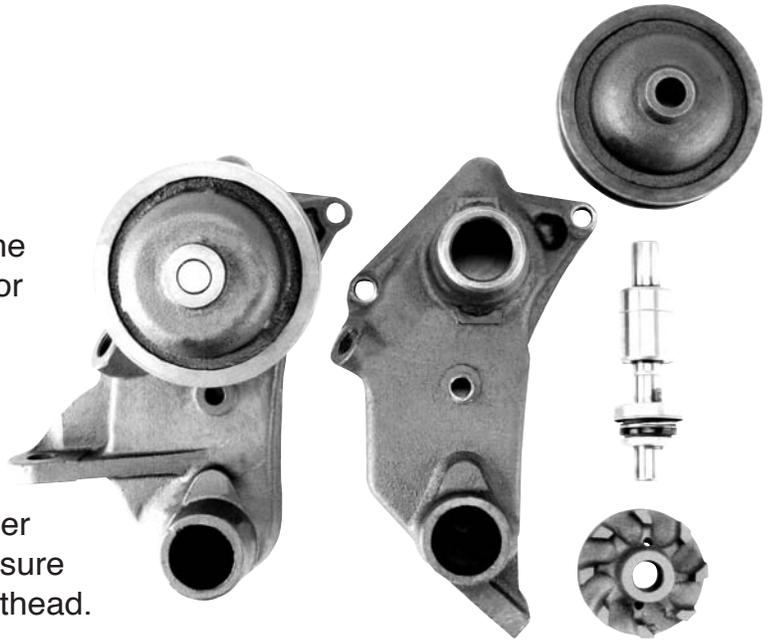


# INSTRUCTIONS

910-15592 910-15593  
910-15594 910-15595

## FORD FLATHEAD V-8 WATER PUMPS

Congratulations, you have just purchased the only modern OE replacement water pump for the timeless Ford Flathead V-8. Speedway Motors engineers redesigned the casting to enable a heavy duty bearing and seal normally used only in NASCAR Winston Cup racing water pumps. This design replaces the crude brass bushing and smaller seal allowing you to run higher coolant pressure and performance never dreamed of in a Flathead.



### INSTALLATION INSTRUCTIONS

- 1) Depending on the application, you may be required to place car on ramps or jack stands to ease access to water pumps.
- 2) Once sufficiently cooled, drain the cooling system. While the cooling system is draining, loosen the generator and remove V-belt. Take a battery cable off to ensure engine may not be turned over accidentally while working around fan belts.
- 3) Remove both lower radiator hoses.
- 4) Since the water pumps also act as the motor mount supports, it will be necessary to support the engine during the removal and replacement of water pumps. A floor jack, chain hoist or cherry picker are preferred.
- 5) Remove motor mount bolts.
- 6) Remove 4 water pump attaching bolts. (Remember one is located inside the lower water neck.)

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# IMPORTANT

- 7) Clean block surface of any scale, old gasket material or burrs using gasket scraper or file. Also, remove any sediment in the water jacket of the cylinder block.
- 8) Using supplied gasket, re-install water pump. It is highly recommended to use a **thread sealant** such as our part number 910-16009 on attaching bolts. A very thin layer of sealant on the gasket may also be used if necessary. Torque bolts to only 30 ft. lbs.
- 9) It is recommended that you replace the motor mounts. Part number 720-9314 replaces your 37-48 style mount. Lower engine back into mounts.
- 10) Replace lower radiator hoses and clamps. Our 910-15762 stainless steel clamps allow easy hand tightening.
- 11) Install new V-belts and tighten belts to original specifications. Care should be taken to **NOT** over tighten the belt. This the number one reason the original pumps failed.
- 12) Fill radiator with proper mixture of antifreeze or coolant. The pressure rating of the radiator cap will be dependent on the quality of the radiator and other cooling components. To help keep engine temperatures lower, we recommend using Water Wetter 910-15709 for all applications.

## Shortages May Result From...

**Damage, scratches, breakage, pilferage, or loss in transit.** If this happens, *you should immediately file a claim with the carrier.* When your merchandise leaves our door, we entrust it to the carrier. The carrier assumes all liability.

**Removal of merchandise prior to delivery.** Please check the contents of the carton in the presence of the delivery agent! Be sure to check each item against those listed on the packing slip.

**Mistakenly discarding merchandise with packing material, or overlooking it.** Check content carefully.

Note: All orders shipped are nonreturnable without written permission from Speedway. When requesting a merchandise return, please include the following.

- Reason for merchandise return request
- Invoice number (and purchase order number, if any)
- Date of return request
- Date of purchase

Upon receiving this information and assuming it is correct, permission will then be granted for return. All returned merchandise (except defective, or incorrect shipment) are subject to a 15% handling charge or direct exchange for other parts.

Remember...No allowance will be made for any shortage or damage unless we receive correct notification (see above for details), within fifteen (15) days for delivery.

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## IMPORTANT

Legal in California for racing vehicles only, not street legal. Legal only for those vehicles which may never be used upon a highway.

## No Warranty or Guarantee...

**NOTICE TO CONSUMER, DEALER, USER  
NO WARRANTY, NO GUARANTEE  
EITHER WRITTEN OR IMPLIED**

Neither the seller or the manufacturer will be liable for any loss, damage, or injury direct or indirect arising from the use of or the inability to determine the use of the product. Before using, the user shall determine the suitability of the product for its intended use, and the user shall assume all responsibility and risk in connection therewith.

Axles	Rods	Spindles
Frames	Bodies	Arms
Brackets	Adapters	Seats
Fasteners	Steering Parts	Steering Wheels
Bolts	Rod Ends	All suspension parts and components
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Speedway Motors' giant catalog contains the nation's largest selection of unique & hard to find street rodding items and hard core racing products. If you don't already have this super buyer's guide, order your personal copy today.

