



Installation Instructions

SURE STEP (Part # TN1170-S4)

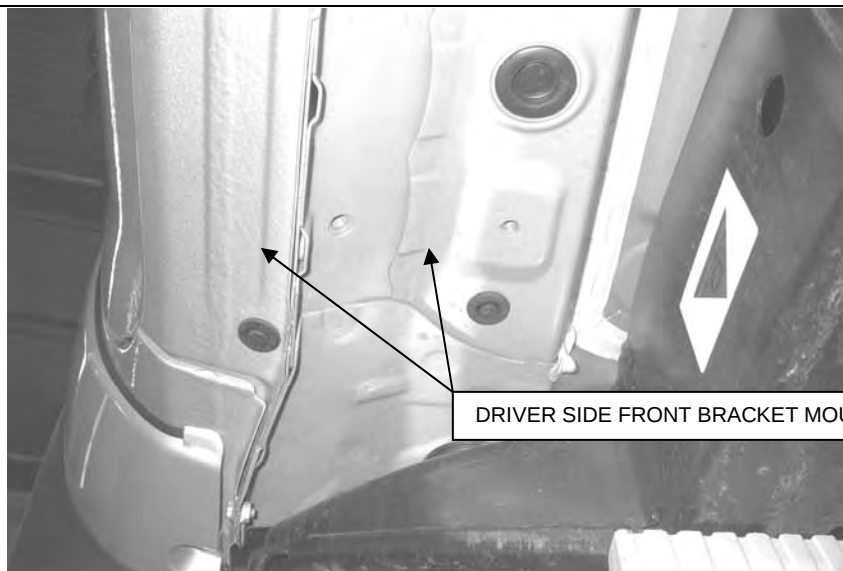
05-06 Toyota Tacoma Ext. Cab

<u>QTY:</u>	<u>PARTS DESCRIPTION:</u>
1	DRIVER SIDE FRONT BRACKET
1	DRIVER SIDE REAR BRACKETS
1	PASSENGER SIDE FRONT BRACKET
1	PASSENGER SIDE REAR BRACKETS.
1	PASSENGER SIDE STEP
1	DRIVER SIDE STEP

<u>QTY:</u>	<u>BOLT BAG DESCRIPTION</u>
16	5/16" LOCK WASHERS
16	5/16" FLAT WASHERS
16	8MM X 25MM HEX BOLTS

INSTALLATION INSTRUCTIONS

STEP 1. Read the instructions completely before you begin the installation. NOTE: Pictures are for reference only, actual brackets may be different. Installation is the same (some brackets cup the side step)



DRIVER SIDE FRONT BRACKET MOUNTING POINTS

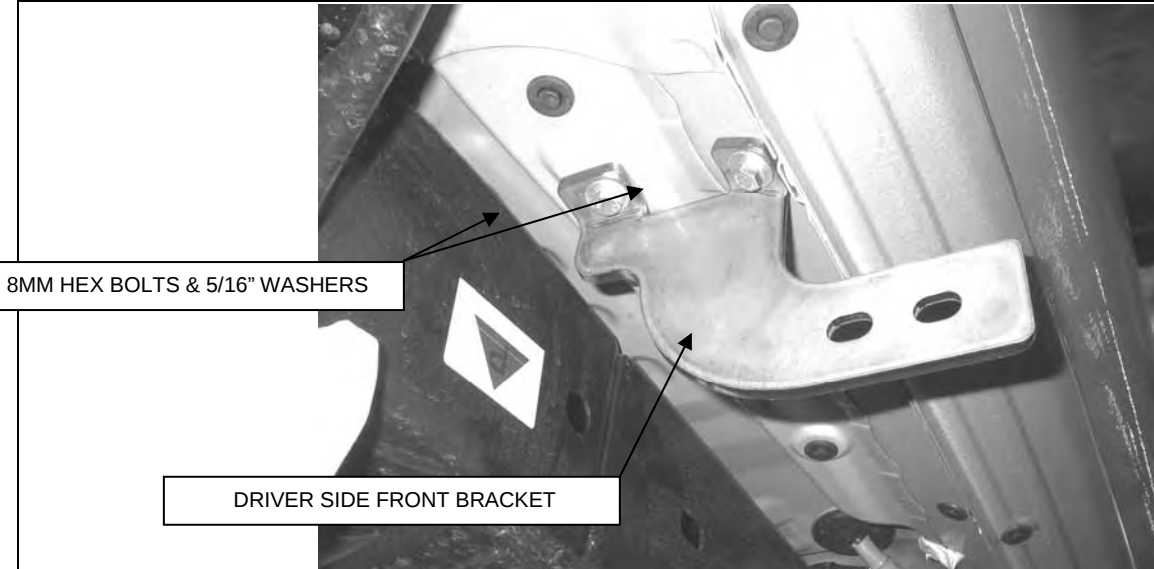
STEP 2. This installation uses (2) brackets per side. Begin by installing the driver side front bracket. Locate the (2) threaded holes in the underside body panel.

For Technical Support/Warranty Information please call 310-762-9944

Smittybilt, 1600 Walnut Parkway, Rancho Dominguez, CA 90220



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STEP 3. Loosely attach the front bracket to the body panel using the 8mm hex bolts, and 5/16" washers.

STEP 4. Locate the threaded holes in the body panel, at the rear of the cab.



STEP 5. Loosely attach the marked rear brackets, to the body panel using the 8mm" hex bolts, and 5/16" washers.

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SIDESTEP

DRIVER SIDE FRONT BRACKET

3/8" X 1 1/4" HEX BOLTS, WASHERS & NUTS
Some brackets cup the bar and attach through
existing threaded plates attached to bar.

STEP 6. Attach driver side sidesteps to the brackets using the 3/8" x 1 1/4" hex bolts, washers and nuts. Note: position the sidestep brackets to the right of the body brackets.

SIDESTEP

DRIVER SIDE REAR BRACKET

3/8" X 1 1/4" HEX BOLTS, WASHERS & NUTS
Some brackets cup the bar and attach through
existing threaded plates attached to bar.

STEP 7. Align the sidestep with the body, and then tighten all bracket and sidestep nuts and bolts.

STEP 8. Repeat the above steps to install the passenger side brackets and sidestep.

Cleaning and Maintenance

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To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap, window or glass cleaner may be used also.

For gloss black finishes: Mild soap, window and glass cleaner may be used.

LIMITED WARRANTY

Smittybilt (The Company) warrants to the original purchaser of this product that should the product or any part thereof, under normal use and conditions, be proven defective in material or workmanship within the warranty period of 5 years from the date of purchase, such defect(s) will be repaired or replaced (At the Company's option) without charge for parts or labor. To obtain repair or replacement within the terms of the warranty, the product is to be delivered with proof of warranty coverage (e.g. dated bill of sale, receipt), specification of defect, freight pre-paid with Returns Good Authorization Number from Smittybilt to place of purchase. Items returned to Smittybilt without a Returns Authorization Number will be refused and returned to sender at the senders' expense.

This warranty does not apply to any product or part thereof which, in the opinion of the Company, has suffered or been damaged through alteration, improper installation, mishandling, misuse, neglect accident or acts of nature. **THE EXTENT OF THE COMPANY'S LIABILITY UNDER THIS WARRANTY IS LIMITED TO THE REPAIR OR REPLACEMENT PROVIDED ABOVE AND, IN NO EVENT, SHALL THE COMPANY'S LIABILITY EXCEED THE PURCHASE PRICE PAID BY THE PURCHASER FOR THIS PRODUCT.**

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