

Installation Instructions

I - Sheet Number I-B116701 Rev.A



Premium Style. Lasting Performance.

For proper installation and best possible fit, please read all instructions BEFORE you begin.
For technical assistance or to obtain missing parts, please call Customer Relations at 1-800-241-7219.

Para una instalación adecuada y el mejor ajuste posible, lea todas las instrucciones ANTES de comenzar.
Para obtener asistencia técnica o para obtener piezas que faltan, por favor llame a Relaciones con el cliente en 1-800-241-7219.

Pour une installation correcte et le meilleur ajustement possible, s'il vous plaît lire toutes les instructions AVANT de commencer.
Pour une assistance technique ou pour obtenir des pièces manquantes, s'il vous plaît communiquer avec les Relations à la clientèle au 1-800-241-7219.

Care and Cleaning

- **Wash only with mild soap & dry with a clean cloth.**
Lavar con jabón suave y seque con un paño limpio.
Laver avec un savon doux et séchez avec un chiffon propre.
- **Every 3 months or 5000 miles check the cover tension and all components for tightness.**
Revise cada 3 meses o 5,000 millas la tensión de la cubierta y todos los componentes estén ajustados.
Vérifiez tous les 3 mois ou 5000 miles la tension couvercle et le serrage des composants.

Congratulations!

You have purchased one of the many quality Lund® branded products offered by Lund International, Inc. We take the utmost pride in our products and want you to enjoy years of satisfaction from your investment. We have made every effort to ensure that your product is top quality in terms of fit, durability, finish and ease of installation.

Usted ha comprado uno de los muchos productos de calidad ofrecidos por Lund® de marca productos ofrecidos por Lund International, Inc. Tomamos el orgullo extremo en nuestros productos y queremos que disfrute durante años de su inversión. Hemos hecho todos los lo posible para que su producto es de calidad superior en cuanto a ajuste, durabilidad, acabado y facilidad de la instalación.

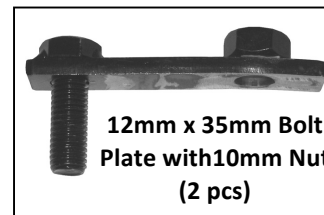
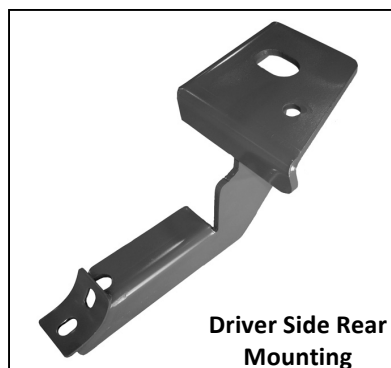
Vous avez acheté un des nombreux produits de qualité offerts par Lund® marque produits offerts par Lund International, Inc. Nous sommes extrêmement fiers de nos produits et souhaitons que vous tiriez des années de satisfaction de votre investissement. Nous avons pris toutes les efforts pour s'assurer que votre produit est de qualité supérieure en termes de durabilité, de finition et la facilité de l'installation.

INSTALLATION INSTRUCTIONS

PART # 22672167/ 23072167

PARTS LIST:

1	Driver/Left Sidebar	10	8-1.25mm x 30mm Hex Head Bolts
1	Passenger/Right Sidebar	2	8-1.25mm x 20mm Button Head Bolts
1	Driver/Left Front Mounting Bracket	12	8mm Lock Washers
1	Passenger/Right Front Mounting Bracket	2	8mm Hex Nuts
1	Driver/Left Rear Mounting Bracket	12	8mm ID x 24mm OD x 2mm Flat Washers
1	Passenger/Right Rear Mounting Bracket	4	10-1.50mm x 35mm Hex Head Bolts
1	Driver/Left Front Support Bracket	6	10mm Lock Washers
1	Passenger/Right Front Support Bracket	4	10mm Hex Nuts
2	Locking Brackets	8	10mm ID x 26mm OD x 3mm Flat Washers
2	10-1.50mm x 25mm Bolt Plates	2	12mm Lock Washers
2	12-1.75mm x 35mm Bolt Plates with Nut10MM	2	12mm Hex Nuts
		2	13mm ID x 43mm OD x 4mm Fender Washers



PROCEDURE:

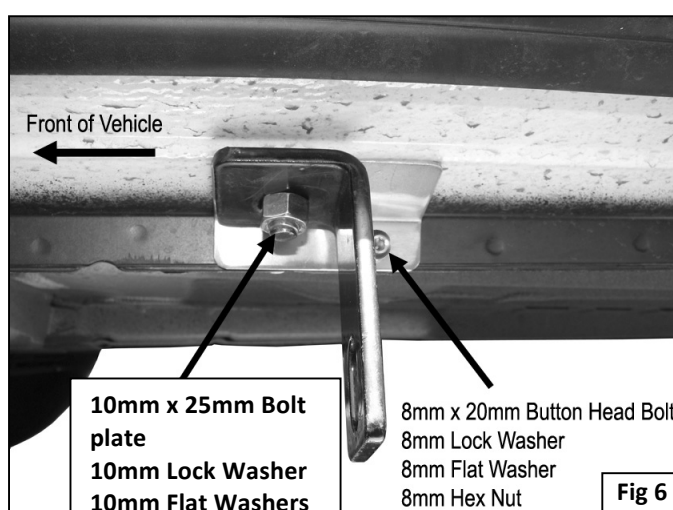
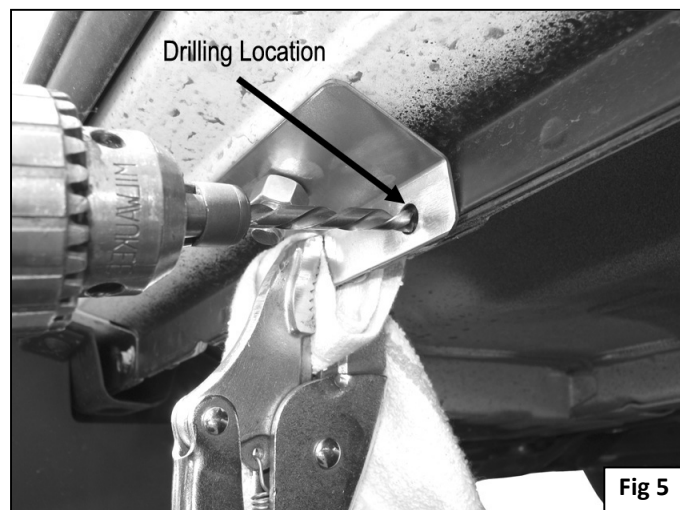
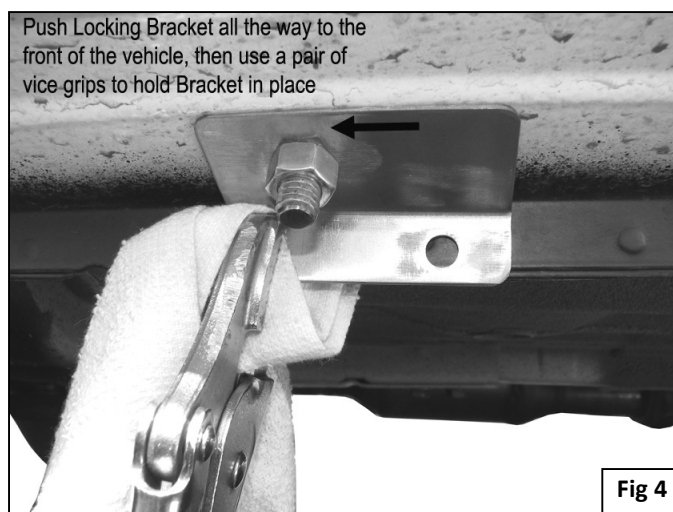
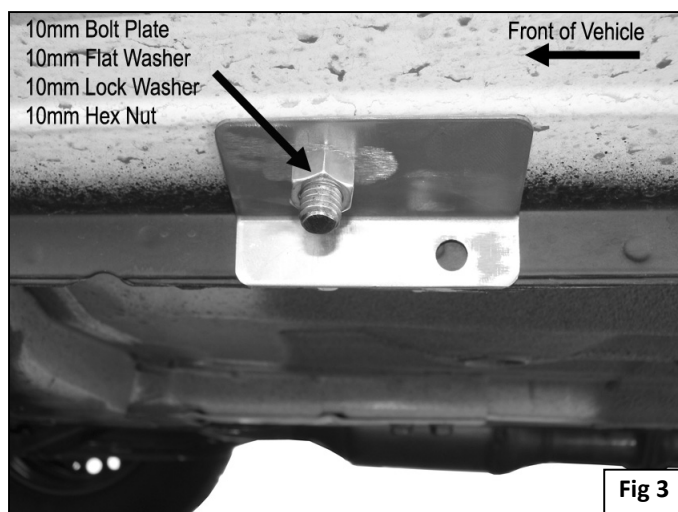
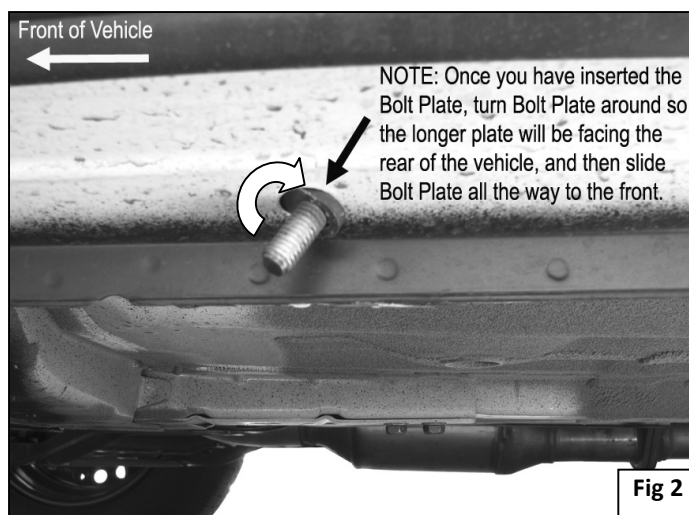
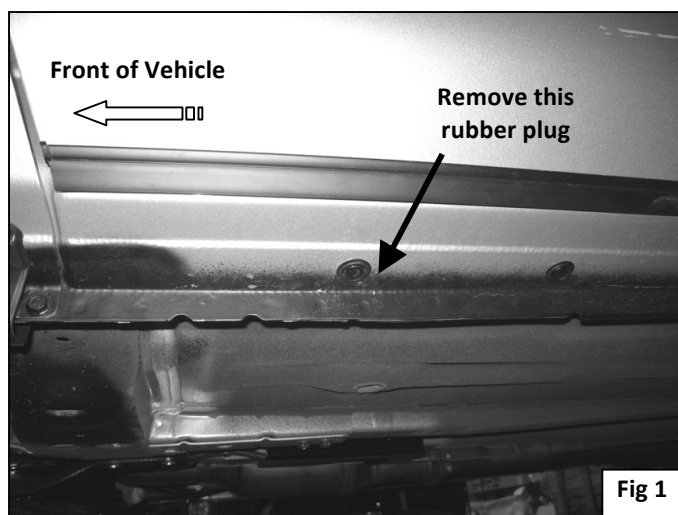
- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.**
- 2.** Remove the front rubber plug in the bottom of the vehicle's body (**Figure 1**). Insert (1) 10mm x 20mm Bolt Plate with the metal plate facing the front of the vehicle, once inserted turn Bolt Plate around so the longer Metal Plate is facing the rear of the vehicle, and then push Bolt Plate towards the front of the vehicle to fully engage (**Figure 2**).
- 3.** Position driver side Locking Bracket over already inserted Bolt Plate then push Locking Bracket all the way to the front of the vehicle and secure it using the included (1) 10mm Flat Washer, (1) 10mm Lock Washer, and (1) 10mm Hex Nut (**Figure 3**).
- 4.** Once the Locking Bracket is all the way to the front of the vehicle, use a pair of vice grips to hold Locking Bracket in place when drilling (**Figure 4**). **NOTE:** Use a cloth to protect the finish of the Locking Bracket.
- 5.** Use the hole in the Locking Bracket as a template to drill a 5/16" hole in the pinch weld (**Figure 5**).
IMPORTANT: Any cutting or drilling tool may break or shatter. Government regulations require safety glasses & equipment at all times when cutting or drilling.
- 6.** Secure the Locking Bracket to pinch weld using the included (1) 8mm x 20mm Button Head Bolt, (1) 8mm Locking Washer, (1) 8mm Flat Washer, and (1) 8mm Hex Nut. Fully tighten at this time.
- 7.** Loosely attach driver side Support Bracket over Locking Bracket and to already inserted Bolt Plate using the included (1) 10mm Lock Washer, (1) 10mm Flat Washer, and (1) 10mm Hex Nut (**Figure 6**).
- 8.** Locate the two factory bolts in the front of frame rail, and then remove the one towards the rear of the vehicle (**Figure 7**).
- 9.** Partially attach the driver side front Mounting Bracket to the existing rear factory bolt location using the included (1) 8mm x 30mm Hex Head Bolt (this replaces the factory bolt removed in step eight), (1) 8mm Lock Washer, and (1) 8mm Flat Washer (**Figure 8**).
- 10.** Attach the driver side front Mounting Bracket to Support Bracket using the included (1) 10mm x 30mm Hex Head Bolt, (1) 10mm Lock Washer, (1) 10mm Hex Nut, and (2) 10mm Flat Washers. Do not tighten at this time (**Figure 9**).
- 11.** There are three factory holes in the rear floor panel, one oval and two round. Insert (1) Bolt Plate with Nut through slotted factory hole and orient it so Nut lines up with larger round hole (**Figure 10**).
- 12.** Partially attach driver side rear Mounting Bracket to already inserted Bolt Plate using the included (1) 12mm Lock Washer, (1) 12mm Fender Washer, (1) 12mm Hex Nut and attach Bracket to Nut using the included (1) 10mm x 35mm Hex Head Bolt, (1) 10mm Lock Washer, and (1) 10mm Flat Washer (**Figure 11**).
- 13.** Position driver Sidebar onto Mounting Brackets and attach it using the included (4) 8mm x 25mm Hex Head Bolts, (4) 8mm Lock Washers, and (4) 8mm Flat Washers (**Figure 12**). Do not tighten at this time.
- 14.** Adjust Sidebar properly, and then tighten all hardware at this time.
- 15.** Repeat steps 2 – 14 for passenger Sidebar.
- 16.** Do periodic inspections to the installation to make sure that all hardware is secure and tight.

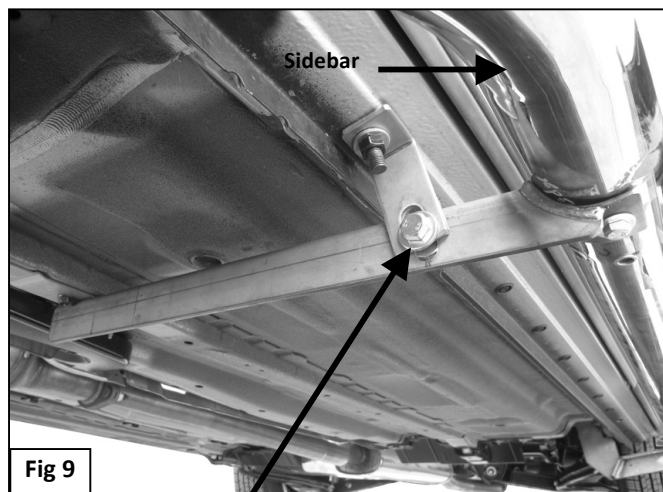
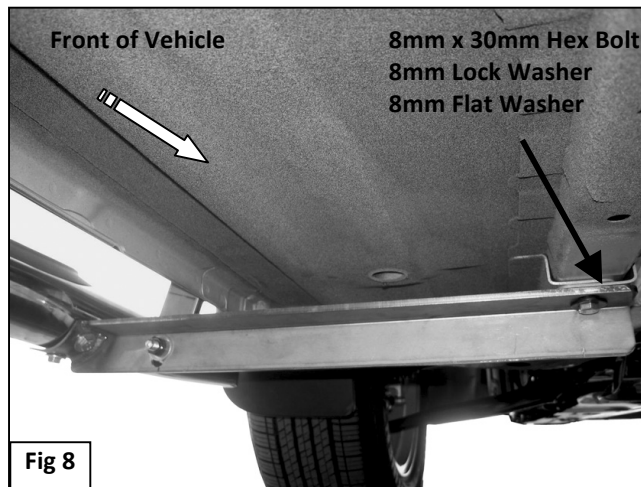
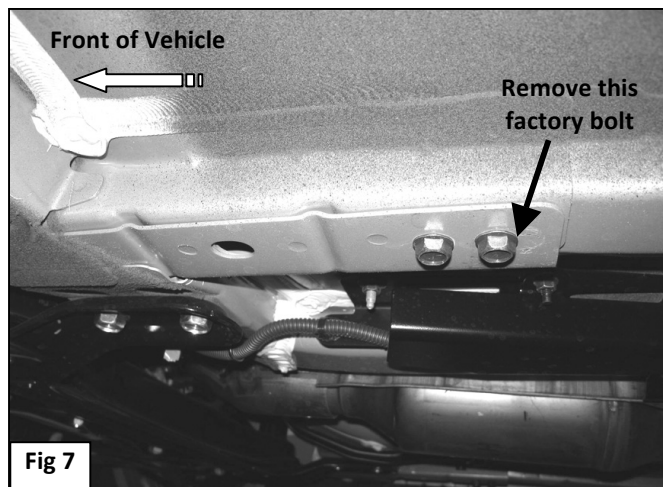
To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

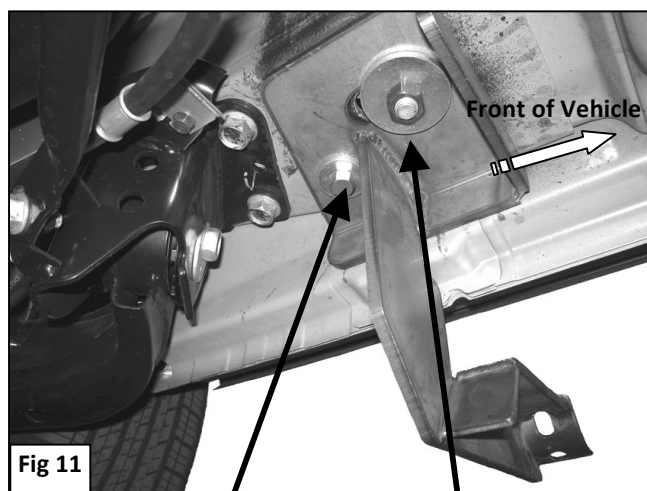
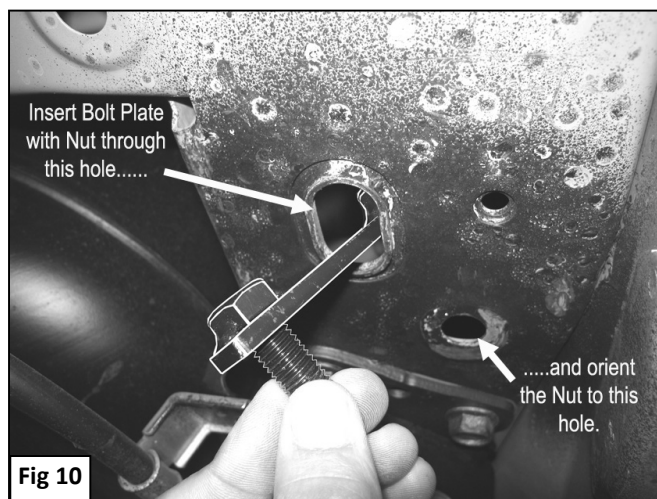
For gloss black finishes: Mild soap may be used to clean the Sidebar.

(Driver Side Installation Shown)



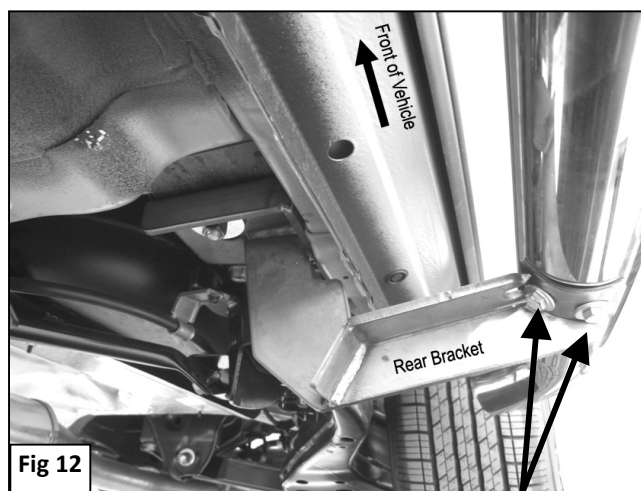


10mm x 30mm Hex Bolt
10mm Lock Washer
10mm Flat Washers
10mm Hex Nut



10mm x 35mm Hex Bolt
10mm Lock Washer
10mm Flat Washer

(12mm Bolt Plate)
12mm Lock Washer
12mm Fender Washer
12mm Hex Nut



8mm x 25mm Hex Bolts
8mm Lock Washers
8mm Flat Washers