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TGR14503 64-67 GM "A" Body TigerCage Shoulder Harness Bar

Shoulder Harness Bar

1	T115-1	Shoulder harness bar
2	T002	Clamp tabs
1	T037P	TigerClamp P (threaded)
1	T038P	TigerClamp P
1	T037D	TigerClamp D (threaded)
1	T038D	TigerClamp D
1	Tube of Anti-Seize	

Hardware:

8	3/8" x 1" USS SHCS	Clamps
2	1/2" x 1 1/2" 12 point Gr. 8 bolt	Bar to clamp tab
2	1/2" Flange nut	Bar to clamp tab
4	1/2" x 1 1/2" SAE gr. 8 bolt	Shoulder harness
4	1/2" SAE Nylok gr. 8 nut	Shoulder harness
8	1/2" SAE flat washers	Shoulder harness

TGR14503 Installation Instructions

- Initial fitment of the floor mount brackets must be done under the carpet. Final installation can be done under or over the carpet.
- Use Anti-Seize on all fasteners that are threaded into stainless clamps or brackets.
- Install all bars before final tightening.
- Always tighten the tab side of the clamp first.
- Torque all 3/8" fasteners to 45 ft-lbs and all 1/2" fasteners to 75 ft-lbs.
- Make sure the clamp is exactly where you want it before tightening as the clamp may scratch the tubing.
- **Watch for fuel and brake lines when drilling holes through the floor pan.**



1. In order to keep the "T" in the casting facing up, and the bolts facing the correct direction, **there are two different direction clamps**. Be very careful as to which clamp halves you are bolting together.

2. A correctly assembled clamp should look like the one in the picture shown to the left; **there should be a gap on one side for the tab to slide into**.



3. Assemble the clamps to the main hoop just above the upper door bar clamp. Use clamp D on the driver side and clamp P on the passenger side. The bottom of the clamp should be 19" above the main hoop flange.

4. Use the 1/2" x 1 1/2" 12 point bolt & flange nut to fasten the harness bar to the clamps.