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www.ridetech.com

TGR14503 64-67 GM "A" Body TigerCage Shoulder Harness Bar

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Shoulder Harness Bar

1	1115-1	Snoulder narness bar
2	T002	Clamp tabs
1	T037P	TigerClamp P (threaded)
1	T038P	TigerClamp P
1	T037D	TigerClamp D (threaded)
1	T038D	TigerClamp D

Hardware:

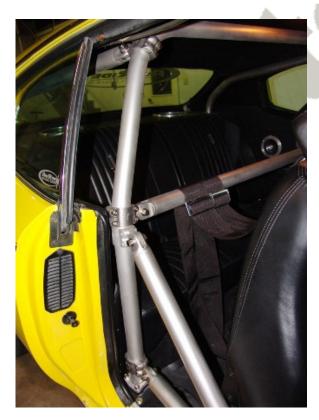
Tube of Anti-Seize vare: 8 3/8" x 1" USS SHCS	
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4 ½" x 1 ½" SAE gr. 8 bolt Shoulder harness 4 ½" SAE Nylok gr. 8 nut Shoulder harness	10'
4 ½" SAE Nylok gr. 8 nut Shoulder harness	3 *
8 ½" SAE flat washers Shoulder harness	
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TGR14503 Installation Instructions

- Initial fitment of the floor mount brackets must be done under the carpet. Final installation can be done under or over the carpet.
- Use Anti-Seize on all fasteners that are threaded into stainless clamps or brackets.
- Install all bars before final tightening.
- Always tighten the tab side of the clamp first.
- Torque all 3/8" fasteners to 45 ft-lbs and all 1/2" fasteners to 75 ft-lbs.
- Make sure the clamp is exactly where you want it before tightening as the clamp may scratch the tubing.
- Watch for fuel and brake lines when drilling holes through the floor pan.



- 1. In order to keep the "T" in the casting facing up, and the bolts facing the correct direction, there are two different direction clamps. Be very careful as to which clamp halves you are bolting together.
- 2. A correctly assembled clamp should look like the one in the picture shown to the left; there should be a gap on one side for the tab to slide into.



- 3. Assemble the clamps to the main hoop just above the upper door bar clamp. Use clamp D on the driver side and clamp P on the passenger side. The bottom of the clamp should be 19" above the main hoop flange.
- 4. Use the $\frac{1}{2}$ " x 1 $\frac{1}{2}$ " 12 point bolt & flange nut to fasten the harness bar to the clamps.