

ridetech



350 S. St. Charles St. Jasper, In. 47546
Ph. 812.482.2932 Fax 812.634.6632

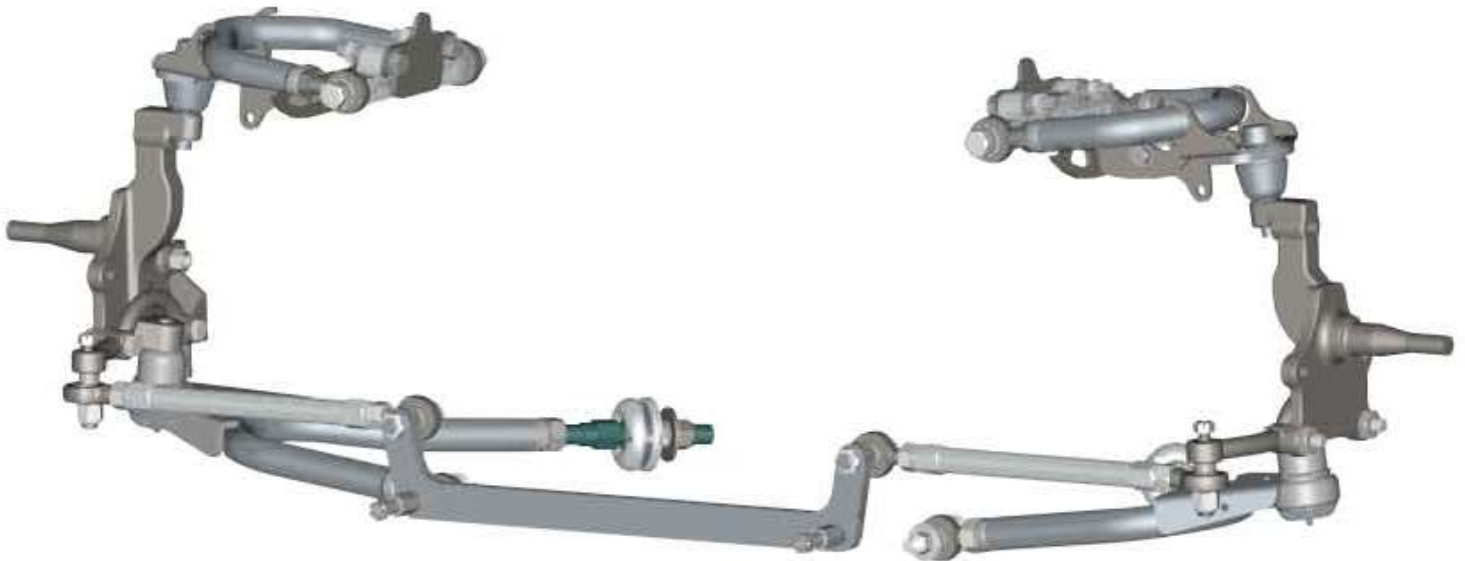
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Part # 12099599 64-66 Mustang Tru-Turn Suspension Package

Front Components:

1	12093695	Upper Strong Arms
1	12092895	Lower Strong Arms
1	12099595	Tru Turn System



The OEM Brakes will not work with the Ridetech Spindle. (See page 14 for details)



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Part # 12093695
64-66 Mustang Upper StrongArms
For Use w/ Shockwaves or CoilOvers
Must be Used with Ridetech Tru-Turn Setup

Components:

1	90002339	Driver Upper StrongArm	
1	90002340	Pass Upper StrongArm	
2	70010866	Upper ball joint	
2	90002633	Ball joint spacer	
2	90009967	Billet Aluminum drop cross shaft	
4	90001589	Heim ends – 3/4"-16 thread x 5/8" I.D.	
2	90002341	Alignment shim	
4	90002062	.500" I.D. Bearing spacer	
4	99752004	3/4"-16 jam nut	Heim ends

Hardware in Assembly:

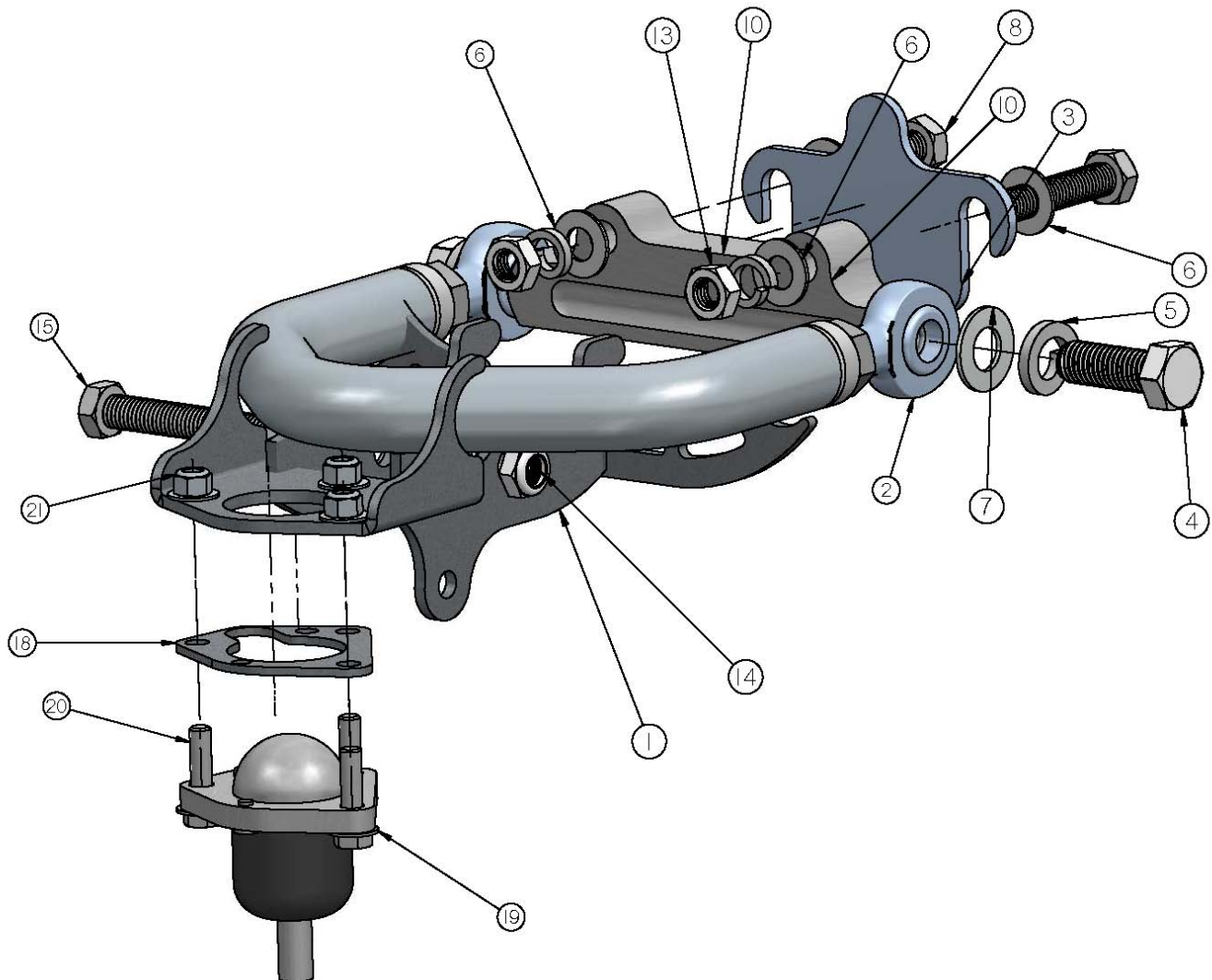
6	99311002	5/16"-18 x 1 1/4" Hex Bolt	Upper Ball joint
6	99312003	5/16"-18 Nylok Nut	Upper Ball joint
12	99313002	5/16" SAE Flat washer	Upper Ball joint
4	99621002	5/8"-18 x 1 3/4" Gr.8 bolt	Rod end to cross shaft
4	99623001	5/8" SAE Flat Washer	Rod end to cross shaft
4	99623002	5/8" Split Lock Washer	Rod end to cross shaft

Hardware for installation:

4	99501003	1/2"-13 x 2 1/2" Gr.5 bolt	Cross shaft to body
4	99502006	1/2"-13 nut	Cross shaft to body
12	99503001	1/2" SAE flat washer	Cross shaft to body/Shock to upper arm
4	99503002	1/2" lock washer	Cross shaft to body
2	99502001	1/2"-13 Nylok nut	Shockwave/CoilOver to upper arm
2	99501006	1/2"-13 x 3 1/2" Gr.5 bolt	Shockwave/CoilOver to upper arm
2	99502017	1/2"-20 Castle Nut	Upper Ball joint

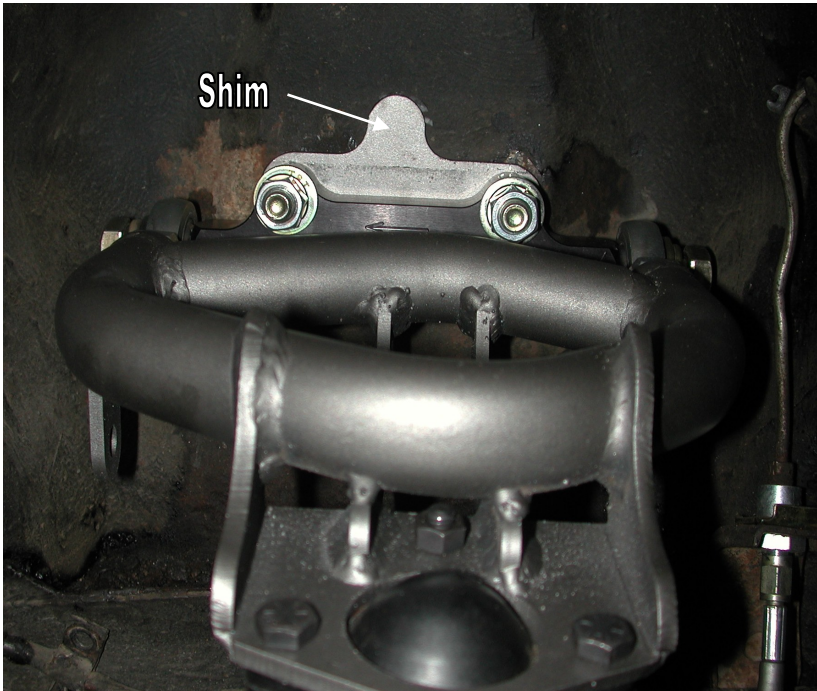
STRONGARMS

Item #	Description	Qty.
1.	Control arm	1
2.	Heim ends – $\frac{3}{4}$ "-16 thread x $\frac{5}{8}$ " I.D.	2
3.	Alignment shim	1
4.	$\frac{5}{8}$ "-18 x $1\frac{3}{4}$ " Gr.8 bolt	2
5.	$\frac{5}{8}$ " lock washer	2
6.	$\frac{1}{2}$ " SAE flat washer	4
7.	$\frac{5}{8}$ " SAE flat washer	2
8.	$\frac{1}{2}$ "-13 x $2\frac{1}{2}$ " Gr.5 bolt	2
10.	Cross shaft	1
13.	$\frac{1}{2}$ "-13 Nut	2
14.	$\frac{1}{2}$ "-13 Nylok Nut	2
15.	$\frac{1}{2}$ "-13 x $2\frac{1}{2}$ " Gr.5 bolt	1
18.	Ball Joint Spacer	2
19.	$\frac{5}{16}$ " flat washer	6
20.	$\frac{5}{16}$ "-18 x $1\frac{1}{4}$ " bolt	3
21.	$\frac{5}{16}$ "-18 Nylok Nut	3



STRONGARMS

1. Bolt the Ball Joint to the Control Arm with the BALL JOINT SPACER between the Ball Joint and Control Arm. The Ball Joints/Spacers are attached using (3) 5/16"-18 x 1 1/4" Bolts, (3) 5/16"-18 Nylok Nuts and (6) 5/16" SAE Flat Washers. Do this for both Control Arms. Refer to the Diagram on Page 3.



2. Bolt the upper StrongArm to the body using 1/2" x 2 1/2" bolts, flat washers and lock washers. The **ARROW** points to the front of the vehicle. A shim is supplied and may need to be installed between the body and the arms to achieve proper alignment.

3. The arms are preset at the factory so the alignment should be close, but the vehicle must be aligned before driving.

Note: The upper arm mounting holes on many cars have been redrilled 1" lower. This is done to improve the handling. Our cross shaft has the drop built into it; **make sure to use the factory mounting holes.**



4. Bolt the upper arm to the spindle using the hardware and cotter pin supplied.
5. Attach the Shockwave to the upper StrongArm using a 1/2" x 3 1/2" bolt, flat washers, and Nylok nut.
6. This control arm is designed to work with our MuscleBar sway bar. The end link will attach to the **front** mounting tab on the upper arm.



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Part # 12092895
64-66 Mustang Lower StrongArms
To Be Used With Ridetech TRU-TURN

Components:

1	90002334	Driver side lower arm
1	90002335	Passengers side lower arm
2	90000898	Lower ball joint
2	90001589	Kevlar lined heim end
4	90002338	Rod End Spacers
2	90001045	Control arm pivot bearing
2	90002336	Bearing housing
2	90002337	Bearing retaining plate
2	90000733	Aluminum bearing spacer
2	90000732	Bearing stud (Set to 2- 7/8")
4	99752004	3/4"-16 Jam nut Stud to arm/ Rod End to arm

Hardware:

2	99501006	1/2"-13 x 3 1/2" Gr.5 bolt	Lower arm to frame
2	99502001	1/2"-13 Nylok nut	Lower arm to frame
4	99503001	1/2" SAE Flat Washer	Lower arm to frame
6	99311003	5/16"-18 x 1 1/2 Hex	Bearing housing
6	99313003	5/16" lock washer	Bearing housing
2	99752001	3/4"-16 Lock nut	Stud to bearing
2	99753002	3/4" x 2" flat washer	Stud to bearing

STRONGARMS

Installation Instructions

1. Raise and support vehicle at a safe, comfortable working height. Let the front suspension hang freely.
2. Remove the coil spring, shock absorber, upper shock bracket, strut rod, sway bar, upper and lower control arms. Refer to factory service manual for proper disassembly procedure.



3. Be sure to remove the outer bushing sleeve from the strut rod frame mount.

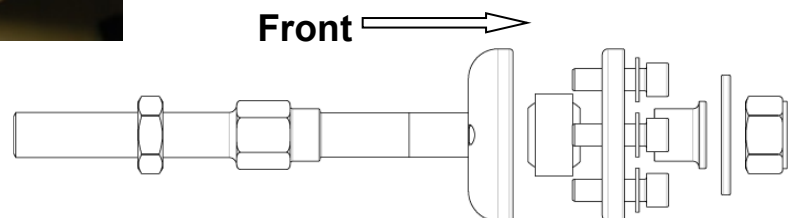
4. Remove any excess undercoating or rust.



5. Using the bushing retainer as a template, mark the holes to drill with a center punch.

6. Remove the retainer and drill the holes with a 3/8" bit.

7. Place the bearing inside the bearing housing, and then clamp it to the frame with the bearing retainer and the 5/16" x 1 1/2" SHCS and lock washers.





8. The bearing stud should already be threaded into the lower arm, factory set at 2-7/8" (measuring from the end of the arm to the bearing).

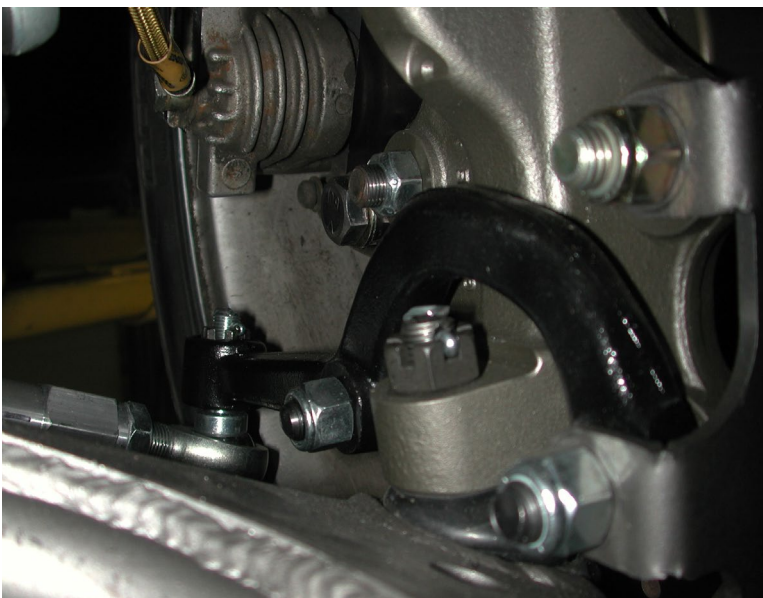
9. Slide the stud through the bearing, and then slide the aluminum spacer over the stud with the larger end toward the front of the car. Secure the assembly with a 3/4" Nylok Nut and flat washer.

Note: The caster setting should set at around 4.0 degrees positive. Vehicle must be aligned before driving.



10. Install the 2 aluminum spacers into the rod end that goes into the factory control arm pivot.

11. Attach the other end of the lower control arm to the factory frame mount using a 1/2" x 3 1/4" bolt and Hex nut.

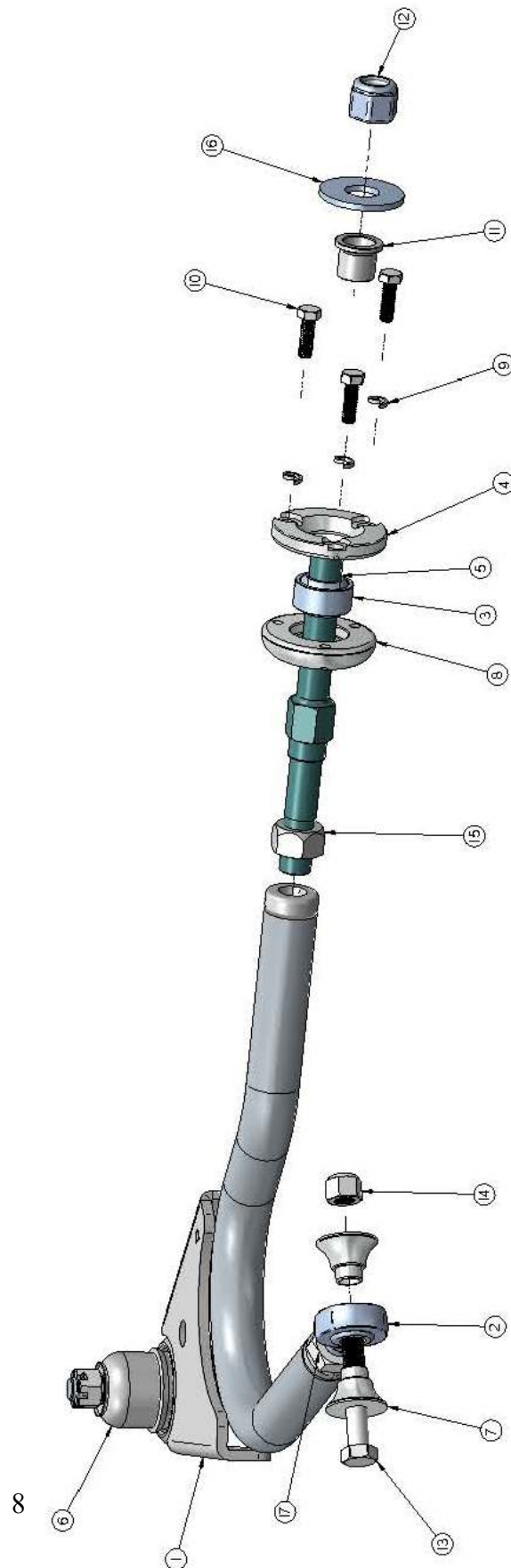


12. Slide the ball joint boot over the ball joint, then place the spindle over the ball joint stud. Grease ball joint

Note: Before installing the spindle, turn the ball joint stud so that the cotter pin hole faces front to back. This will make it easier to install/remove the cotter pin.

STRONGARMS

Item #	Description	Qty.
1.	Driver side arm	1
2.	Kevlar lined Heim End	1
3.	Control Arm pivot bearing	1
4.	Bearing retaining plate	1
5.	Bearing stud (Set to 2- 7/8")	1
6.	Ball Joint	1
7.	Heim end spacer	2
8.	Bearing Housing	1
9.	5/16" Lock washer	3
10.	5/16"-1 1/2" Gr5 bolt	3
11.	Aluminum bearing spacer	1
12.	3/4"-16 Lock nut	1
13.	1/2"-13 x 3 1/2" Gr.5 bolt	1
14.	1/2"-13 Nylok nut	1
15.	3/4" -16 Jam Nut	1
16.	3/4" X 2" Flat washer	1



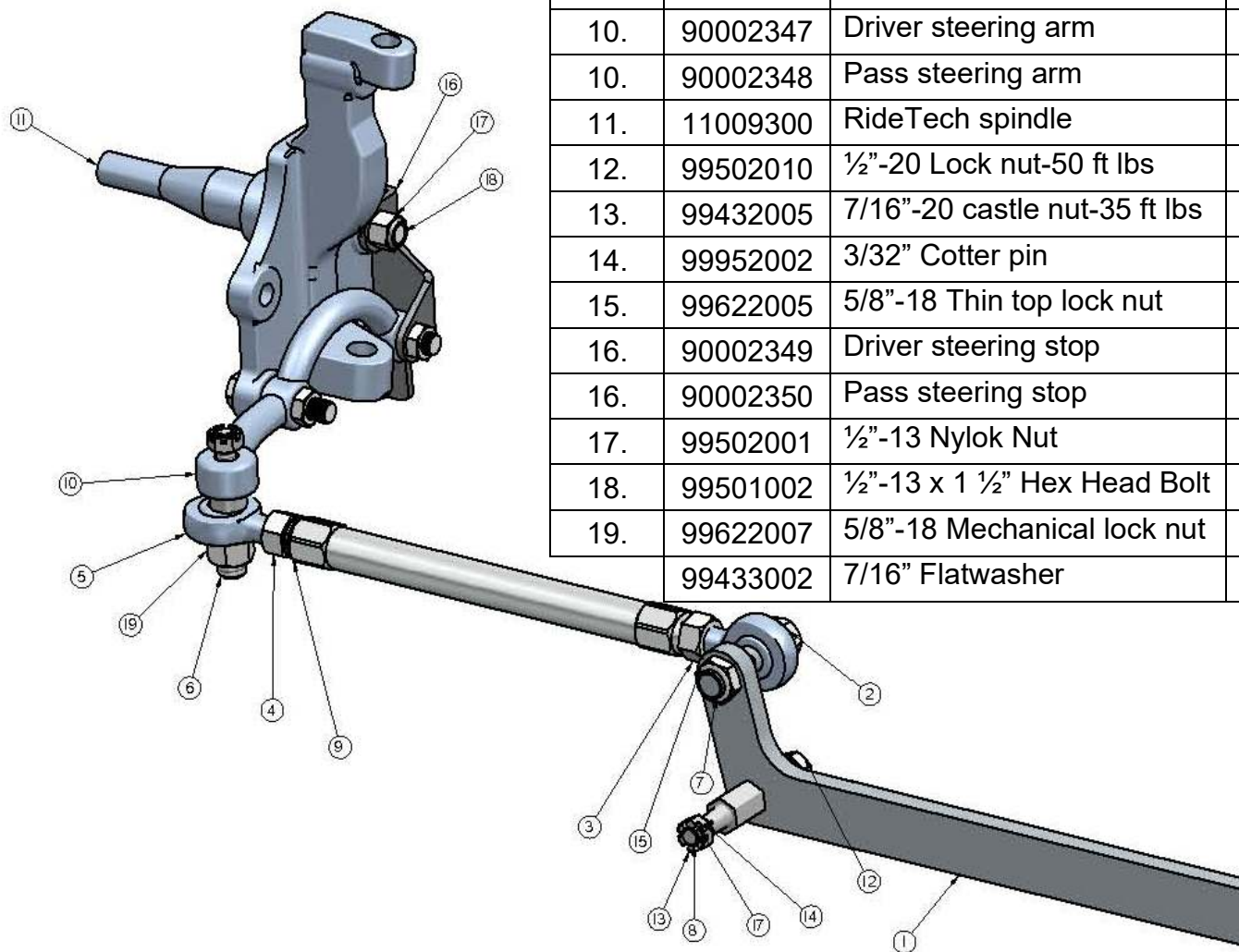


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Part # 12099500
64 – 66 Mustang TruTurn System



Item #	Part #	Description-Torque Specification	Qty.
1.	90002344	Drag link bracket	1
2.	90001582	LH Thread Heim End	2
3.	99800003	5/8"-18 LH jam nut	2
4.	99800002	5/8"-18 RH jam nut	2
5.	90001590	Heim end	2
6.	90009931	Large stud – tie rod	2
7.	90002351	Inner tie rod stud	2
8.	90002345	Drag link stud	2
9.	90002346	Tie rod adjuster	2
10.	90002347	Driver steering arm	1
10.	90002348	Pass steering arm	1
11.	11009300	RideTech spindle	1 pr.
12.	99502010	1/2"-20 Lock nut-50 ft lbs	2
13.	99432005	7/16"-20 castle nut-35 ft lbs	4
14.	99952002	3/32" Cotter pin	4
15.	99622005	5/8"-18 Thin top lock nut	2
16.	90002349	Driver steering stop	1
16.	90002350	Pass steering stop	1
17.	99502001	1/2"-13 Nylok Nut	2
18.	99501002	1/2"-13 x 1 1/2" Hex Head Bolt	2
19.	99622007	5/8"-18 Mechanical lock nut	4
	99433002	7/16" Flatwasher	6



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THIS SYSTEM WILL ONLY WORK WITH RIDETECH STRONG ARMS

Installation instructions

This kit can be used with the OEM draglink or Borgeson Power Steering Conversion Kit

1. You should be using RideTech Strong Arms and already have installed them.
2. Assemble the new RideTech draglink adapter bracket onto the OEM draglink with the supplied tapered studs and washers per the enclosed drawings.
3. Install the new RideTech spindles onto the control arms per the enclosed drawings. Ball joint nut torque = 83 ft lbs
4. Install the Steering arm and Steering Stop at the same time. The nuts should be on the frame side of the spindle.
5. Install the remainder of the Tru Turn steering linkage as shown in the attached drawings. **MAKE SURE** that ALL cotter pins are used in the appropriate places and that there is no binding or interference throughout the entire suspension travel.
6. Adjust the camber and toe roughly until you can get the vehicle to a proper alignment shop. The recommended alignment settings are:

Camber - -.5 to -1.5 [within .3 from side to side]

Caster – 4 to 7 degrees positive [run .5 degrees more on pass side to allow for road crown]

Toe - 1/8 to 1/4 toe in

Feel free to experiment with alternative alignment settings that may be more appropriate for your particular driving style.

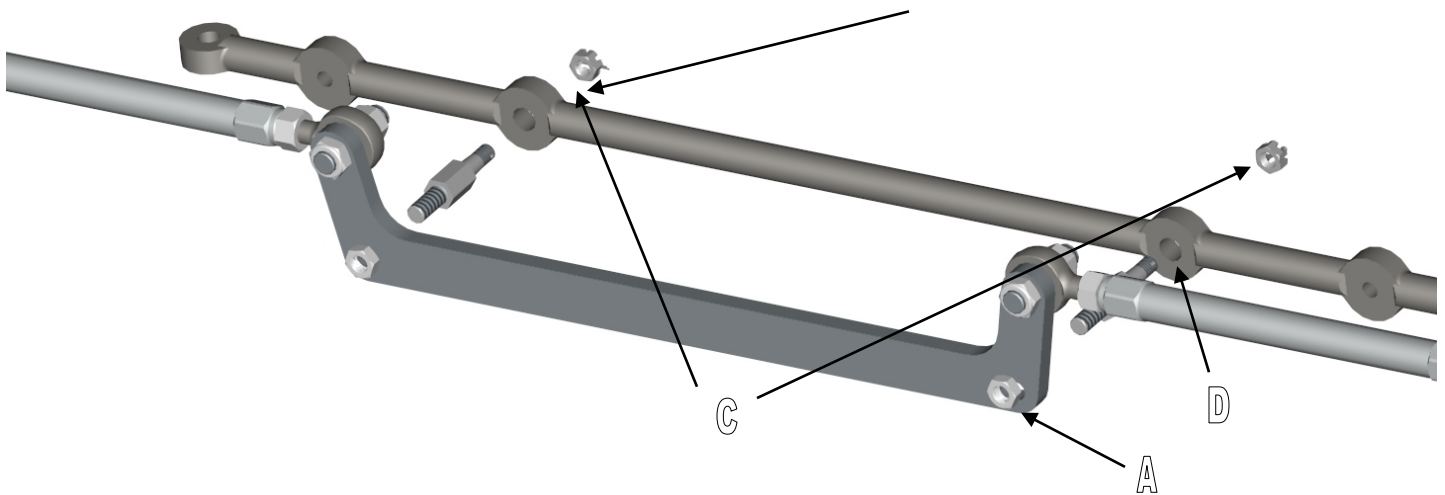
Installation notes:

- A. The draglink bracket has one attachment hole [A] that is slotted. This is to accommodate the variations in manufacturing and machining processes, as well as any wear that may have occurred to the original draglink since that time.
- B. RideTech has successfully fitted a Baer disc brake system to this spindle. Other brands of disc brake brackets **MAY** need clearance or adjustment for proper installation. The RideTech spindle duplicates the GM A body and F body bolt pattern for brake bracket installation. You will need 5 on 4.5" bolt pattern to keep it the same as the factory rear.
- C. **MAKE SURE** that the cotter pins are properly installed in all appropriate places [C] to ensure that the castle nuts do not become loose and fail. These are **VERY** important connections!
- D. IF your OEM drag link is severely worn at the inner tie rod attachment holes [D] you may need to replace that unit with a new OEM style draglink to ensure that the [RideTech supplied] tapered pin adapters **DO NOT** pull through that hole.



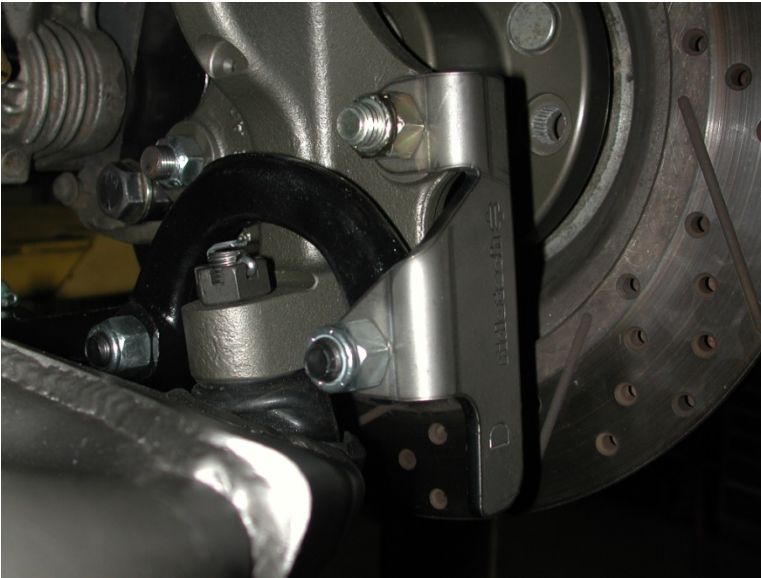
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Note: Due to variances in the thickness of the factory drag link, 7/16" flat washers are provided and may be needed to align the castle nut with the cotter pin hole.



2. The studs with the long hex on them will get installed into the factory draglink with the taper going into the draglink, a 7/16" castle nut is used to attach it to the draglink. Torque the nuts to 35 ft lbs and tighten as needed to align cotter pin hole and install cotter pin. The straight shank will point to the front of the car.

Note: It may be necessary to install 7/16" washers under the castle nut to get the cotter pin engaged properly.



3. Install the Ridetech spindle on the control arms.

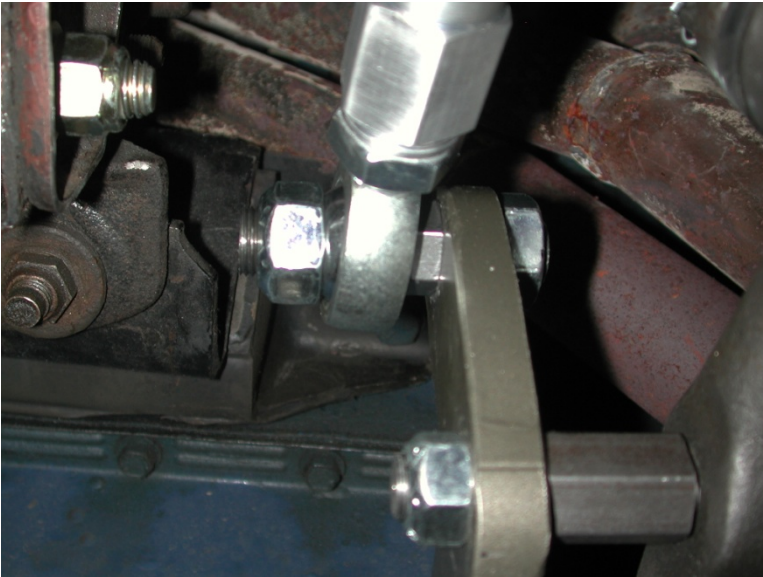
4. Install the steering arms and steering stops onto the spindle. The steering arms angles toward the draglink. The steering stops are marked D and P.

The steering arm is attached to the spindle using $\frac{1}{2}$ "-20 x 2 $\frac{1}{2}$ " Flat Socket Cap Bolts and Nylok nuts.

The upper tab of the steering stop is attached to the spindle using $\frac{1}{2}$ "-13 x 1 $\frac{1}{2}$ " Hex head bolt and Nylok.



5. Install the stud with the round flange into the steering arm with the taper going into the steering arm. Torque the nuts to 35 ft lbs and tighten as needed to align cotter pin hole and install cotter pin.



6. The studs with the short hex get installed into the draglink adapter. The short side goes into the adapter attached with the 5/8\"-18 thin top lock nut, with the long side of the stud pointing forward.



7. The tie rod can now be assembled to a center to center length of 14 1/4\" to start with having equal amount of threads on both ends. These Aluminum adjusters have a left hand thread on one end and a right hand thread on the other. You should use anti seize when threading the heim ends into the adjuster. **FOR YOUR SAFETY, THE TIE ROD & HEIM NEED A MINIMUM OF 15/16\" OF THREAD ENGAGEMENT INTO THE TIE ROD ADJUSTER.**

8. Install the tie rod assembly onto the studs using the 5/8\"-18 lock nuts.



Note: If using a factory style stamped caliper bracket, the bracket may need to be trimmed. The dust shield may also need to be modified.



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Brake Kits

The Mustang TruTurn Suspension package uses a GM Spindle used on 67-69 F body, 64-72 A body, and 68-74 X body. Any brake kit designed for this spindle will work it just needs a **4 ½" on 5 bolt pattern** to keep the same bolt pattern as the rear of the Mustang.

We had worked with Baer and Wilwood to put together brake kits for our suspension. Both companies have brake kits that will work with your car, depending on wheel size and your braking needs. We have listed the basic brake kit and each company offers options for their brake kits.

Contact info:

Baer- Phone: 602-233-1411, Web- www.baer.com

Wilwood- Phone: 805-388-1188, Web- www.wilwood.com

Baer Brake Kits:

Minimum Wheel Size	Baer Part #	Brake Kit Name	Description
15" and bigger (some 14")	4301503	SS4+	4 piston caliper / 11" 2 piece rotor
16" and bigger	4301504 4301505 4301506	T4 Pro 13 Pro+13	4 piston caliper / 13" 1 piece rotor 6 piston caliper / 13" 1 piece rotor 6 piston caliper / 13" 2 piece rotor
17" and bigger	4301507 4301508	Pro+14 Ext+14	6 piston caliper / 14" 2 piece rotor 6 piston caliper / 14" 2 piece rotor
18" and bigger	4301509	Ext+15	6 piston caliper / 15" 2 piece rotor

Wilwood Brake Kits:

Minimum Wheel Size	Wilwood Part #	Brake Kit Name	Description
14" and bigger	140-1016	Dyna Pro Single	2 piston caliper / 10" 2 piece rotor
15" and bigger	140-10996 140-7675 140-10510	Forged Dynalite Pro Forged Dynalite Dyna Pro 6	4 piston caliper / 11" 2 piece rotor 4 piston caliper / 12.19" 2 piece rotor 6 piston caliper / 12/19" 2 piece rotor
17" and bigger	140-12271 140-9803	Forged Narrow Superlite 6R Forged Narrow Superlite 6R	6 piston caliper / 12.88" 1 piece rotor 6 piston caliper / 12.88" 2 piece rotor
18" and bigger	140-10920 140-9804	W6A Big Brake Forged Narrow Superlite 6R	6 piston caliper / 14" 2 piece rotor 6 piston caliper / 14" 2 piece rotor

As with any brake kit you need to check the template to see if it will clear your wheels. These templates can be obtained by going to the brake manufactures web sites listed above.