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Part #11363699
73-87 C-10 Front Upper StrongArms

Components:

1	90000508	Driver side upper arm
1	90000509	Passenger side upper arm
2	90000721	Cross shaft
2	90000920	Cross shaft kit – 2 bushings per kit
2	90000910	Ball joint (includes boot, grease fitting, castle nut & cotter pin)

Hardware:

4	99753002	3/4" flat washer (2" diameter)	Cross shaft
4	99752005	3/4"-16 locking nut	Cross shaft



Installation Instructions



1. Drop the ball joint down through the upper control arm plate. Fasten to the arm w/ the hardware supplied.
2. Fasten control arm to frame using the stock hardware. Reuse the alignment shims; however the truck must be realigned after installation.
3. Slide the ball joint boot over the stud, then insert stud through spindle. Secure w/ new castle nut and cotter pin supplied.
4. **With the suspension at mid travel**, the upper cross shaft nuts can be tightened.
5. Install Zerk fitting and grease ball joint.

STRONG ARMS™

by Air Ride Technologies

Item #	Description	Qty.
1.	Passenger side arm	1
1.	Driver side arm	1
2.	Cross shaft	2
3.	Cross shaft bushing	4
4.	Ball joint	2
5.	3/4" x 2" flat washer	4
6.	3/4"-16 locking nut	4
7.	5/16"-24 x 1" hex bolt	8
8.	5/16" lock washer	8
9.	5/16"-24 hex nut	8

