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Part # 11236699
64-67 GM A-Body Rear Upper StrongArms

Components:

2	90001116	Upper StrongArm (Set to 12.75")
2	90001589	Kevlar lined Heim end
4	90002065	Aluminum spacers for Heim end

Hardware:

2	99752004	3/4" SAE Jam nut	Heim end
4	99501006	1/2" x 3 1/2" USS Gr. 8 bolt	StrongArms
4	99502001	1/2" USS Gr. 8 Nut	StrongArms

Installation Instructions



1. The length of the upper bar should be set from the factory at 12.75" center to center. Ensure that the jam nut is tight.

2. Using the 1/2" x 3 1/2" bolt and Nylok nut supplied, fasten the heim end to the frame bracket. An aluminum spacer must be installed on each side of the Heim end.



3. Fasten the other end of the bar to the axle using a 1/2" x 3 1/2" bolt and Nylok nut.

Note: Inspect the rubber bushing in the axle for wear or cracked. Replace with factory replacement bushing if needed.