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Part # 11053699
58-64 Impala Front Upper StrongArms

Components:

- | | | |
|---|----------|--|
| 1 | 90000478 | Passenger side Upper Arm |
| 1 | 90000479 | Driver side Upper Arm |
| 2 | 90000905 | Ball Joints (includes boot, grease fitting, castle nut & cotter pin) |
| 4 | 90000907 | Cross shaft bushing |
| 2 | 90000927 | Upper Cross Shaft |

Hardware:

- | | | | |
|---|----------|-----------------------------|-------------------|
| 4 | 99371014 | 3/8"-24 x 1 1/4" Gr. 8 bolt | Upper cross shaft |
| 4 | 99373001 | 3/8" x 1 1/2" washer | Upper cross shaft |

STRONG ARMS™

by Air Ride Technologies

Installation Instructions

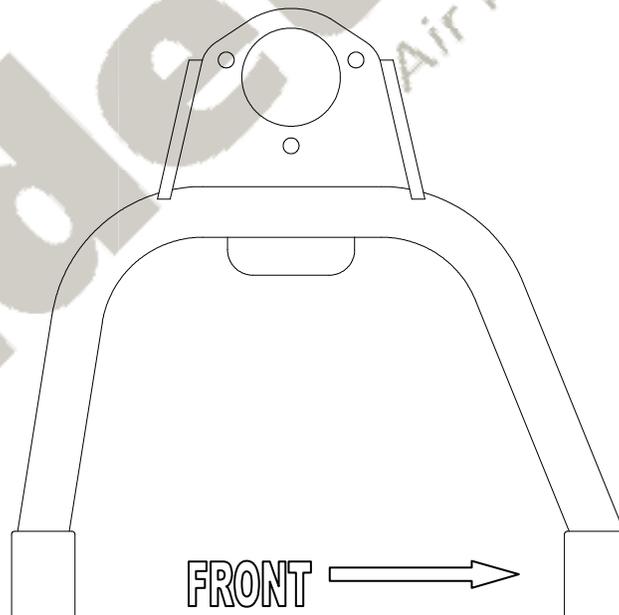


1. Drop the ball joint down through the ball joint plate, secure w/ the hardware supplied.

2. Fasten the upper arm to the frame using the factory hardware. Reinstall the current alignment shims, but **vehicle must be realigned**. This arm was designed with an extra 2 degrees of positive caster allowing the car to be aligned with up to 4 degrees of positive caster. (This will vary from car to car.)

3. Insert the ball joint stud through the spindle and install new castle nut and cotter pin supplied.

58-64 Impala Driver Side Upper StrongArm – Top View



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Item #	Description	Qty.
1.	Passenger side arm	1
1.	Driver side arm	1
2.	Cross shaft bushing	4
3.	Cross shaft	2
4.	Ball joint	2
5.	5/16"-24 x 1" hex bolt	6
6.	3/8"-24 x 1 1/4" hex bolt – Gr. 8	4
7.	3/8" x 1 1/2" washer	4
8.	5/16" lock washer	6
9.	5/16"-24 hex nut	6

