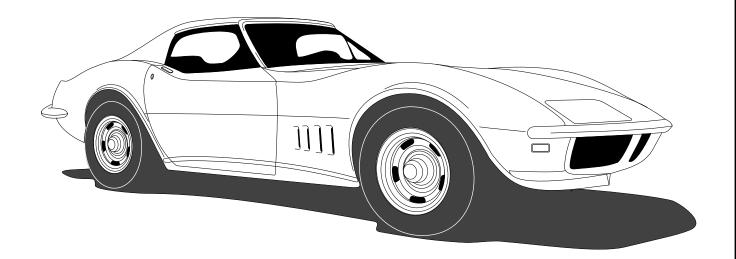


an ISO 9001:2008 Registered Company

1969-72 CORVETTE

CONDENSER KIT w/DRIER 021069-CCA



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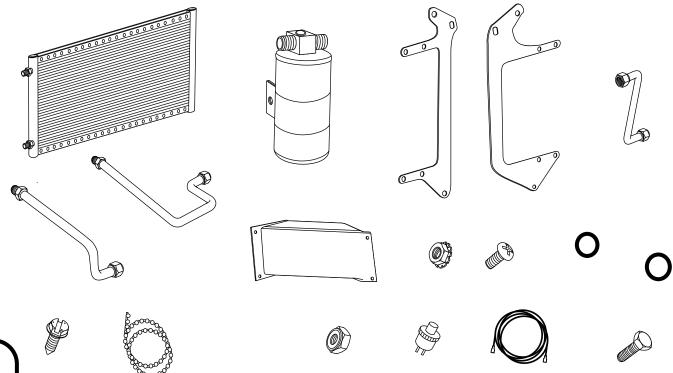
CONDENSER KIT PACKING LIST

CONDENSER KIT

021069-CCA

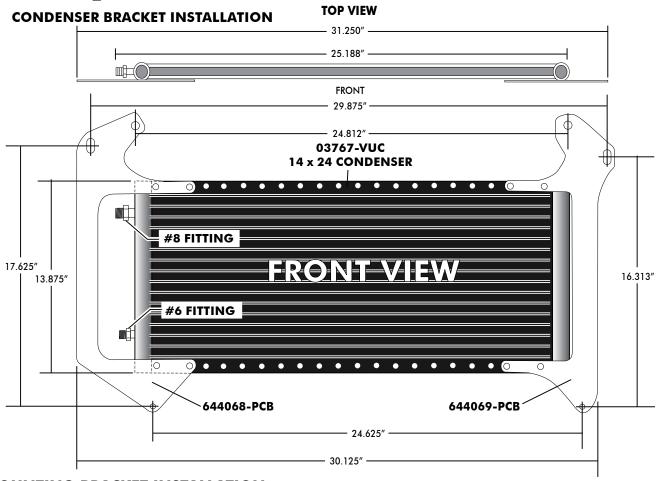
No.	QTY.	PART No.	DESCRIPTION					
1.	1	03767-VUC	SUPER FLOW CONDENSER 14 x 24					
2.	1	07321-VUC	DRIER					
3.	1	65980-VCB	DRIER CLAMP					
4.	1	644069-PCB	69-76 VETTE DS COND BRKT					
5.	1	644068-PCB	69-76 VETTE PS COND BRKT					
6.	1	091068-CFL	69-76 VETTE #6 COND/DRIER HARDLINE					
7.	1	091069-CCL	68-72 VETTE #6 DRIER/CORE HARDLINE					
8.	1	091071-CCD	69-72 VETTE #8 COND HARDLINE					
9.	1	620069-CCE	68-72 HARDLINE COVER					
10.	8	18260-VUB	10-24 NUT w/ STAR WASHER					
11.	8	18249-VUB	10-24 x 3/8" PAN HEAD SCREW					
12.	3	33857-VUF	#6 O-RING					
13.	1	33858-VUF	#8 O-RING					
14.	-	18247-VUB	#10 x ½" HEX SCREW					
15.	2	33143-VUI	CATERPILLAR GROMMET					
16.	=	18151-VUB	5/16" NYLON NUT					
17.	=	11079-VUS	MALE BINARY SWITCH					
18.	1	23135-VUW	COMPRESSOR LEAD					
19.	1	183009-DSR	5/16-18 x 1 1/4" HEX BOLT					

** BEFORE BEGINNING INSTALLATION OPEN ALL PACKAGES AND CHECK CONTENTS OF SHIPMENT. PLEASE REPORT ANY SHORTAGES DIRECTLY TO VINTAGE AIR WITHIN 15 DAYS. AFTER 15 DAYS, VINTAGE AIR WILL NOT BE RESPONSIBLE FOR MISSING OR DAMAGED ITEMS.

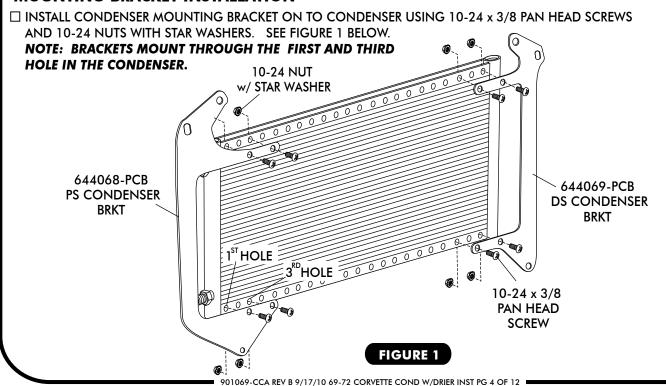


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MOUNTING BRACKET INSTALLATION -

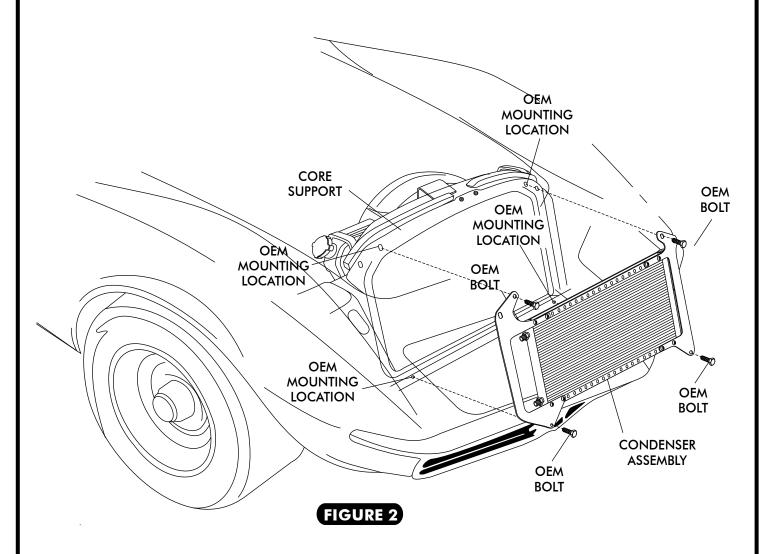




ENGINE COMPARTMENT

CONDENSER INSTALLATION

- ☐ REMOVE OEM CONDENSER AND LINES IF EQUIP WITH FACTORY AIR. (RETAIN MOUNTING HARDWARE)
- ☐ INSTALL CONDENSER ASSEMBLY BY PLACING THE CONDENSER ON THE FRONT SIDE OF THE CORE SUPPORT AND ALIGN WITH OEM MOUNTING HOLES AS SHOWN IN FIGURE 2.



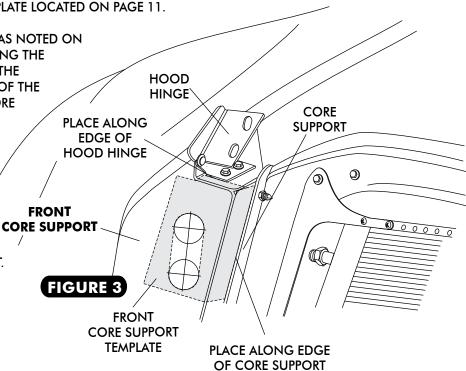


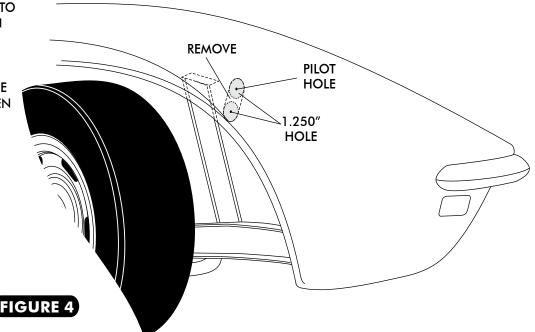
CORE SUPPORT MODIFICATION (NON-AIR CARS ONLY) -

- ☐ CUT OUT FRONT CORE SUPPORT TEMPLATE LOCATED ON PAGE 11.
- POSITION THE TEMPLATE AS SHOWN (AS NOTED ON TEMPLATE). PLACE THE TOP EDGE ALONG THE HOOD LATCH AS SHOWN AND FOLD THE TEMPLATE OVER ALIGNING THE EDGE OF THE TEMPLATE WITH THE EDGE OF THE CORE SUPPORT AS SHOWN IN FIGURE 3.
- ONCE TEMPLATE IS IN PLACE AND SECURE, USE A CENTER-PUNCH AND MARK THE CENTER OF THE TWO CIRCLES ON THE TEMPLATE.
- ☐ REMOVE THE TEMPLATE AND

 USE A 1/8" DRILL BIT AND DRILL A

 PILOT HOLE THROUGH CORE SUPPORT.
- ☐ FROM UNDER THE FENDERWELL
 USE A 1.250" HOLE SAW AND ALIGN
 THE DRILL BIT WITH THE PILOT HOLES
 AND CUT OUT THE TWO HOLES AS
 SHOW IN FIGURE 4 BELOW.
- ONCE THE HOLES ARE MADE USE A STRAIGHT EDGE AND MARK A STRAIGHT LINE FROM THE EDGE OF ONE HOLE TO THE OTHER AS SHOWN IN FIGURE 4.
- ☐ CUT ALONG EDGES AS SHOWN AND REMOVE THE CENTER PORTION BETWEEN THE TWO HOLES.
 SEE FIGURE 4.







CORE SUPPORT MODIFICATION (NON-AIR CARS ONLY) -

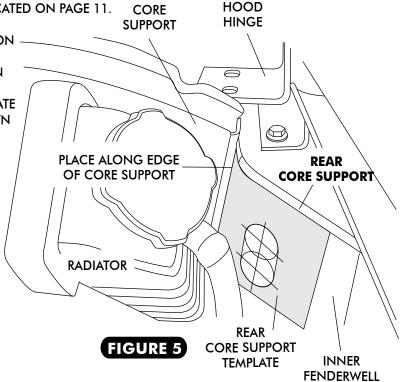
☐ CUT OUT THE REAR CORE SUPPORT TEMPLATE LOCATED ON PAGE 11.

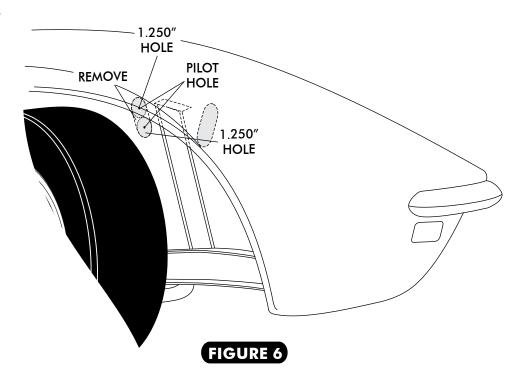
POSITION THE TEMPLATE AS SHOWN (AS NOTED ON TEMPLATE). PLACE THE TOP EDGE ALONG THE TOP EDGE OF THE INNER FENDERWELL AS SHOWN AND FOLD THE TEMPLATE AROUND THE INNER FENDERWELL ALIGNING THE EDGE OF THE TEMPLATE WITH THE EDGE OF THE CORE SUPPORT AS SHOWN

IN FIGURE 5.

☐ ONCE TEMPLATE IS IN PLACE AND SECURE, USE A CENTER-PUNCH AND MARK THE CENTER OF THE TWO CIRCLES ON THE TEMPLATE.

- ☐ REMOVE THE TEMPLATE AND USE A 1/8" DRILL BIT AND DRILL A PILOT HOLE THROUGH FENDERWELL.
- FROM UNDER THE FENDERWELL USE A 1.250"
 HOLE SAW AND ALIGN THE DRILL BIT WITH
 THE PILOT HOLES AND CUT OUT THE TWO
 HOLES AS SHOW IN FIGURE 6 BELOW.
- ONCE THE HOLES ARE MADE USE A STRAIGHT EDGE AND MARK A STRAIGHT LINE FROM THE EDGE OF ONE HOLE TO THE OTHER AS SHOWN IN FIGURE 6.
- ☐ CUT ALONG EDGES AS SHOWN AND REMOVE THE CENTER PORTION BETWEEN THE TWO HOLES.
 SEE FIGURE 6.







HARDLINES AND DRIER INSTALLATION -☐ INSTALL CATERPILLAR GROMMET AROUND THE FRONT AND REAR HOLES IN THE INNER FENDERWELL AS SHOWN IN FIGURE 7 AND 7b. ☐ LUBRICATE A #6 O-RING (SEE FIGURE 7a BELOW) AND INSTALL THE #6 CONDENSER TO DRIER HARDLINE AS SHOWN IN FIGURE 7 BELOW. **NOTE: ONLY HAND TIGHTEN** THE #6 HARDLINE. **CATERPILLAR GROMMET** 091068-CFL #6 COND/DRIER **HARDLINE** FIGURE 7 #6 O-RING **HOLD WITH** THIS WRENCH TWIST WITH THIS WRENCH LUBRICATE 0-RING FOR A PROPER SEAL OF FITTINGS -INSTALL SUPPLIED O-RINGS AS SHOWN AND LUBRICATE WITH SUPPLIED OIL. #6 O-RING #80-RING MALE **FEMALE** O-RING INSERT NUT SUPPLIED OIL FOR O-RINGS O-RING, SLIDE OVER MALE INSERT TO **FIGURE 7A SWAGED LIP CATERPILLAR** FIGURE 7b **GROMMET**

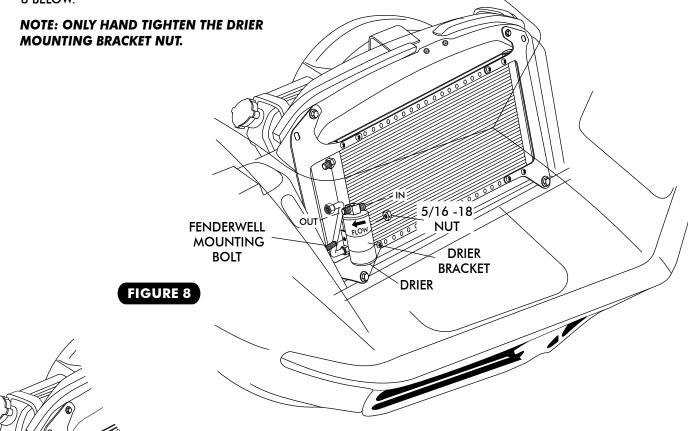


O-RING

BINARY

SWITCH

- REMOVE THE FRONT FENDERWELL MOUNTING BOLT THAT GOES THROUGH THE CORE SUPPORT AS SHOWN IN FIGURE 8 BELOW. REPLACE THE BOLT USING A 5/16-18 x 1 1/4" HEX BOLT WITH WASHER.
- ☐ INSTALL DRIER WITH MOUNTING BRACKET ON FENDERWELL BOLT, SECURE USING 5/16-18 NUT. SEE FIGURE 8 BELOW.

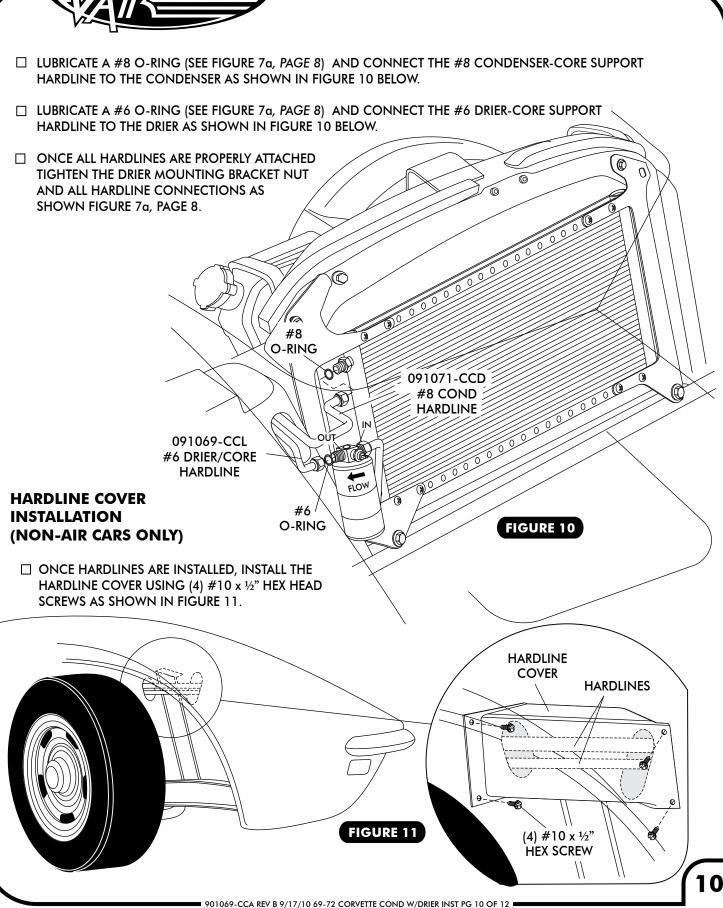


- LUBRICATE A #6 O-RING (SEE FIGURE 7α, PAGE 8) AND CONNECT THE #6 CONDENSER TO DRIER HARDLINE TO THE DRIER AS SHOWN IN FIGURE 9 BELOW. **NOTE: ONLY HAND TIGHTEN THE #6 HARDLINE.**
- ☐ INSTALL BINARY SWITCH ON DRIER AS SHOWN IN FIGURE 9.

FIGURE 9

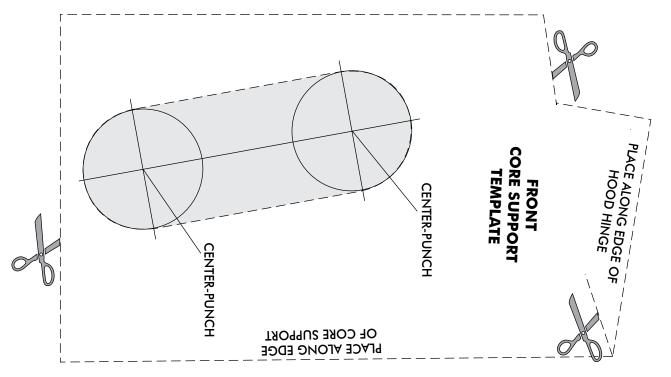
DRIER'

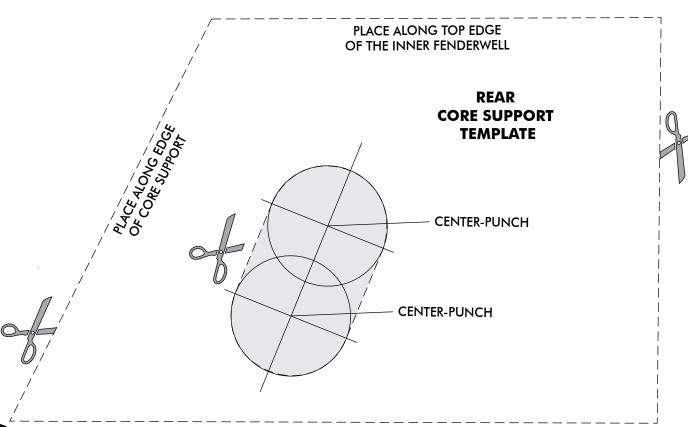






CORE SUPPORT TEMPLATE







CONDENSER KIT PACKING LIST

CONDENSER KIT 021069-CCA

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2.	1	07321-VUC	DRIER	
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