



**2566 TORQUE CURVE MPFI SPACER KIT**  
**2766 SMOOTH BORE MPFI SPACER KIT**  
1999-06 Chevy/GM Trucks, 1500, 2500, 3500 Trucks & SUV's, Tahoe, Suburban, Yukon, Yukon XL, Cadillac Escalade, Hummer H2 & Motorhomes w/ 4.8, 5.3, 6.0 & 8.1 Vortec V8

## INSTALLATION INSTRUCTIONS

SOME 2003-Up 6.0L TRUCKS & ALL HUMMER H2 MODELS REQUIRE TRANS-DAPT RADIATOR FAN SPACER PART #2599 (Sold Separately).

**Important!** Read all instructions before you begin installation.

### PARTS LIST

- |                                   |  |
|-----------------------------------|--|
| 1 - Trans-Dapt Performance Spacer | 2 - 6mm spacer plate bolts (1999-2002 only)    |
| 3 - 6mm x 50mm bolts              | 2 - 1" linkage spacer plates- (1999-2002 only) |
| 3 - 6mm flat washers              | 1 - E.O. emissions decal                       |
| 2 - Gaskets (Part #2079)          |  |

1. Remove air duct assembly from the throttle body to air cleaner. Remove the plastic engine cover (Pic. 1 & 2).
2. **(1999-2002 only)** Using a 10mm socket remove the 2 bolts securing the throttle cable to intake manifold, save to use later in step 7.
3. Using a 10mm socket loosen the 3 nuts (Pic. 3) and using a 4mm socket remove the studs securing the throttle body to the intake manifold.
4. Lift the throttle body off the intake manifold clean gasket surface and the throttle blade if needed.
5. Install the Trans-Dapt Spacer and gaskets. Some engines have a silicone O-ring, **do not remove it**. Install the Trans-Dapt Spacer using it to seal between the manifold and the spacer (Pic. 4). **Only use one gasket between the spacer and the throttle body**. Save the extra gasket for future use.
6. Reinstall the throttle body and secure with the longer bolts and washers (Pic. 5). Torque to 6 ft/lbs. **IMPORTANT! DO NOT OVER TORQUE!** Move the throttle blade to wide open making sure there is no contact with the spacer.
7. **(1999-2002 only)** Reinstall the throttle cable bracket to the manifold with the bolts supplied and the linkage spacer plates with the original bolts. You may need to re-adjust the throttle cable and cruise control cables to accommodate the 1" thick spacer. **See factory shop manual**.
8. Reinstall the air duct assembly to the throttle body, to the air cleaner and secure. Reinstall the plastic engine cover. **Check for fan and hood clearance before starting engine.**

Install the Trans-Dapt E.O. emissions decal near the factory emissions decal under the hood. This decal is needed to keep your vehicle 50-state emissions legal.

