

# INSTRUCTIONS

617-8530

617-8540



Speedway Motors, Inc. March ©2007

## TRU-STAINLESS SEMI-POLISHED STAINLESS STEEL BRAKE LINE KIT

We all know that 'Stainless is Forever®' and recommend this brake line kit for most applications.

Schematics #1 and #2 are "EXAMPLES ONLY" for the installation of the Speedway Motors 100% stainless steel brake line kit. As you are well aware, everybody builds their hot rod different than the next guy, so the schematics listed are for reference use only and in no way are they implied as a set standard.

This kit is for 37 degree single flare fittings only!! Do not use these fittings with 45 degree double flare tubing such as that sold at parts stores!!!

Each fitting is numbered for you  
to reference to the parts list

See schematics on  
following pages

Fittings also available, but not shown

Fittings to adapt to master cylinder/  
wheel cylinder / calipers (these fittings  
are available in plain steel only)

Brake system valves (these are constructed  
of aluminum unless stated)

Brake System  
Tools

1) 617-8510	20 ft. 3/16 stainless steel brake line
2) 617-8512	Stainless steel AN3 tube sleeve
3) 617-8511	Stainless steel AN3 tube nut
4) 617-8515	Stainless steel 90 degree AN3 to 1/8 NPT
5) 617-8513	Stainless steel AN3 bulkhead tee
6) 910-01053	Stainless steel bulkhead nut
7) 617-8514	Stainless steel AN3 to 1/8 NPT
8) 617-8516	Stainless steel AN3 straight bulkhead
9) 617-8520	Stainless steel 90 degree AN3 bulkhead
10) 910-31840	18" AN3 braided hose
11) 910-31360	2" stainless steel AN3 thru-frame

910-31361	2 3/4" AN3 stainless steel thru-frame
617-8517	Stainless steel AN3 to AN3
617-8518	Stainless steel 90 degree AN3 to AN3
617-5819	Stainless steel AN3 tee
617-8522	Stainless steel AN3 to AN3 tee w/1/8 NPT female (for brake light switch)

910-318-3/8	AN3 male to 3/8-24 IFM (inverted flare male)
910-318-7/16	AN3 male to 7/16-24 IFM
910-318-1/2	AN3 male to 1/2-20 IFM
910-318-9/16	AN3 male to 9/16-18 IFM
617-4049	Caliper banjo fitting for 7/16 bolt
617-2922	7/16-20 banjo bolt
617-3513	Washer for banjo bolts (5 pack)
617-2911	Caliper banjo fitting for 10mm metric bolt
617-2923	10mm x 1.25 metric banjo bolt

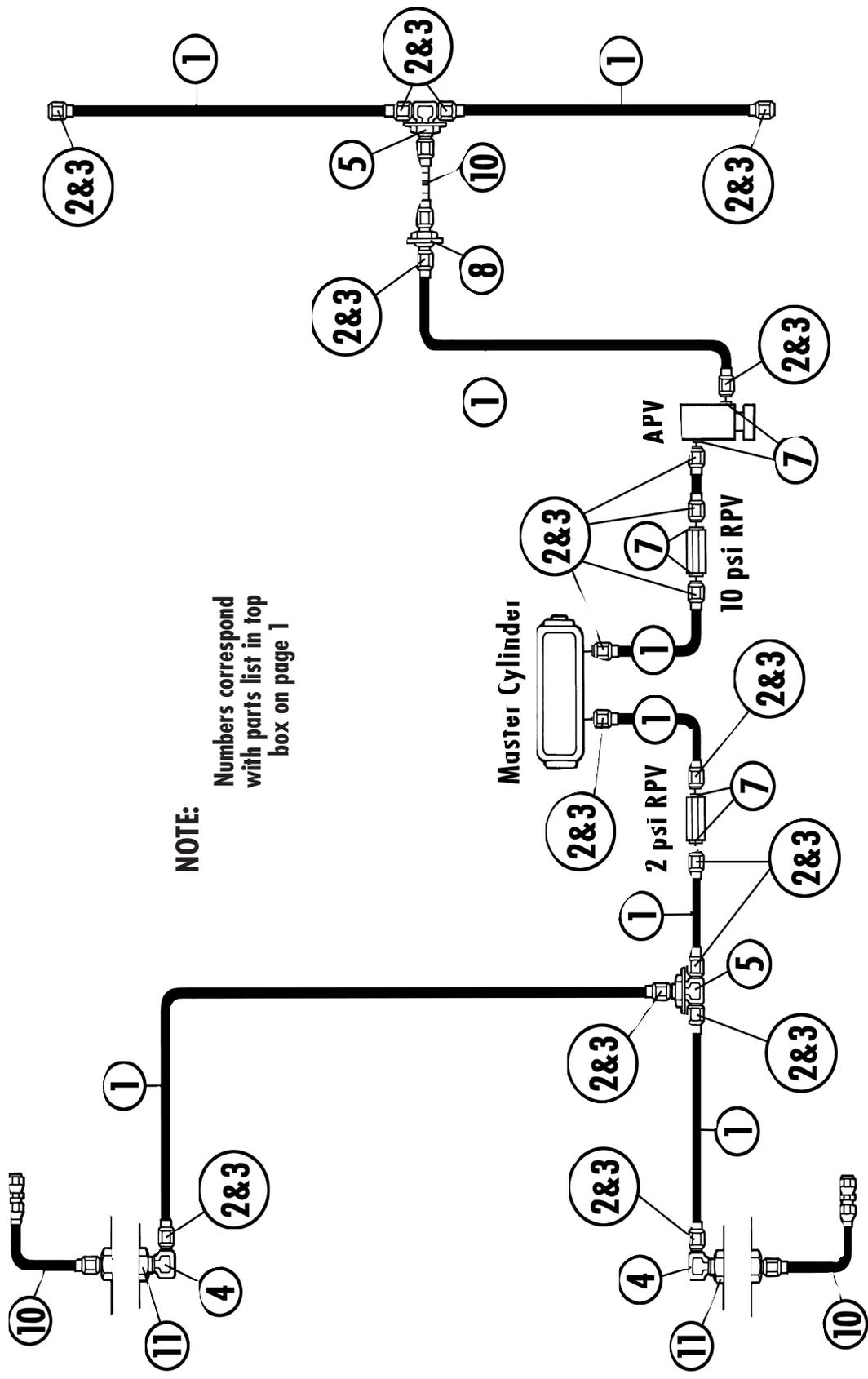
910-31355	Adjustable Proportioning Valve (APV)
835-2601874	2 P.S.I. Residual Pressure Valve (RPV)
835-2601876	10 P.S.I. Residual Pressure Valve (RPV)
910-31305	Brake light switch (1/8" NPT male) (steel)

910-89529	37 degree flaring tool
910-89527	3/16" tubing bender

**BRAKE INSTALLATION ALERT:** The selection and installation of brake components should only be done by personnel experienced in the proper installation and operation of braking systems. The installer must use his/her own discretion to determine the suitability of the brake components and brake kits for every particular application.

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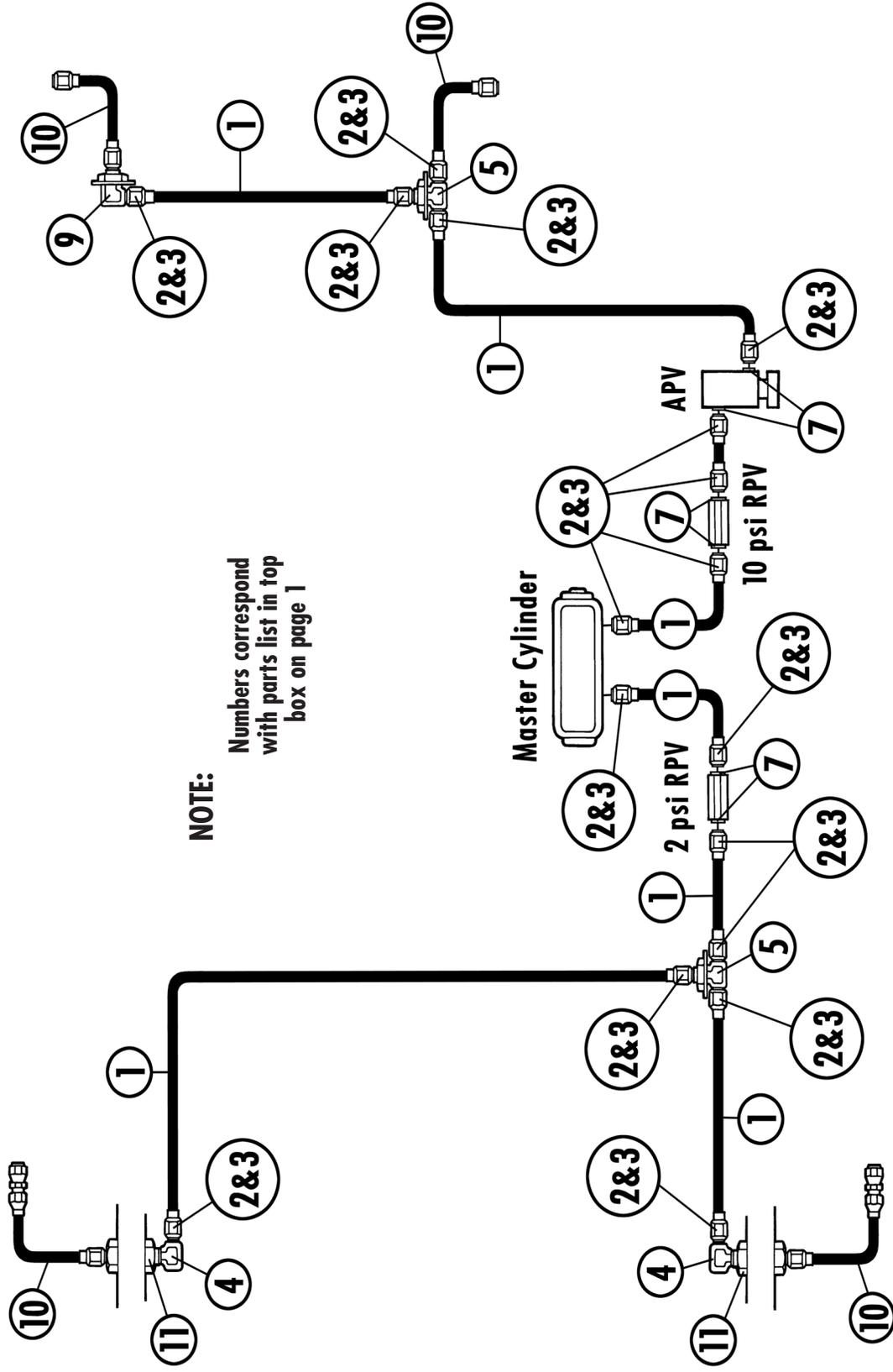
# SCHEMATIC #1



**NOTE:**

Numbers correspond with parts list in top box on page 1

# SCHEMATIC #2



## NOTE:

Numbers correspond with parts list in top box on page 1

# IMPORTANT

**DISCLAIMER** In an effort to offer our customers the low prices, quick service and great value, Speedway Motors reserves the right to change suppliers, specifications, colors, prices, materials. Each of the previous items is subject to change without notice. Speedway is not responsible for any typographical errors or misinterpretations. Quantities are limited on some items.

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**FREE CATALOGS** Speedway Motors offers FREE catalogs for Race, Street, Sprint and Midget, Sport Compact and Pedal Car restoration.

\*\*Some items are not legal for sale or use in California on pollution controlled motor vehicles. These items are legal in California for racing vehicles only which may never be used upon a highway.

Speedway Motors Inc., P.O. Box 81906  
Lincoln, NE 68501 (402) 323-3200  
[www.speedwaymotors.com](http://www.speedwaymotors.com)



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