

INSTRUCTIONS

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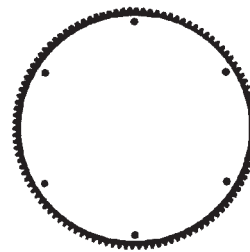
560-5174 916-28914 Chevy arm and bearing
560-5272 916-28912 Ford arm and bearing

Read complete instructions before starting assembly.

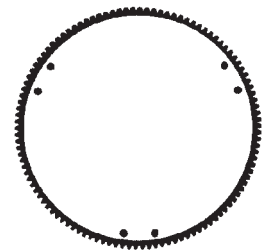
This kit allows you to bolt a '55-up GM 3, 4 or 5-speed transmission to your '32-'48 Ford and '39-'50 Mercury Flathead. We recommend that you use the flywheel that uses the Long style pressure plate.

910-15627	'32-'48 Ford Flathead Steel Flywheel
910-15629	'49-'53 Ford Flathead Steel Flywheel
910-15635	10½ Long Style Pressure Plate
910-15637	10½ Diaphragm Style Pressure Plate
910-15645	10½ Clutch Disc 1¾" - 10 Spline - Early Ford
910-15647	10½ Clutch Disc 1¼" - 10 Spline - Ford
910-15655	10½ Clutch Disc 1½" - 10 Spline - GM
910-15660	10½ Clutch Disc 1½" - 26 Spline - GM
910-15649	10½ Clutch Disc 1" - 14 Spline - S10
910-25620	Flathead Clutch Release Bearing

Bolt Pattern Identification



Borg & Beck or
Diaphragm Style



Long style clutch,
most common

Other required parts:

Speedway accessory kit #916-29510 for use with 560-5174 - 916-28914 adapters.
Speedway accessory kit #916-29500 for use with 560-5272 - 916-28912 adapters.

- 1) Install pilot bearing adapter onto input shaft by lightly tapping with a mallet. This adapter comes with the bellhousing.
- 2a) For Ford shaft mount t/o - Install throwout spacer onto trans. input shaft with chamfer toward tranny.
- 2b) For Ford shaft mount t/o - Install pressure plate and disc. Install t/o bearing onto shaft. Bolt up transmission.
- 3) For Chevy t/o arm - Install pressure plate and disc. Thread adjustable pivot into bellhousing, then install t/o bearing and arm. Bolt up adapter to engine, install transmission and adjust linkage to give ½"-1" free play at pedal.

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IMPORTANT

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RETURNS Speedway wants you to be satisfied with your purchase. If within 30 days after you receive your shipment you are not satisfied, you may return the item for refund or exchange. All exchanged or returned merchandise must be in original factory condition with no modifications or alterations. Returned merchandise must include all packaging materials, warranty cards, manuals, and accessories. If the items being returned need to be repackaged there will be a re-packing charge. Re-pack the item in a sturdy box and include a copy of your invoice and complete the form on the back of the invoice. You must ship orders back **PRE-PAID. WE DO NOT ACCEPT COD SHIPMENTS.** All exchanges need to have reshipping charges included. Items that are returned after 30 days are subject to 15% restocking charges. All fiberglass returned will have 15% restocking charge. No returns on electrical parts, video tapes, and books. Absolutely no returns on special order or close out merchandise.

FREE CATALOGS Speedway Motors offers FREE catalogs for Race, Street, Sprint and Midget, Sport Compact and Pedal Car restoration.

**Some items are not legal for sale or use in California on pollution controlled motor vehicles. These items are legal in California for racing vehicles only which may never be used upon a highway.

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