

## PERFORMANCE GROUP®

## Installation Instructions for One-Piece Oil Pan Gasket for Chevrolet V-8 396-454 1965-90 #6663G

This high-temperature, one-piece Oil Pan Gasket was designed to make the job of installing an oil pan gasket easier. To minimize the possibility of leaks, the following steps should be taken:

- 1. The oil pan and engine block must be clean and free of all dirt, oil and old gasket material.
- 2. Both oil pan and engine block must be checked for flatness.
- 3. All bolts and bolt holes must be checked to ensure against thread damage. If damage has occurred, repair as needed.
- 4. Be sure the tabs on the gasket are installed properly in the block cavity. Use a small amount of Mr. Gasket Blue RTV Silicone Sealant #7808 on four corners of the plastic carrier to secure the gasket placement during installation.
- 5. Refer to the engine manufacturer's specifications for fastener torque value and sequence.

Mr. Gasket Co. • Cleveland, OH www.mrgasket.com

INST 97146663