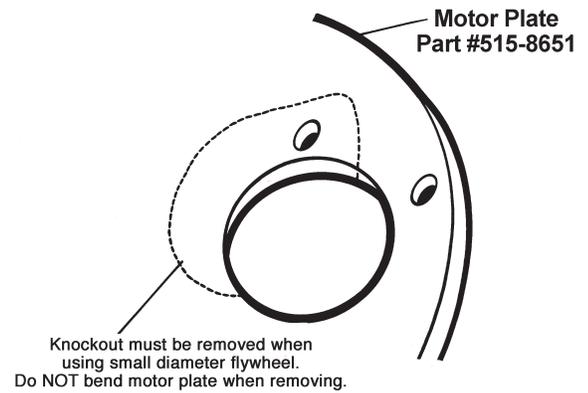
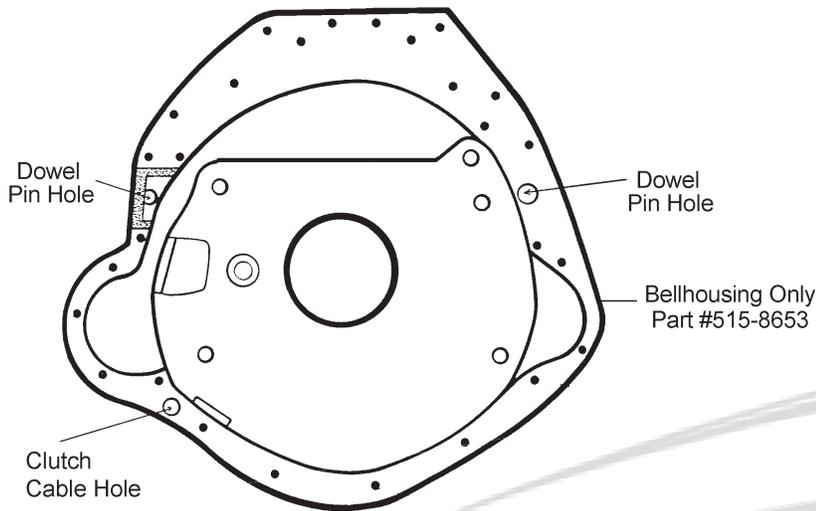


# INSTRUCTIONS

(515-8650)

## CHEVY BELLHOUSING SET



### HARDWARE CONTENTS:

- |                       |                                   |
|-----------------------|-----------------------------------|
| 15 Each 3/8-16x1      | USS coarse socket head cap screws |
| 15 Each 3/8-16        | USS coarse crush lock nuts        |
| 6 Each 3/8-16 x 1 1/4 | USS coarse socket head cap screws |
| 6 Each 3/8            | Alloy steel lock washers          |

### INSTALLATION INSTRUCTIONS:

Position block plate on engine dowel pins. Install flywheel and clutch assembly. Install bellhousing over clutch assembly and align with dowel pins.

Use the 6 long bolts and lock washers to secure the bellhousing and block plate to the engine, in the locations dictated by your specific engine make and model.

Use the remaining bolts and locknuts to secure the block plate around the perimeter of the bellhousing.

- NOTES:**
1. All 153 tooth "stock" cast iron flywheels must have 1/8" machined off backside of flywheel for proper clearance.
  2. 153 tooth flywheel dimension is 12.835 O.D.  
168 tooth flywheel dimension is 14.096 O.D.

Speedway Motors Inc., P.O. Box 81906  
Lincoln, NE 68501 (402) 323-3200  
[www.speedwaymotors.com](http://www.speedwaymotors.com)



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# IMPORTANT

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\*\*Some items are not legal for sale or use in California on pollution controlled motor vehicles. These items are legal in California for racing vehicles only which may never be used upon a highway.

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