



## INSTALLATION INSTRUCTIONS

# UNILITE® DISTRIBUTOR

This product is applicable to pre-1966 California and pre-1968 federally certified passenger cars. It is also applicable to non-emission controlled trucks and similar vehicles. It is not applicable or intended for use on any emission controlled vehicles operated on highways or roads, unless otherwise noted.

### IMPORTANT

Before installing the UNILITE® Distributor, make sure that your vehicle is equipped with an ignition ballast resistor (or loom resistance wire) in the wire between the ignition switch and the coil (+) terminal. Check a service manual for your vehicle to locate the ignition ballast resistor (or loom resistance wire). If your vehicle is not equipped with an ignition ballast resistor, install a Ballast Resistor Part No. PN 8214 in the wire between the ignition switch and the coil (+) terminal. Failure to use an ignition ballast resistor will eventually destroy the UNILITE® Ignition Module.

**PARTS INCLUDED IN THIS KIT:** 1 UNILITE® Distributor      1 Distributor Wire Harness

### GENERAL INFORMATION

#### Ignition Coils:

The UNILITE® Ignition system works with most stock ignition coils and aftermarket high performance ignition coils. For optimum performance, use a Mallory PROMASTER® Coil Part No 29440.

#### Spark Plug Wires:

To prevent false triggering and premature ignition failures, use suppression type spark plug wire. We recommend spiral core ignition wire, such as Mallory PRO SIDEWINDER® Ignition Wire.

#### Spark Plug Gaps:

For street applications, use your engine manufacturer's specifications. For racing applications, start with your engine manufacturer's specifications. Then experiment with, and closely monitor, various gaps to achieve maximum performance.

#### Electric Welding:

Disconnect the distributor wire harness before welding on the vehicle.

### OLD DISTRIBUTOR REMOVAL

#### Step 1

Disconnect the trigger wire from the coil (-) terminal. Locate the spark plug wire on the original distributor cap that is used to set engine timing. See a service manual for this location. Mark the distributor cap and distributor housing at this spark plug wire position.

#### Step 2

Turn the engine crankshaft in the direction of rotation until the timing mark lines up with the top dead center (TDC) mark on the timing tab. See a service manual for these locations.

#### Step 3

Remove the distributor cap from the distributor. Do not remove the spark plug wires or coil wire at this time. Make sure the rotor blade points to the mark made on the distributor housing (from Step 2). If it does not, repeat Step 2 until the timing mark lines up (again) with the TDC mark on the timing tab.

**NOTE:** Once you are finished with Step 3, DO NOT turn the crankshaft until the new distributor is installed.

#### Step 4

Note the direction that the rotor is pointing. If you are replacing a vacuum advance distributor, note the direction the vacuum chamber is pointing. Remove the distributor hold down clamp and remove the distributor from the engine.

### UNILITE® DISTRIBUTOR INSTALLATION

#### Step 1

Remove the distributor cap from the UNILITE® Distributor.

#### Step 2

Place the UNILITE® Distributor in the engine. Rotate the UNILITE® Distributor housing in the opposite direction of rotor rotation until the nearest slot on the rotor's shutter wheel is aligned with the optical eye of the UNILITE® Module. This will generally give timing close enough for starting purposes. Put the distributor hold down clamp in place and tighten slightly, leaving it loose enough to turn the UNILITE® Distributor. Make a mark on the UNILITE® Distributor housing where the rotor points.

#### Step 3

Install the UNILITE® Distributor cap. Remove the spark plug wire on the original distributor cap that the engine timing is set from, and install it onto the UNILITE® Distributor cap post above the mark on the UNILITE® Distributor housing where the rotor had pointed. Install the remaining spark plug wires from the original distributor cap to the UNILITE® Distributor cap in the same sequence.

## WIRING PROCEDURE

The 3 wires coming from the UNILITE<sup>®</sup> Distributor must be connected using the distributor wire harness provided. (see Figures 1 and 2).

**RED WIRE:** If you use loom resistance wire, connect to the coil (+) terminal.

If you use a ballast resistor, connect to 12 volt side of ballast resistor.

**GREEN WIRE:** Connect to the coil (-) terminal.

**BROWN WIRE:** Connect to engine block ground. Clean away any grease, oil and paint from the mounting surface before the connection is made.

## ADDITIONAL CONNECTIONS

**Vacuum advance applications:** Connect original vacuum hose to the UNILITE<sup>®</sup> Distributor vacuum chamber. Replace hose if cracked, damaged, or if it is not long enough. If the previous distributor was not equipped with vacuum advance, connect a vacuum hose to a ported vacuum outlet on the carburetor.

**Tachometer operation:** Connect wire or wires as recommended by the actual tachometer manufacturer.

## STARTING ENGINE

**CAUTION:** Be sure all tools, wires and miscellaneous objects are clear of moving engine parts and extreme heat before starting the engine.

### Step 1

Recheck all wires and connections to make sure they are correct. Check and clean, or replace spark plugs. If replacing spark plugs, use types recommended by the engine manufacturer.

**Vacuum advance applications:** Disconnect the vacuum hose to UNILITE<sup>®</sup> Distributor vacuum chamber at the carburetor and temporarily plug this carburetor fitting.

### Step 2

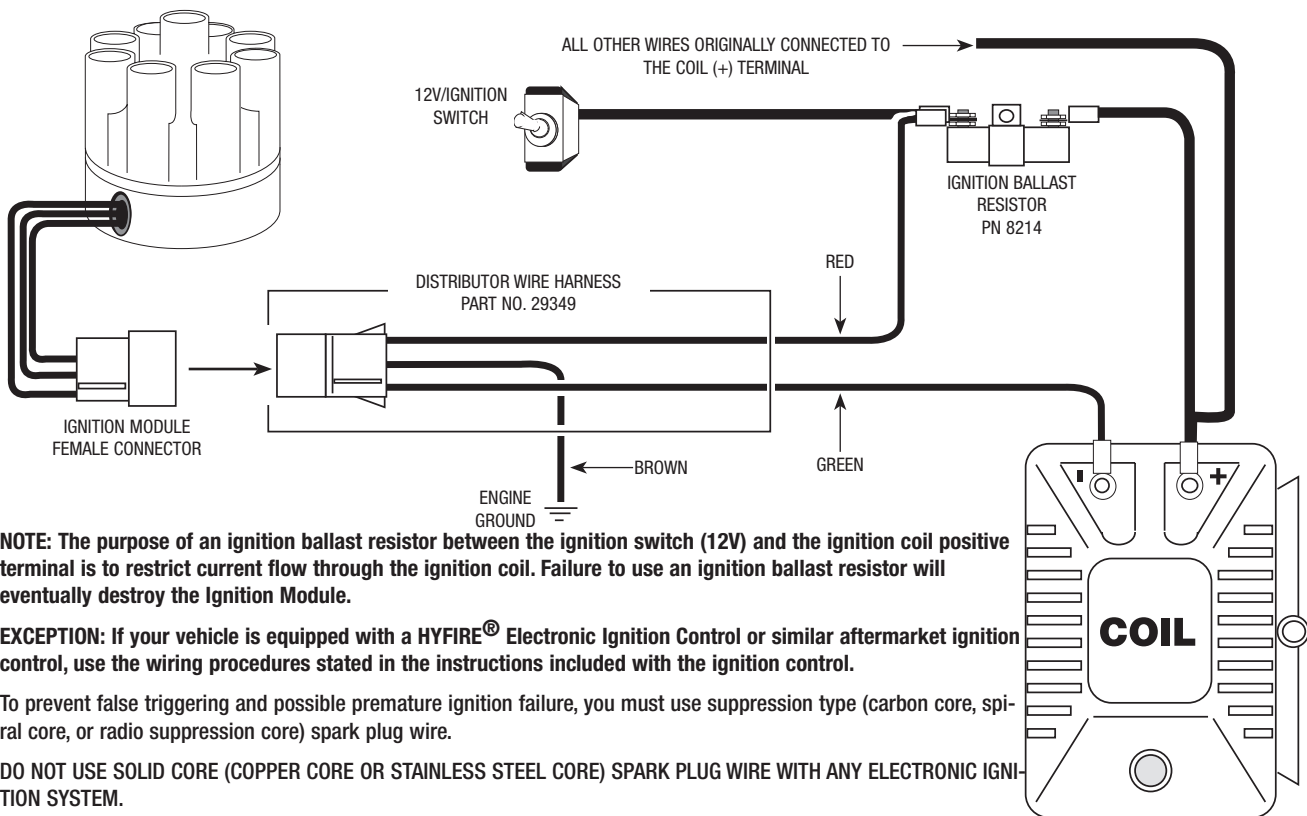
Connect a timing light and start the engine. If the engine fails to start, rotate the distributor in small increments clockwise or counterclockwise until the engine starts. Do not exceed more than ten degrees of distributor housing rotation in either direction.

### Step 3

Set timing as recommended by the engine manufacturer, then tighten distributor hold down clamp. Check timing again. If timing has moved, repeat Step 3.

**Vacuum advance applications:** Reconnect the vacuum hose between the UNILITE<sup>®</sup> Distributor vacuum chamber and the carburetor.

**FIGURE 1** UNILITE<sup>®</sup> WIRING DIAGRAM USING BALLAST RESISTOR



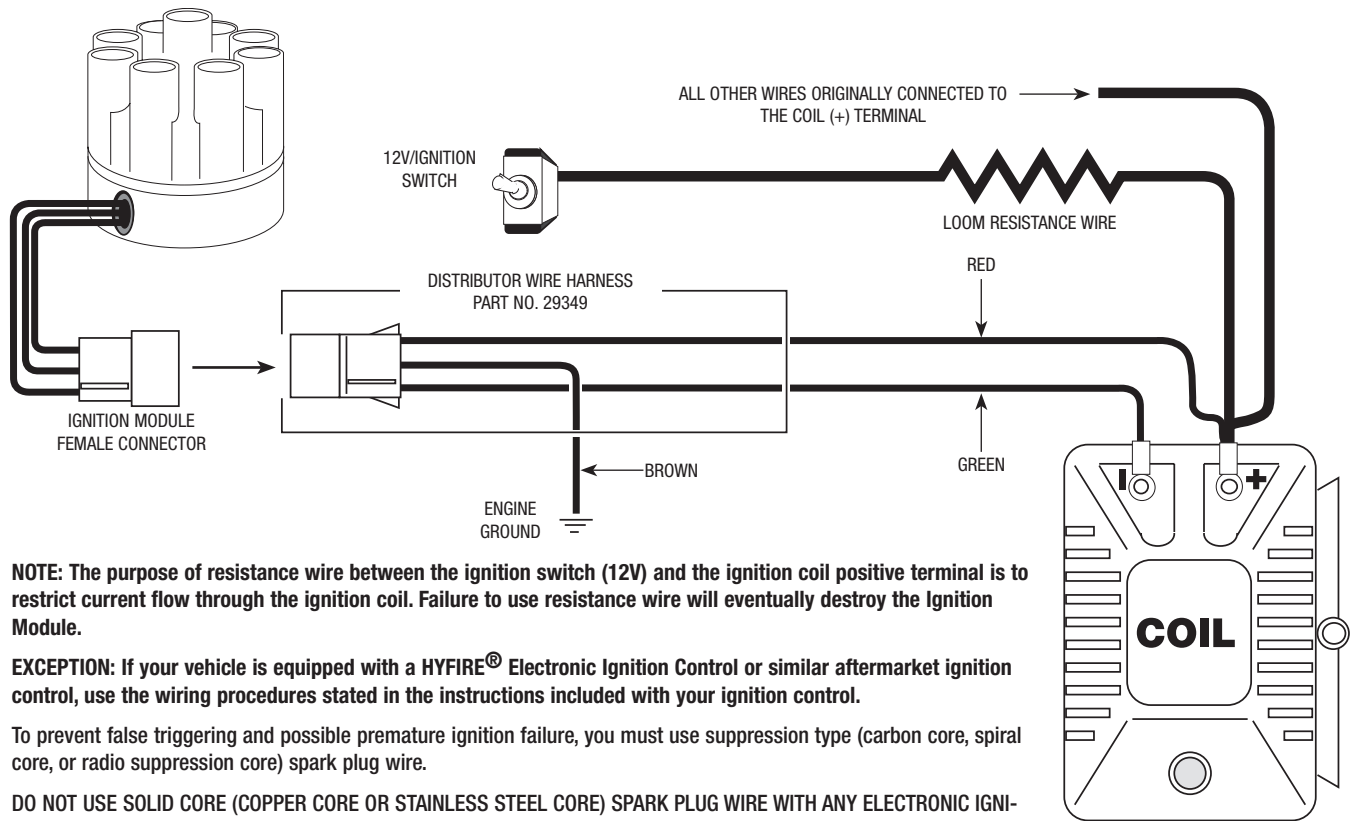
**NOTE:** The purpose of an ignition ballast resistor between the ignition switch (12V) and the ignition coil positive terminal is to restrict current flow through the ignition coil. Failure to use an ignition ballast resistor will eventually destroy the Ignition Module.

**EXCEPTION:** If your vehicle is equipped with a HYFIRE<sup>®</sup> Electronic Ignition Control or similar aftermarket ignition control, use the wiring procedures stated in the instructions included with the ignition control.

To prevent false triggering and possible premature ignition failure, you must use suppression type (carbon core, spiral core, or radio suppression core) spark plug wire.

**DO NOT USE SOLID CORE (COPPER CORE OR STAINLESS STEEL CORE) SPARK PLUG WIRE WITH ANY ELECTRONIC IGNITION SYSTEM.**

**FIGURE 2 UNILITE® WIRING DIAGRAM USING OEM PRIMARY RESISTANCE WIRE**



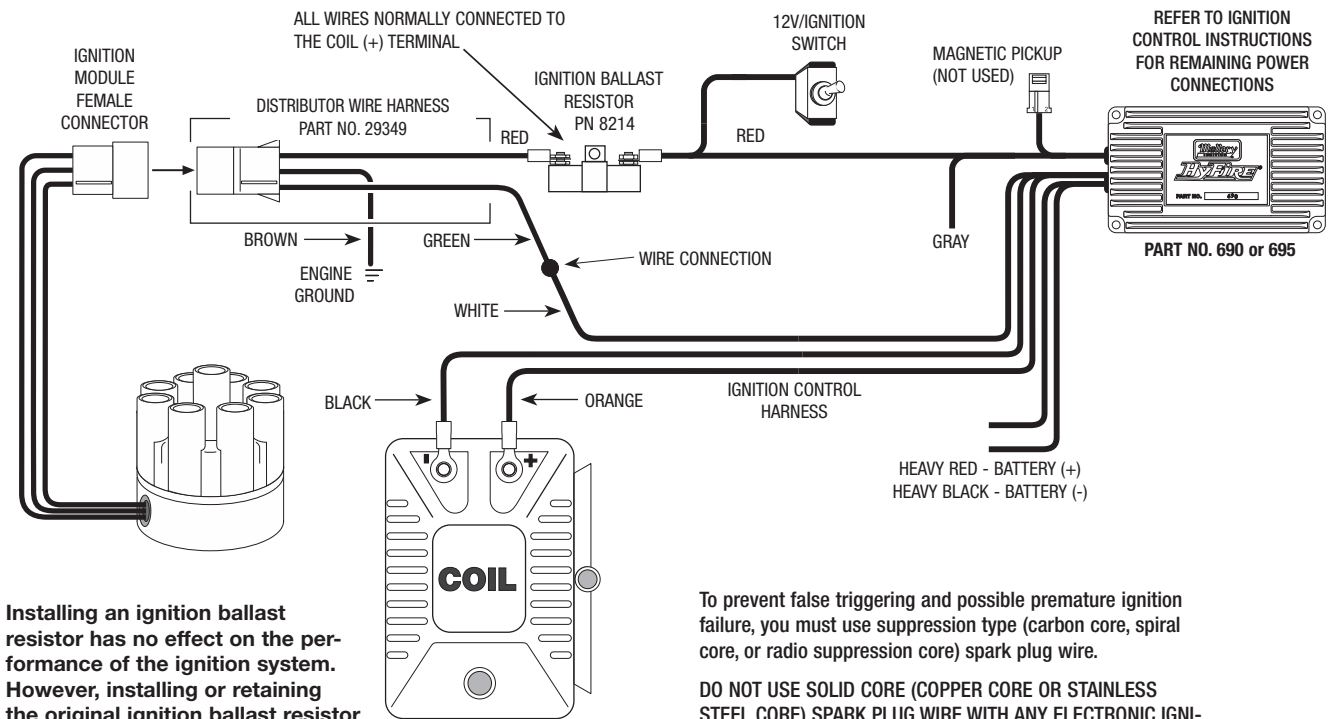
**NOTE:** The purpose of resistance wire between the ignition switch (12V) and the ignition coil positive terminal is to restrict current flow through the ignition coil. Failure to use resistance wire will eventually destroy the Ignition Module.

**EXCEPTION:** If your vehicle is equipped with a HYFIRE® Electronic Ignition Control or similar aftermarket ignition control, use the wiring procedures stated in the instructions included with your ignition control.

To prevent false triggering and possible premature ignition failure, you must use suppression type (carbon core, spiral core, or radio suppression core) spark plug wire.

DO NOT USE SOLID CORE (COPPER CORE OR STAINLESS STEEL CORE) SPARK PLUG WIRE WITH ANY ELECTRONIC IGNITION SYSTEM.

**FIGURE 3 WIRING DIAGRAMS USING AFTERMARKET ELECTRONIC IGNITION CONTROLS**

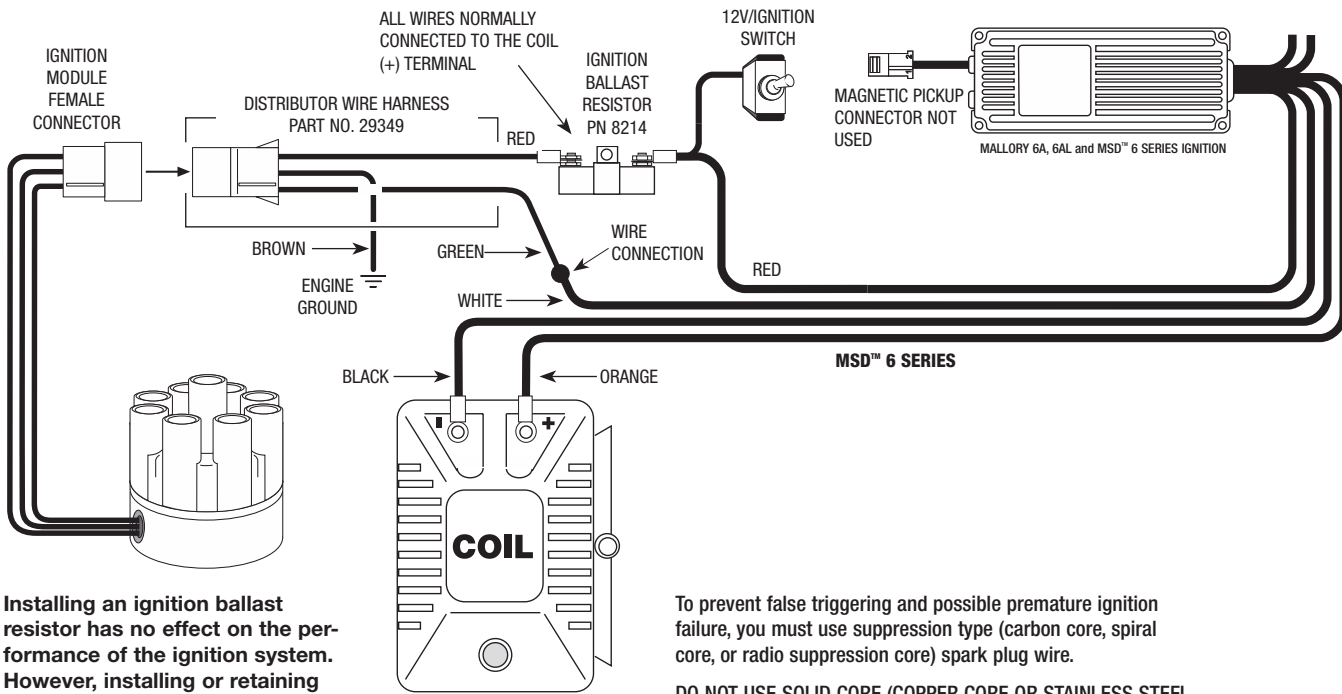


Installing an ignition ballast resistor has no effect on the performance of the ignition system. However, installing or retaining the original ignition ballast resistor allows for easy conversion back to standard ignition.

To prevent false triggering and possible premature ignition failure, you must use suppression type (carbon core, spiral core, or radio suppression core) spark plug wire.

DO NOT USE SOLID CORE (COPPER CORE OR STAINLESS STEEL CORE) SPARK PLUG WIRE WITH ANY ELECTRONIC IGNITION SYSTEM.

**FIGURE 4**



Installing an ignition ballast resistor has no effect on the performance of the ignition system. However, installing or retaining the original ignition ballast resistor allows for easy conversion back to standard ignition.

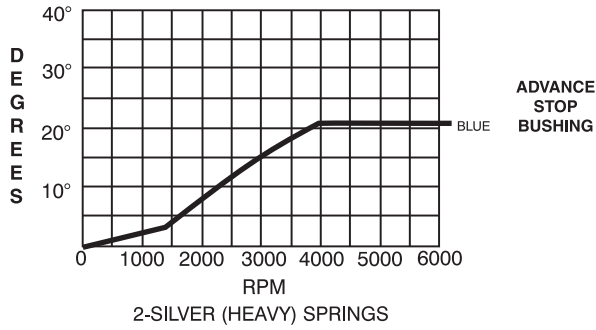
To prevent false triggering and possible premature ignition failure, you must use suppression type (carbon core, spiral core, or radio suppression core) spark plug wire. DO NOT USE SOLID CORE (COPPER CORE OR STAINLESS STEEL CORE) SPARK PLUG WIRE WITH ANY ELECTRONIC IGNITION SYSTEM.

MALLORY DISTRIBUTOR TUNE-UP PARTS	
DISTRIBUTOR CAP	209M
ROTOR	309M
UNILITE MODULE	605
HIGH ENERGY DISTRIBUTOR CAP	208M
*MUST USE BRACKET KIT PN 29316 AND ROTOR PN 309M A; TOWER STYLE PLUG WIRE BOOTS REQUIRED.	

**OPTIONAL ACCESSORIES FOR THE UNILITE® DISTRIBUTOR**

**Active Power Filter . . . . . Part No. 29371**  
 Helps prevent module failures due to voltage spikes associated with “noisy” electrical systems and electrical defects.

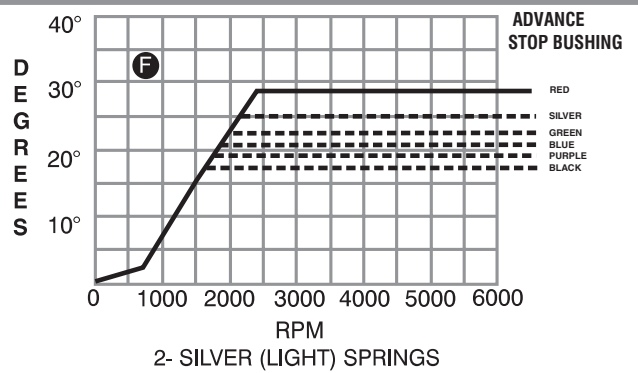
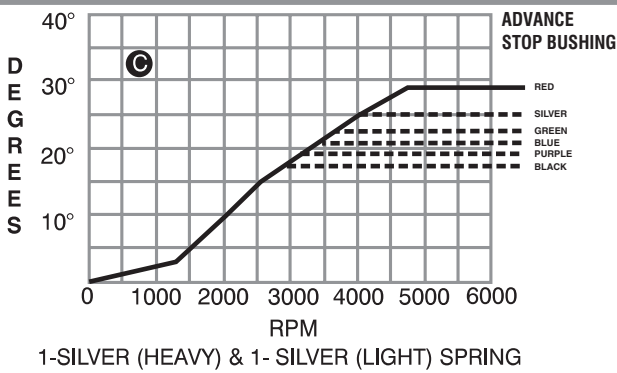
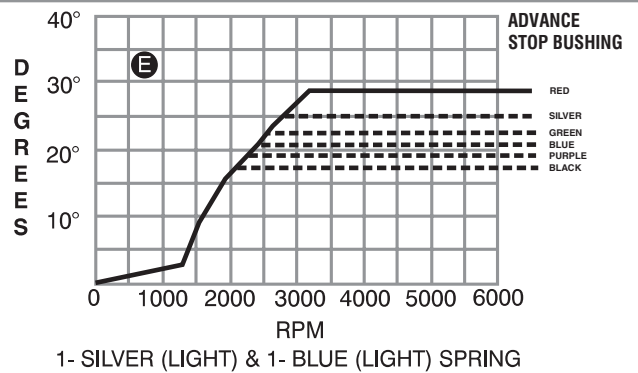
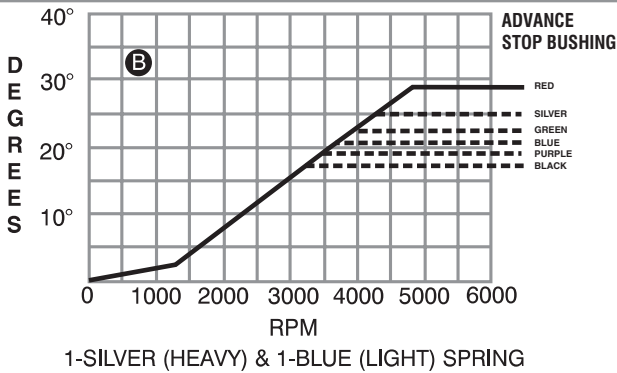
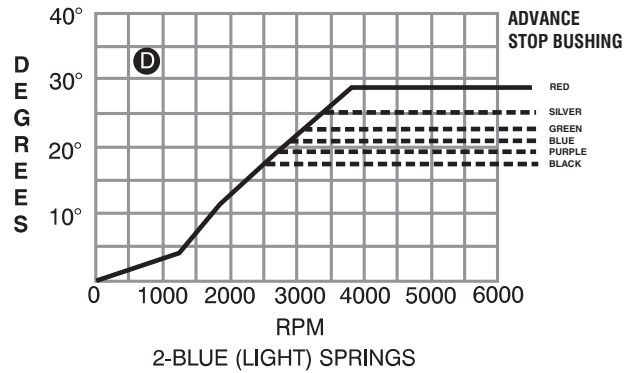
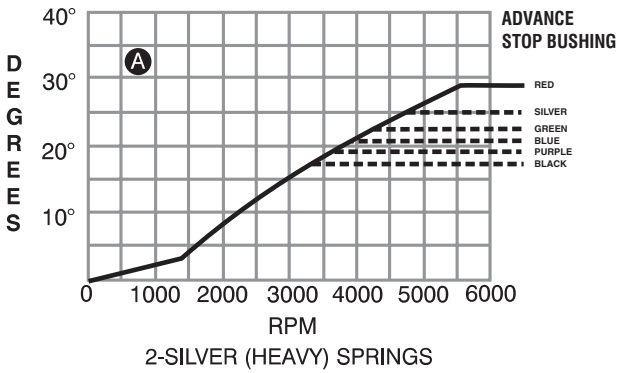
**FIGURE 5 THE FACTORY EQUIPPED CURVE**



**FIGURE 6 SPRING COMBINATION CHART**

SPRING COMBINATION	RATE OF ADVANCE	FIGURE 7
2- Heavy Silver		A
1- Heavy Silver		B
1- Light Blue		C
1-Heavy Silver		D
1-Light Silver		E
2- Light Blue		F
1- Light Silver	FASTEST	
1- Light Blue		
2- Light Silver		

**FIGURE 7 ADVANCE CURVES**



## SELECTING THE ADVANCE STOP BUSHING

Five different advance stop bushings are supplied in the distributor kit. The distributor comes with a Blue (21°) bushing already installed. If a different amount of centrifugal advance is desired, follow the next procedure to change the bushings. The chart in Figure 8 gives the size and the approximate degrees for the corresponding bushings.

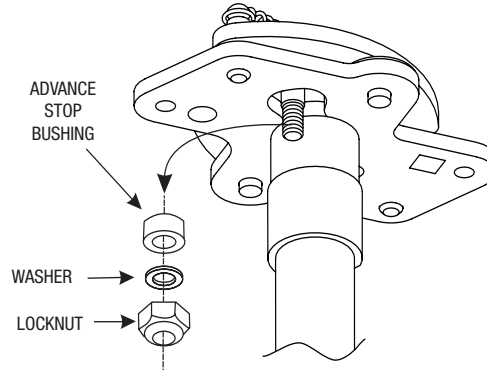
**FIGURE 8**

BUSHING SIZE	APPROXIMATE CRANKSHAFT DEGREES
Red-Smallest	28
Silver	25
Green	23
Blue	21
Purple	19
Black-Largest	18

## CHANGING THE ADVANCE STOP BUSHINGS

1. Remove the distributor.
2. Remove the distributor cap and rotor.
3. Remove the gear and collar if applicable, then remove the shaft from the distributor.
4. Remove the locknut and washer on the bottom of the advance assembly (Figure 9).
5. Remove the bushing and install the new one. Install the washer and locknut.

**FIGURE 9** CHANGE THE ADVANCE STOP BUSHING



**FIGURE 10** LOCKING OUT THE ADVANCE

## LOCKING OUT THE CENTRIFUGAL ADVANCE

1. Remove the advance springs, weights and the advance stop bushing from the advance assembly.
2. Remove the roll-pin from the drive gear and remove the gear from the shaft.
3. Slide the shaft two inches out of the housing.
4. Rotate the shaft 180° and insert the advance stop bushing pin into the small hole on the advance plate (Figure 10).
5. Install the locknut and washer to the advance stop bushing pin.
6. Install the drive gear and roll-pin.

