



QUALITY... PLAIN & SIMPLE®

Curved Aluminum Brake & Clutch Pedal Pad Cover Installation Instructions

STOP! Please read all installation instructions before beginning installation. Call Lokar for any questions or uncertainties during your installation.

WARNING: Disconnect the battery before beginning installation. Make sure the vehicle is in Park and at least one tire is scotched to prevent the vehicle from moving.

TOOLS NEEDED:

Standard Allen Wrenches
Standard Wrenches
3/16" Transfer Punch or Center Punch
Drill
11/64" Drill Bit

Curved Brake & Clutch Pad Installation

Step 1: Remove the stock rubber cover from the clutch or brake pedal. Clean the steel pedal pad to remove any rubber or glue residue. (**Photo 1**)

Step 2: Remove the rubber inserts from the Lokar aluminum cover by pushing through the holes on the backside of the cover with a blunt object. All other rubber inserts are glued in. Do not use any sharp objects on the front of the cover as this may scratch or damage the aluminum. Position the Lokar aluminum cover on the stock steel clutch or brake pedal pad. Make sure the aluminum cover is seated so the lip on the backside of the Lokar aluminum cover is even all the way around the steel pedal pad.

NOTE: Due to the variations in stock brake pedal pads, some stock steel pedal pads may have a thicker rolled edge than others. This is normal.

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Building American Quality... With A Lifetime Warranty!®

10924 Murdock Dr. • Knoxville, TN 37932

TOLL FREE 1-877-469-7440 • (865) 966-2269 • FAX (865) 671-1999 • tech@lokar.com • www.lokar.com

Step 3: Each Lokar aluminum cover has four mounting holes. This is to accommodate several applications. Typically only two mounting holes are used per installation. Choose the mounting holes that will not interfere with the pedal arm. If using two holes, be certain that they are diagonal from each other. We recommend using a 3/16" transfer punch to accurately mark the holes. The marks must be centered in the holes on the Lokar aluminum cover. (**Photo 2**)

Step 4: Double check the marks to be sure they are centered and correct. Remove the Lokar aluminum cover and drill the steel pedal pad using a 11/64" drill bit. Be sure to deburr the holes before using the supplied stainless hardware. (**Photo 3**)

Step 5: Place the Lokar aluminum cover back onto the stock steel pedal pad and use the supplied 8/32 countersunk screws and nylock nuts to attach it. Tighten the screws evenly so that the Lokar aluminum cover will stay squarely seated against the stock steel pedal pad. Do Not Over Tighten. (**Photo 4**)

Step 6: Glue the rubber inserts removed in Step 2 into the Lokar aluminum cover using the 3M Glue supplied in the kit. (**Photo 5**)

NOTE: Read the glue manufacturer's instructions for proper application. If excess glue gets on the aluminum, clean it off with Goo-Gone® before it dries.

Photos 1 - 5

(For Illustration Purposes Only - Removal of Brake/Clutch Arm is NOT Necessary)



Photo 1



Photo 2



Photo 3



Photo 4



Photo 5



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3M

Disclosure Statement For Glue Kit

DANGER! Extremely flammable liquid and vapor. Vapors may cause flash fire. May cause eye, skin, nose and throat irritation and may affect the central nervous system causing dizziness, headache or nausea. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal. Contains chemicals which can cause cancer.

Contains: Methyl Ethyl Ketone, Aliphatic and Aromatic Hydrocarbons, Toluene, Carbon Black, Formaldehyde.

Precautions: Vapors may ignite explosively. Keep away from heat, sparks, open flame, pilot light and other sources of static discharge. Extinguish all flames and pilot lights, and turn off stoves, heaters, electric motors and other sources of ignition during use and until all vapors are gone. Do not smoke when using this product. Use only with adequate ventilation. Prevent vapor build-up by opening doors and windows. Ensure fresh air entry during application and drying. Store at temperatures below 120°F (49°C). Avoid eye and skin contact. Avoid breathing vapors. Wash thoroughly after handling. Close container after each use.

KEEP OUT OF REACH OF CHILDREN.

Suggested First Aid: **Eye Contact:** Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention. **Skin Contact:** Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse. **Inhalation:** Remove person to fresh air. If signs/symptoms develop, get medical attention. **If Swallowed:** Do not induce vomiting. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

Additional Product Safety and Health Information

Source:

Material Safety Data Sheet (MSDS 05-3857-9) or 1-651-737-6501