

INSTRUCTIONS

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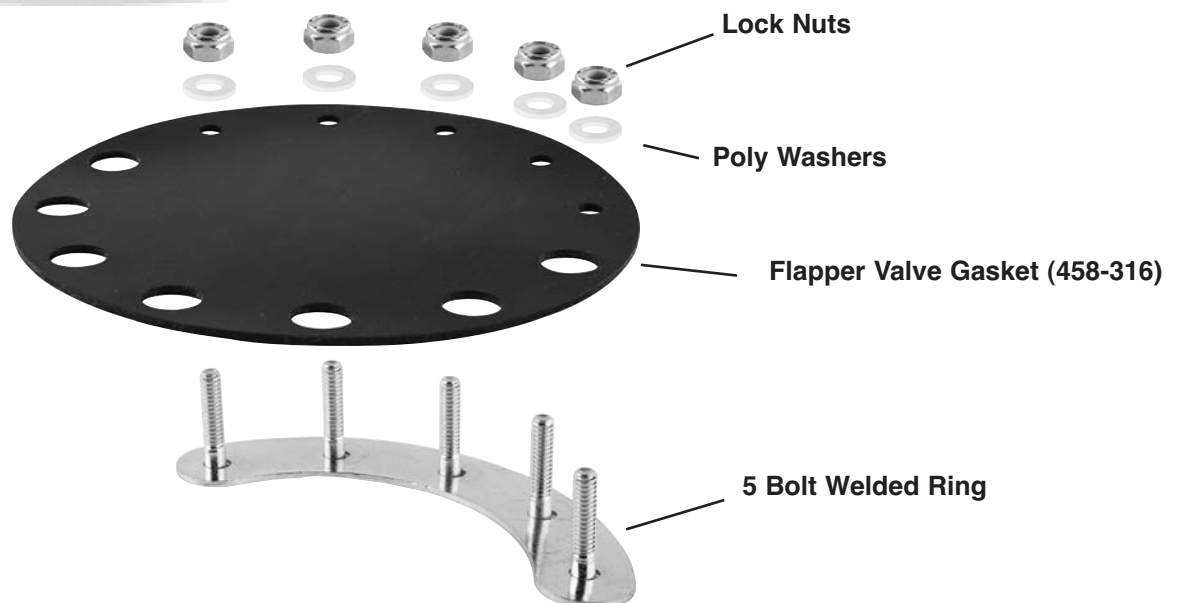
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FUEL CELL TIP OVER FLAPPER INSTALLATION

PLEASE READ ALL INSTRUCTIONS BEFORE INSTALLING

The Fuel Cell Tip Over Flapper Valve is designed to retrofit all Speedway and Standard JAZ products fuel cells that have a 12-bolt hole cap assembly. This flapper is designed so that in the event of a vehicle roll over, it will seal against the inside retaining ring of the cap assembly and prevent fuel leakage.

1. Remove fuel cell cap and insert a 7/16" wrench inside of fuel cell and loosen five bolts from the cap flange until finger tight. (Which five bolts you loosen does not matter as long as they are five in a row.)
2. Unscrew the five bolts and nuts from step one by hand and remove from inside of fuel cell. (Be careful not to drop the bolts inside of the fuel cell).
3. Slide the five small holes in flapper over the five studs in the welded ring.
4. Install new five bolt ring and flapper inside of fuel cell and push the five studs through the five vacant bolt holes and up through the cap flange. The seven large holes in the flapper are designed for clearance around the remaining cap flange bolt heads inside the fuel cell.
5. Install new poly washers and nuts on the five studs and tighten.



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IMPORTANT

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REFUSALS All refused COD customers will be billed a 15% restocking charge plus freight to and from the destination! If you have questions please contact Speedway's customer service department.

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