

INSTALLATION INSTRUCTIONS

* Installation Recommendation: JBA recommends in most cases that the vehicle be taken to a reputable exhaust shop.

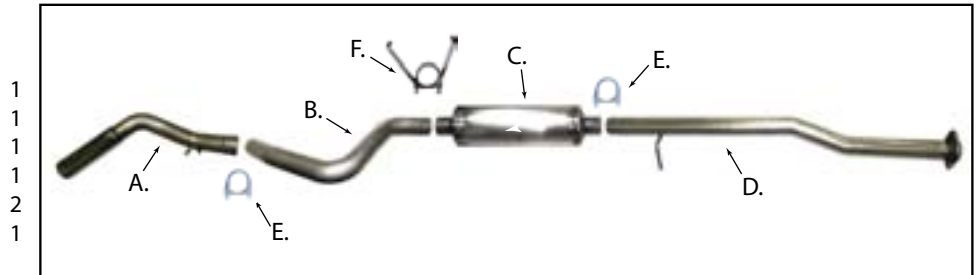
40-3046

2007 Silverado/Sierra 4.8/5.3/6.0L Crew Cab Short Bed

RECOMMENDED TOOLS: PARTS LIST:

15mm socket
9/16" socket

- A. Tailpipe w/ polished tip
B. Muffler
C. Axle pipe
D. Intermediate pipe
E. Clamps
F. Hanger Clamp



TO START:

1. Remove and inventory JBA exhaust.
2. Disconnect negative battery cable and allow vehicle exhaust to cool.



3. Cut tailpipe behind muffler. Remove tailpipe assembly from vehicle.



4. Remove nuts attaching muffler assembly



5. Remove hanger rods from rubber isolators.



6. Remove muffler assembly from vehicle



7. Install new intermediate pipe.



8. Insert hanger rod into isolator.



9. Connect using factory nuts. Snug lightly to allow adjustments later



10. Install clamp hanger into rubber isolators.



11. Slip muffler onto intermediate pipe. Mark pipe to insure full insertion



12. Position rear clamp hanger onto muffler outlet



13. Install clamp on muffler inlet. Tighten securely



14. Install axle pipe, into muffler.



15. Align.



16. Install turn out.



17. Insert hanger rod into rubber isolator. Position clamp.



18. Align axle pipe and turnout. Secure intermediate pipe flange, hanger clamp, and turnout clamp.

19. After installation, it is recommended that all clamps be re-tightened.

20. Tack weld all slip connections in three spots.

21. Lower the vehicle and reattach the negative battery cable.

NOTES:

- 1) It may be necessary to loosen and realign the spare tire for proper clearance.
- 2) All exhaust systems will expand about 1" rearward when exhaust temperatures start to rise.
- 3) Use Anti-seize on threads of clamps.