

INSTALLATION INSTRUCTIONS

* Installation Recommendation: JBA recommends in most cases that the vehicle be taken to a reputable exhaust shop.

40-15112000-2002 Dodge Durango 4.7L / 5.9L 2/4wd

RECOMMENDED TOOLS:

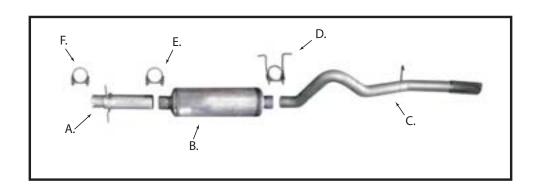
pry bar ratchet 15mm deep socket pair of channel lock pliers anti-seize spray lubricant or penetrating oil

PARTS LIST:

A. Intermediate pipeB. MufflerC. Tail pipe1

D. Rear muffler hanger clampE. Front muffler clamp

F. forward exhaust clamp



TO START:

- 1. Remove and inventory JBA exhaust.
- 2. Disconnect negative battery cable and allow vehicle exhaust to cool.



3. With the vehicle raised and properly supported, use the reciprocating saw to cut the weld at the rear of the muffler. Remove the factory tailpipe.

4. With factory tail pipe removed, the muffler assembly should slid off.



5. With the factory exhaust completely removed, place a muffler clamp (F) over the factory remaining catalytic converter pipe.



6. Install new intermediate pipe (A).



7. Install hangers attached to intermediate pipe (A) into factory rubber isolators.



8. Install exhaust clamp (F).



9. Install muffler (B).



10. Install exhaust clamp (E) at front of muffler.



11. Install hanger clamp (D) at the rear of the muffler.



12. Install tailpipe (C).



13. Slip tail pipe (C) in rear of muffler (B).



14. Install tail pipe hanger into factory rubber isolator.



15. Align tail pipe.



16. Check to insure there is adequate clearance over the rear axle.

- 17. After installation, it is recommended that all clamps be re-tightened.
- 18. Tack weld all slip connections in three spots.
- 19. Lower the vehicle and reattach the negative battery cable.

NOTES:

- 1) It may be necessary to loosen and realign the spare tire for proper clearance.
- 2) All exhaust systems will expand about 1" rearward when exhaust temperatures start to rise.
- 3) Use Anti-seize on threads of clamps.