



Crank Spacer – 97-333
Wet to Dry Sump Conversion
Instruction Sheet



NOTE: This spacer will NOT work with the LS9 crankshaft.

NOTE: A DRY sump crank bolt must be used with this spacer (GM# 11570163 or ARP# 234-2504).

NOTE: Works with Holley and GM damper pulleys (no modifications required).

1. Once the balancer is slid onto the crankshaft, the spacer (97-333) should be installed onto the crankshaft.
2. Install crankshaft bolt and torque to proper spec.

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