



**2002-08 Dodge RAM 1500 HEMI 5.7L, V8  
BlackHeart Dual Cat-Back Exhaust System, 409SS  
70502447-RHKR  
Installation Instructions**

**\*FITS REG. CAB w/ 8' BED, QUAD CAB w/ 6'4" BED, & CREW CAB w/ 5'7" BED  
(ALL 140.5 - 140.7 WB)**



Thank you for making HOOKER HEADERS your choice in a high-performance exhaust system. Extensive dyno/track testing has enabled HOOKER to offer the most advanced design in exhaust systems. The installation, while not complex, will take a certain amount of time. However, the additional horsepower and improved performance will more than justify your efforts. Proper installation and maintenance will ensure long life and maximum performance from your HOOKER HEADER exhaust system.

**BEFORE STARTING:**

Your vehicle must be raised a minimum of 36 inches. A floor hoist is ideal. If no hoist is available, we strongly urge the use of axle stands as a safety measure. Please read these instructions in their entirety before attempting installation.

**CAUTION! WORK ONLY ON A LEVEL SURFACE. USE JACKS /JACK STANDS OF SUFFICIENT CAPACITY TO LIFT AND SUPPORT YOUR VEHICLE. NEVER WORK UNDER A VEHICLE SUPPORTED BY A FLOOR OR BUMPER JACK.**

**INCLUDED HARDWARE:**

P/N	Qty.	Description
556R22	4	Band Clamp, 2.5" x 1.25" Wide, 430 SS Torca
556R23	3	Band Clamp, 3.0" x 1.25" Wide, 430 SS Torca
599R94	2	Decal - Blackheart 4" x 2"
517R103W	1	Driver's Side Tailpipe Hanger Bracket
516R77	1	2-Hole Rubber Isolator
539R34	2	14mm x 2.0mm Nuts

Check the hardware package. If anything is missing, please contact Technical Service at 1-866-464-6553 or 270-781-9741.

## **INSTALLATION:**

1. Disconnect the negative cable from the vehicle battery.
2. If necessary, lift the vehicle and secure on jack stands.
3. Loosen the band clamp securing the OE muffler section to the OE mid pipe.
4. Remove the OE exhaust off all rubber isolators and remove OE exhaust.
5. Loosen the u bolt clamp at the front of OE mid pipe, and remove OE mid pipe.
6. Install Driver's side tail pipe hanger bracket onto the end of 2 existing hitch/frame bolts with the (x2) supplied 14mm nuts, and tighten nuts at this time. Then slide (x1) supplied rubber isolator onto hanger rod.
7. Using (x1) supplied 3.0" band clamp, install the Blackheart Mid Pipe over OE Y-pipe and onto rubber isolator. Do not tighten the band clamp.
8. Using (x1) supplied 3.0" band clamp, install the BlackHeart Muffler Inlet Pipe over the BlackHeart Mid Pipe and onto the rubber isolator. Do not tighten the band clamp.
9. Using (x1) supplied 3.0" band clamp, install the Blackheart Muffler section over the inlet pipe and onto the rubber isolators on the chassis. Do not tighten the band clamp.
10. Using (x2) supplied 2.5" band clamps, install the BlackHeart Over-Axle Pipes onto the muffler section, but do not tighten the band clamps.
11. Using (x2) supplied 2.5" band clamps, install the BlackHeart Tailpipes onto the rubber isolators and then over the over-axle pipes. Do not tighten the band clamps.
12. Align the BlackHeart Exhaust System and tighten all band clamps.
13. Connect the battery, start the engine, and check for leaks.
14. Re-check your work.
15. Remove the jack stands and lower the vehicle.
16. After 150 miles, re-check and tighten all bolts.

**NOTE: It is normal for the BlackHeart Headers to emit smoke for the first few minutes during break-in period.**

### **LIMITATION OF LIABILITY – DISCLAIMER:**

The regulation of emissions production, noise levels, and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns, and counties.

HOKKER™ makes no warranties of merchantability, of fitness for particular purpose, or that its products are approved for general use, or that its products comply with laws, regulations, or ordinances in the state where they may be sold to the ultimate purchaser, the consumer.

Unless expressly stated to the contrary in the catalog, instruction sheet; or price list, the entire risk as to the conformity of any company product in any such state and as to repair should the product prove to be defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer, of such product and it is not upon the seller, distributor, or manufacturer.

In this connection, the retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, or repair.

### **THE FOREGOING STATEMENT LIMITS THE LIABILITY OF THE MANUFACTURER.**

California vehicle code, sections 27156 and 38391, prohibits the advertising, offering for sale, or installation of any device, which modifies a vehicle's emission control system, unless exempted, unless otherwise noted. HOKKER™ Headers that have not received an Executive Order (E.O.) exemption from these code sections are not legal for sale or use in California on vehicles originally equipped with catalytic converters, except for racing vehicles, which may never be driven upon a highway. Check with your local authorities to determine if these headers are legal for use in your particular area.

**Technical Support: 1-866-464-6553**

© 2017 Hooker Headers, Inc. All rights reserved.

**199R11349**

**Date: 6-5-17**