

Installation Kit for LS Accessory Drive Bracket Kits Part Number 21-2

Required for applications with middle belt alignment*

Parts list

PICTURE	QTY	DESCRIPTION	APPLICATION
	1	Driver's Side Bracket Spacer	Between Bracket & Head
	1	Passenger's Side Bracket Spacer	Between Bracket & Head
	1	Tensioner Spacer	Between tensioner & water pump (Use with R4 A/C compressor bracket only)
	1	Flange Head Bolt, M10 x 1.5 x 60	Tensioner to Water Pump (Use with R4 A/C compressor bracket only)
	1	Flange Head Bolt, M10 x 1.5 x 65	Passenger's Side Bracket to Head
	1	Flange Head Bolt, M10 x 1.5 x 85	Driver's Side Bracket to Head
	3	Flange Head Bolt, M10 x 1.5 x 95	Driver's Side Bracket to Head
	1	Flange Head Bolt, M10 x 1.5 x 95	Passenger's Side Bracket to Head (Use with Sanden A/C compressor bracket only)
	1	Flange Head Bolt, M10 x 1.5 x 110	Passenger's Side Bracket to Head (Use with R4 A/C compressor bracket only)

^{*}Some bolts and spacers may not be used for your application.

199R10609

Revision Date: 8-15-12

Fitment and Required Components Guide



Holley Accessory Drive Kit Part Number 20-131

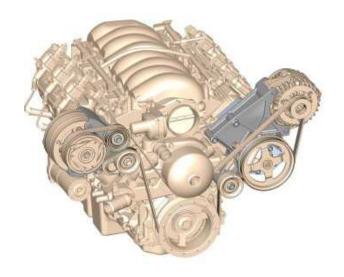
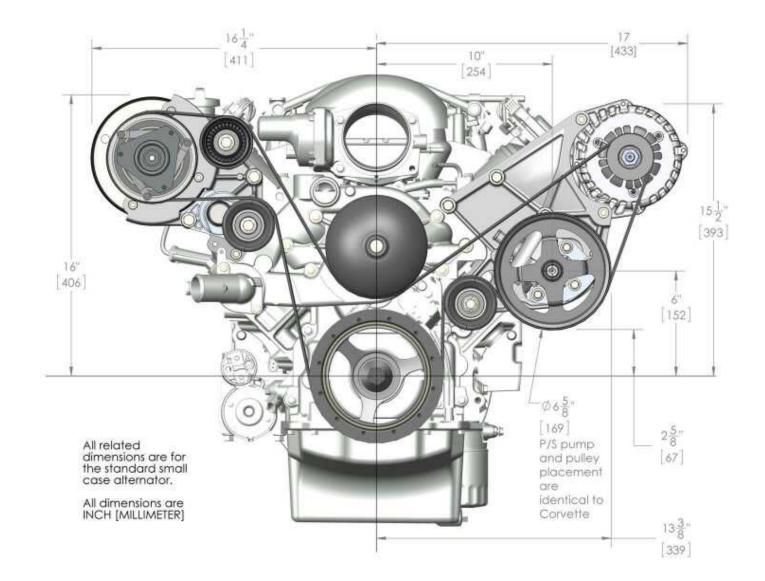


Table of Contents

Introduction:	2
Crank Pulley Belt Alignment Determination:	3
Overview of Parts Required (but NOT included with 20-131 bracket kit):	3
Water Pump Determination:	4
dler Pulley Options:	7
Tensioner Assembly Options:	8
A/C Compressors Options and Warnings:	10
Power Steering Pump Options:	12
Power Steering Pump Pulleys:	13
Alternator Options:	15
Power Steering Pump Reservoir Options:	16



Introduction:

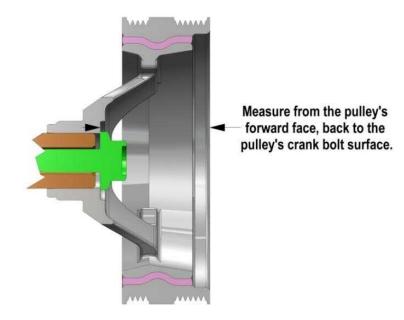
Holley's accessory drive kits offer clean, economical mounting of all LS engine accessories. These brackets look truly at home on any LS engine as if they came from the factory this way.

Holley's kits supply the required brackets and hardware needed for installation, but allow you to choose the source for supplemental accessories and components that are often already on the donor engine or the vehicle the engine is going into. Whether sourcing from the salvage yard, the local auto parts store, your GM parts dealer, or Holley and their premium matched components; you pick the source that matches your expectations and budget.

This guide will help with locating and sourcing components, as well as supplying notes and helpful hints for each. The first step is to determine which belt alignment you want to proceed with. This is determined by the crank pulley and often, but not always, the water pump. If clearance to the radiator is an issue, the compact STANDARD spacing common on the Corvette may be preferred. Otherwise, it is most cost effective to retain the existing crank pulley/water pump and space the bracket and other accessories to match. An application specific installation kit (part # 21-1, 21-2, or 21-3) is REQUIRED for ALL bracket kits.

Note: All Corvette part application references in this guide are to NON-supercharged LS engines.

Crank Pulley Belt Alignment Determination:



See the below chart for reference dimensions.

Overview of Parts Required (but NOT included with 20-131 bracket kit):

Components with specific belt alignments

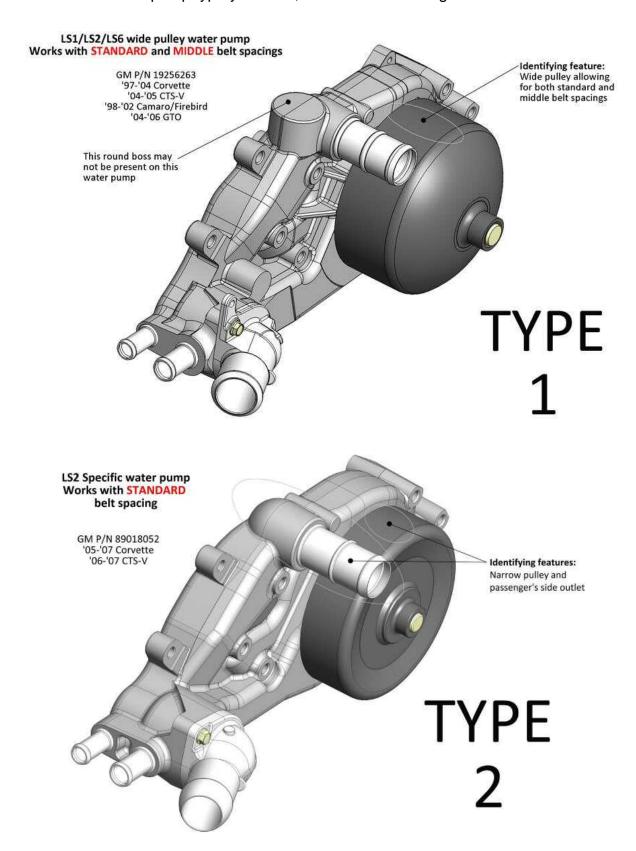
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Belt Alignment	Alignment (Alignment Holley Installation Kit (Alignment Specific)		Crank Pulley (Re	Water Pump (Alignment Specific)	
Group	Specific)	- P			GM#
Standard	Corvette / CTS-V / G8	21-1	1.5"	37 MM	19256263, 89018052, or 12604630
Middle	F-body / GTO	21-2	2.25"	55 MM	19256263
Long	Camaro ('10-UP) / Truck (all)	21-3	3"	75 MM	19207665 or any truck WP

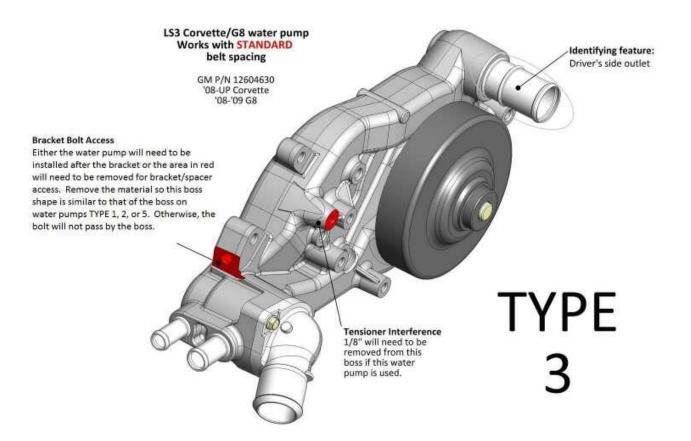
Components that will work with all belt alignments

Tensioner Assembly	Smooth Idler Pulley	Alternator	Power Steering Pump Pulley	Power Steering Pump	Reservoir Assembly (optional)	A/C compressor (R4 Radial Type)
Holley # / GM #	Holley # / GM #	Holley # / GM #	Holley # / GM #	Holley # / GM #	Holley # / GM #	Holley # / GM #
97-151 / 12559325	<mark>97-150</mark> / 12564401	197-300 or 197-301 / 10480326 or 15754097	97-152 / 12568997 or 12578552	198-100 / 26120639 or 25960709	198-200 (kit) / 15907878, 26095119, 26046502, and 12555222	199-100 / 80964063

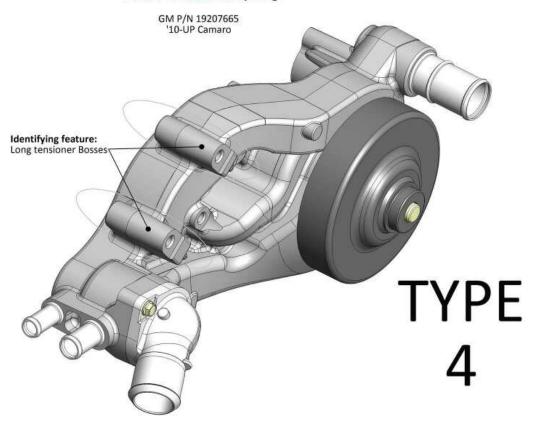
Water Pump Determination:

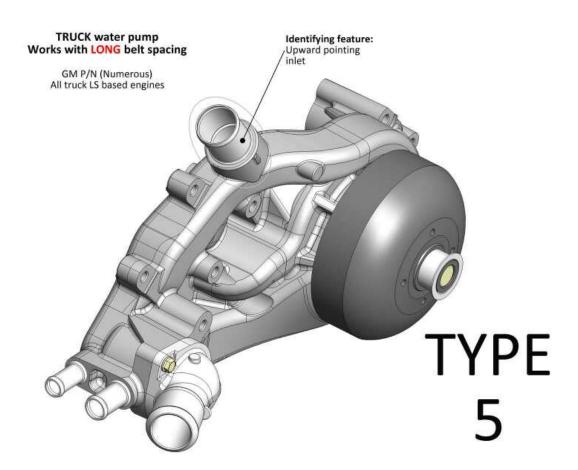
To determine which water pump type you have, refer to the following illustrations:





LS3/L99 Camaro water pump Works with LONG belt spacing





Idler Pulley Options:



Idler pulley, 76 mm smooth			
Holley part # 97-150			
Application: '97 Corvette			
DAYCO # 89059			
GM # 12564401			

Two smooth idler pulleys will be required. When installing the passenger's side A/C bracket, a smooth pulley will need to be installed on the tensioner assembly. Retain the removed grooved pulley for bracket assembly.



Late model idler pulleys such as GM # 12568996 found on '05-up Corvette have a double bearing and will NOT align with this bracket system.

Tensioner Assembly Options:



Tensioner assembly with 68 mm grooved pulley

Holley part # 97-151

Application: '97 Corvette

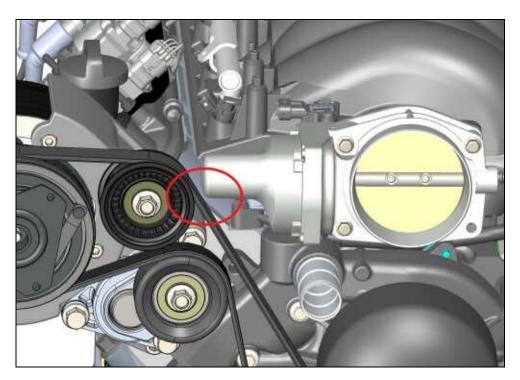
GATES # 38194

GM # 12559325

Because of a tensioner design change, Dayco # 89337 will no longer work with this bracket.

The above is the only style of tensioner that will work with the Holley bracket kits. The recommended version is common on 1997 - 2004 Corvettes. GM tensioner # 12569301 found on 2005 and up Corvettes may also be used if salvaged from the donor accessory drive, but confirm the tensioner pulley properly aligns with the belt after installation.

,03257\$7,IRMDSSOLFDWLRQWKHWDQDUG belt spacing AND you are using a stock LS3/LS7 throttle body, you must replace the grooved idler pulley with the below 59 mm pulley to allow adequate belt clearance.





Idler pulley, 59 mm grooved

Holley part # 97-153

Application: '04 SAAB 9-5 AERO, 2.3L

Application: '97 Ford Contour, 2.5L

DAYCO # 89095

A/C Compressors Options and Warnings:

WARNING: LS engines are capable of high RPMs that can damage A/C compressor's complex moving internal parts. A tach or TPS monitoring RPM switch, such as NOS part # 15982NOS (for wiring information, see diagram on pg. 11), should be configured to deactivate the compressor clutch when the engine is above 4000 RPM. There are two pulley diameters for R4 compressors (5" and 4.25"). For safe high RPM operation and better belt tension, Holley recommends only compressors with the 5" pulley.



R4/Radial Compressor

(6 groove, 5" pulley, metric fittings, pressure switch allowance)

Holley part # 199-100

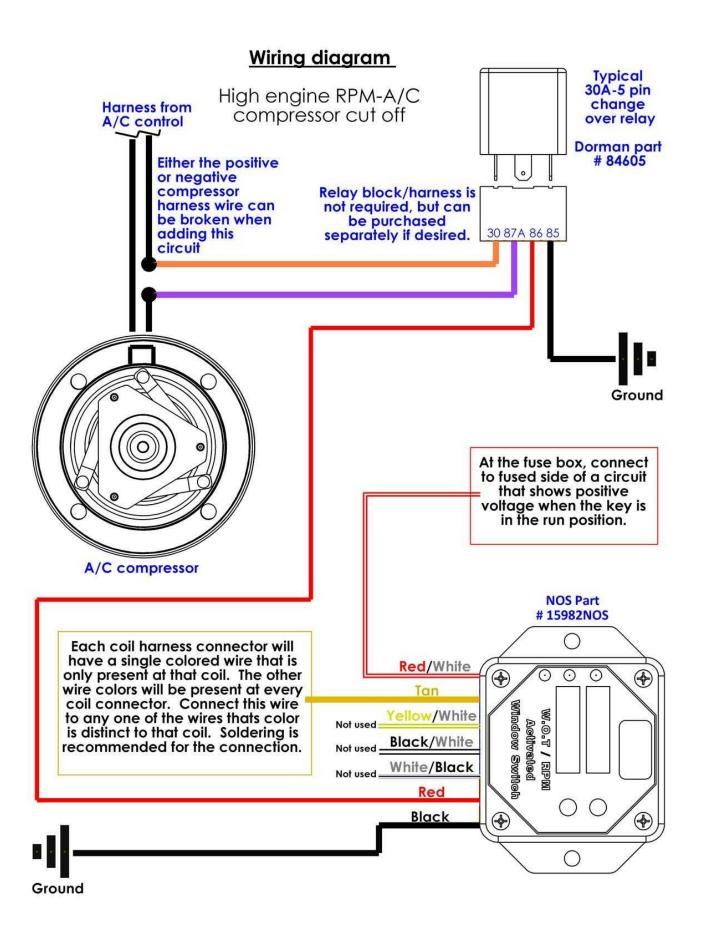
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GM # 88964863

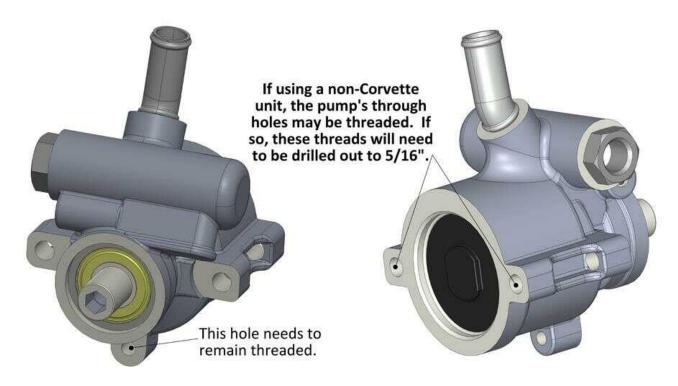
Holley harness pigtail # 199-200

The passenger's side bracket is designed to work with the R4 radial compressor common on '75-'86 GM vehicles. Any R4 compressor with a 6-groove clutch pulley should work in this bracket. There are two types of clutch harness plugs. The early type is a flat spade connecter type where the above references use the later style 8 mm pin, sealed connector.

HELPFUL HINT: There is typically no polarity when wiring the two connectors for the A/C clutch. In a few cases a diode may be inline. After installation, if the clutch does not function properly, reverse the polarity.



Power Steering Pump Options:



Aluminum power steering pump

Holley part # 198-100

Application: '09 Corvette, all except supercharged

GM # 26120639

Steel power steering pump

Application: '97 Corvette

GM # 25960709

The Holley driver's side bracket uses the standard (1997 and up) Corvette power steering pump (Saginaw TC type). Other pumps of the same housing and type may work, but the bracket is optimized for the Corvette pump.

HELPFUL HINTS: Non-Corvette pumps will not have the correctly positioned reservoir hose tube. Also note that remanufactured pumps may have the formed tube clocked improperly. Early Corvette pumps are steel where later years were aluminum.

Power Steering Pump Pulleys:



There are several pulleys that will fit the pump, but some do not have the correct belt alignment for this application. See applicable service manual for pulley installation procedures.

Standard Diameter Pulley:



Small Diameter Pulley:

Power steering pulleys may interfere with the suspension A-arm in certain swap applications. Choosing a smaller pulley in these situations can give additional clearance.



WARNING! Smaller power steering pulleys, such as a 97-154 can rotate the pump beyond recommended RPMs. To correct this, a 25% under-dive balancer should be used if choosing a S₱SSØOH₱DOOHUWKD❷

Belt Alignment	LS Application (Alignment Specific)	Balancer (25% under-drive)		
Group	(;g)	Powerbond P/N		
Standard	Corvette/CTS-V/G8	PBU1117SS25		
Middle	F-body/GTO	PBU1480SS25		
Long	Camaro ('10-UP)/ Truck (all)	PBU1190SS25		

^{*}Belt length will change when moving from standard pulleys to different diameters.

Helpful Hint: The above pulleys have openings for pump mounting bolts and can be installed before the pump is installed.

Alternator Options:



Case size: SMALL (130 mm)

Standard amperage: 105 AMPs

Holley part # 197-300

Application: '04 Chevy Silverado 5.3L (standard 105 amp choice)

GM/Delco # 10480326

Series/Lester # AD230/8247

Holley harness pigtail # 197-400

Case size: LARGE (144 mm)

High amperage: 130-145 AMPs

Holley part # 197-301

Application: '04 Chevy Silverado 5.3L (optional 130/145 amp choice)

GM/Delco # 15754097

Series/Lester # AD244/8292

Holley harness pigtail # 197-400

The Holley driver's side bracket uses standard alternators with 5.46" bolt spacing. This alternator type is common on most '96-'05 GM trucks and '98-'06 Camaro/Firebird/GTOs. There are two alternator amperages available in this type. Note: The Holley bracket DOES NOT work with '97-UP Corvette or '10-UP Camaro alternators which have 6" (154 mm) center bolt spacing.

When wiring the alternator, connect the "L" terminal labeled on the alternator to switched voltage that is "on" when the key is in the run position. There must be either a charge indicator light (standard dash bulb) or a 560 ohm, 1/2 watt resistor (Radio Shack #271-1116) in-line on this wire. Holley's part # 197-400 already has the resistor in line.

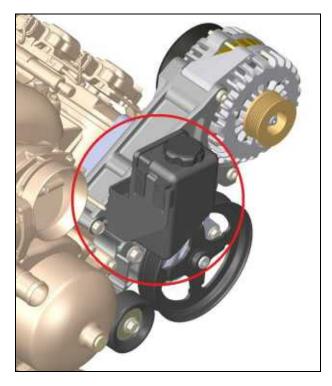
Late model alternators with only two pins visible in the alternator's harness plug instead of four, will NOT work for this application. They require the vehicles ECU to function. An alternator repair shop may be able to change out the internal regulator to the 4-pin type if needed.

HELPFUL HINT: The rear alternator housing can be rotated relative to the front housings. If desired, this will let the charge wire and harness plug to be rotated out of sight or away from interferences. Contact your alternator manufacture or an alternator shop for "re-clocking" procedures.

Power Steering Pump Reservoir Options:

The Holley driver's side bracket works with reservoirs found on '97-up Corvettes. Other remote reservoirs can be custom fitted with this bracket as well. All the below reservoir parts are included in **Holley kit # 198-200.**





After reviewing the components needed for your specific application, parts can be sourced and the Holley kits can be installed. See the included assembly instructions for installation procedures.

Holley® Performance Products, Inc. 1801 Russellville Road, Bowling Green, KY 42101

Technical Support: 1-866-464-6553 www.holley.com

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Revision Date: 6-18-15

Fitment and Required Components Guide



Holley Accessory Drive Kit Part Number 20-133

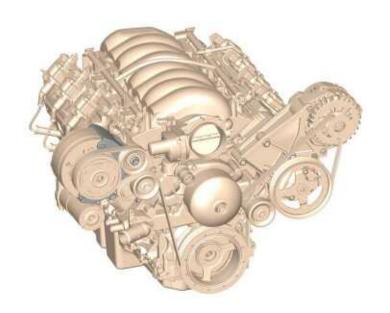
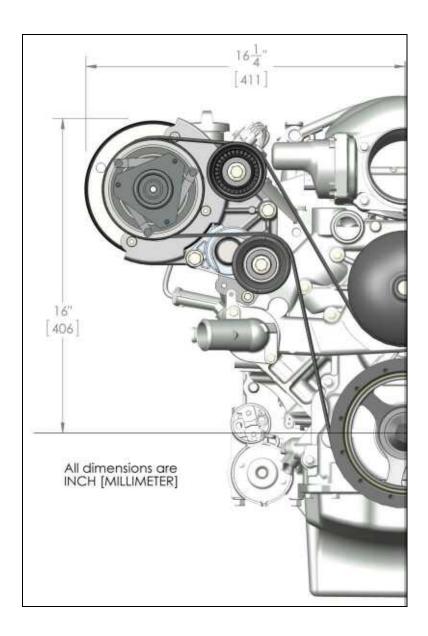


Table of Contents

ntroduction:	2
Crank Pulley Belt Alignment Determination:	3
Overview of Parts Needed (but NOT included with 20-133 bracket kit):	3
Water Pump Determination:	4
dler Pulley Options:	7
Tensioner Assembly Options:	8
A/C Compressors Options and Warnings:	10



Introduction:

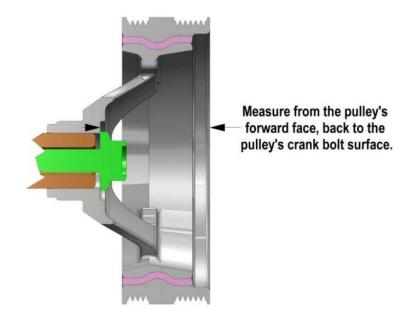
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Holley's kits supply the required brackets and hardware needed for installation, but allow you to choose the source for supplemental accessories and components that are often already on the donor engine or the vehicle the engine is going into. Whether sourcing from the salvage yard, the local auto parts store, your GM parts dealer, or Holley and their premium matched components; you pick the source that matches your expectations and budget.

This guide will help with locating and sourcing components, as well as supplying notes and helpful hints for each. The first step is to determine which belt alignment you want to proceed with. This is determined by the crank pulley and often, but not always, the water pump. If clearance to the radiator is an issue, the compact STANDARD spacing common on the Corvette may be preferred. Otherwise, it is most cost effective to retain the existing crank pulley/water pump and space the bracket and other accessories to match. An application specific installation kit (part # 21-1, 21-2, or 21-3) is REQUIRED for ALL bracket kits.

Note: All Corvette part application references in this guide are to NON-supercharged LS engines.

Crank Pulley Belt Alignment Determination:



See the chart below for reference dimensions.

Overview of Parts Needed (but NOT included with 20-133 bracket kit):

Components with specific belt alignments

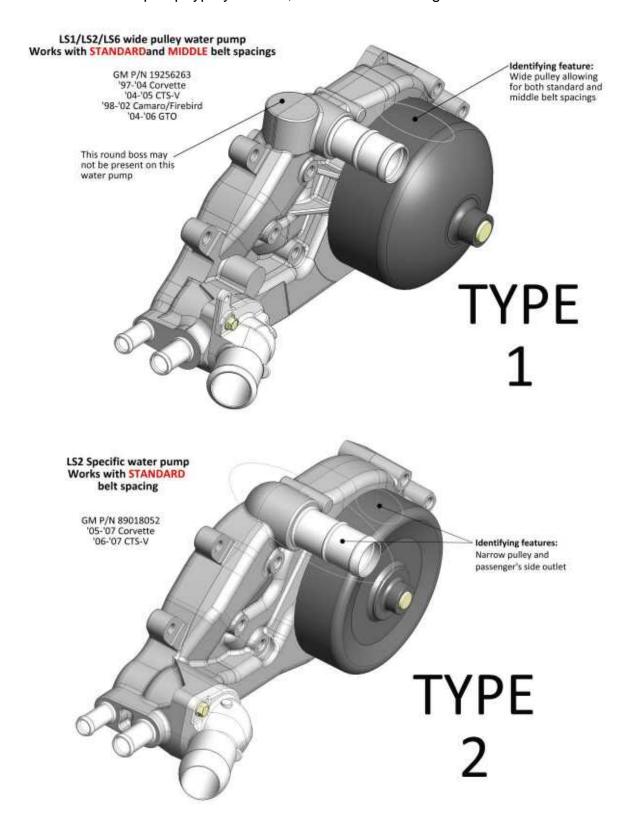
Belt Alignment	LS Application	Holley Installation Kit		Pulley erence	Water Pump (Alignment Specific)	Original Equipment Driver's Side Bracket	
Group (Alignment Specific)		(Alignment Specific)	Dimension)		GM#	GM # (Numerous)	
Standard	Corvette / CTS-V / G8	21-1	1.5"	37 MM	19256263, 89018052, or 12604630	Most LS driver's side brackets and components can be used	
Middle	F-body / GTO	21-2	2.25"	55 MM	19256263	with this kit, but only in conjunction with the corresponding alignment's	
Long	Camaro ('10-UP) / Truck (all)	21-3	3"	75 MM	19207665 or any truck WP	installation kit (21-1, 21-2, or 21-3)	

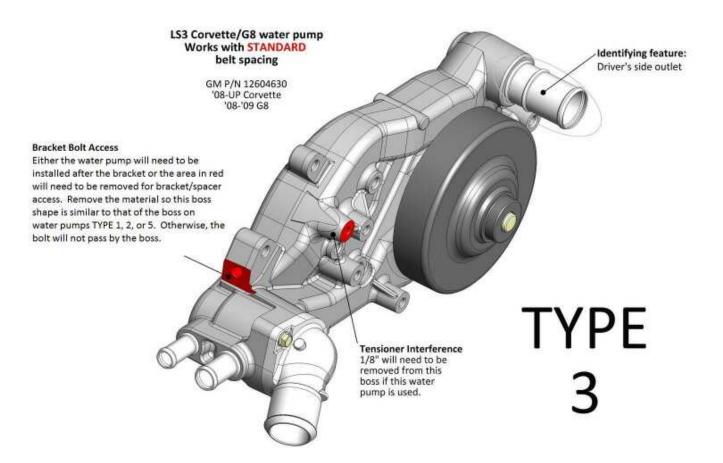
Components that will work with all belt alignments

Tensioner Assembly	Smooth Idler Pulley	Smooth Idler Pulley A/C compressor (R4 Radial Type)	
Holley # / GM #	Holley # / GM #	Holley#/GM#	Holley#
97-151 / 12559325	97-150 / 12564401	199-100 / 80964063	20-135

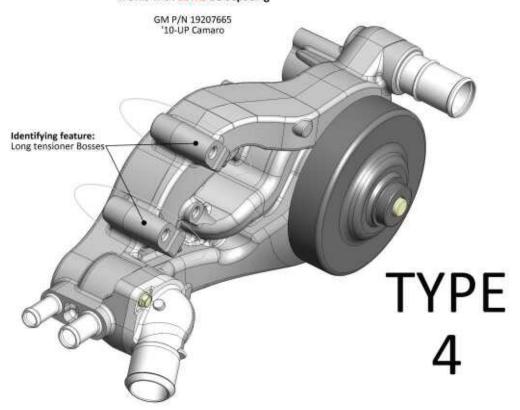
Water Pump Determination:

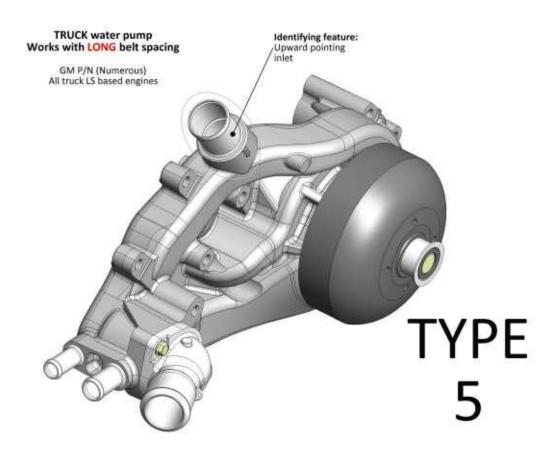
To determine which water pump type you have, refer to the following illustrations:





LS3/L99 Camaro water pump Works with LONG belt spacing





Idler Pulley Options:



Idler pulley, 76 mm smooth			
Holley part # 97-150			
Application: '97 Corvette			
DAYCO # 89059			
GM # 12564401			

When installing the passenger's side A/C bracket, a smooth pulley will need to be installed on the tensioner assembly. Retain the removed grooved pulley for bracket assembly.



Late model idler pulleys such as GM # 12568996 found on '05-up Corvette have a double bearing and will NOT align with this bracket system.

Tensioner Assembly Options:



Tensioner assembly with 68 mm grooved pulley

Holley part # 97-151

Application: '97 Corvette

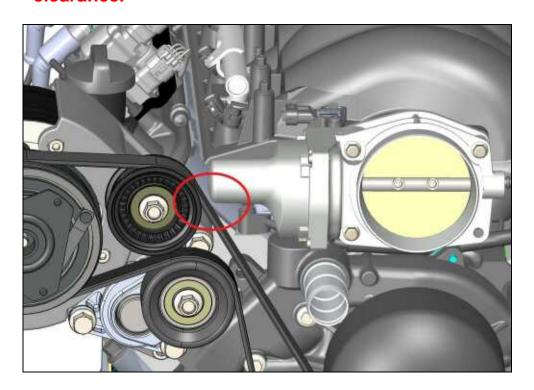
GATES # 38194

GM # 12559325

Because of a tensioner design change, Dayco # 89337 will no longer work with this bracket.

The above is the only style of tensioner that will work with the Holley bracket kits. The recommended version is common on 1997 - 2004 Corvettes. GM tensioner # 12569301 found on 2005 and up Corvettes may also be used if salvaged from the donor accessory drive, but confirm the tensioner pulley properly aligns with the belt after installation.

IMPORTANT: If your application is the "standard" belt spacing AND you are using a stock LS3/LS7 throttle body, you must replace the grooved idler pulley with the below 59 mm pulley to allow adequate belt clearance.





Idler pulley, 59 mm grooved

Holley part # 97-153

Application: '04 SAAB 9-5 AERO, 2.3L

Application: '97 Ford Contour, 2.5L

DAYCO # 89095

A/C Compressors Options and Warnings:

WARNING: LS engines are capable of high RPMs that can damage A/C compressor's complex moving internal parts. A tach or TPS monitoring RPM switch, such as NOS part # 15982NOS (for wiring information, see diagram on pg. 11), should be configured to deactivate the compressor clutch when the engine is above 4000 RPM. There are two pulley diameters for R4 compressors (5" and 4.25"). For safe high RPM operation and better belt tension, Holley recommends only compressors with the 5" pulley.



R4/Radial Compressor

(6 groove, 5" pulley, metric fittings, pressure switch allowance)

Holley part # 199-100

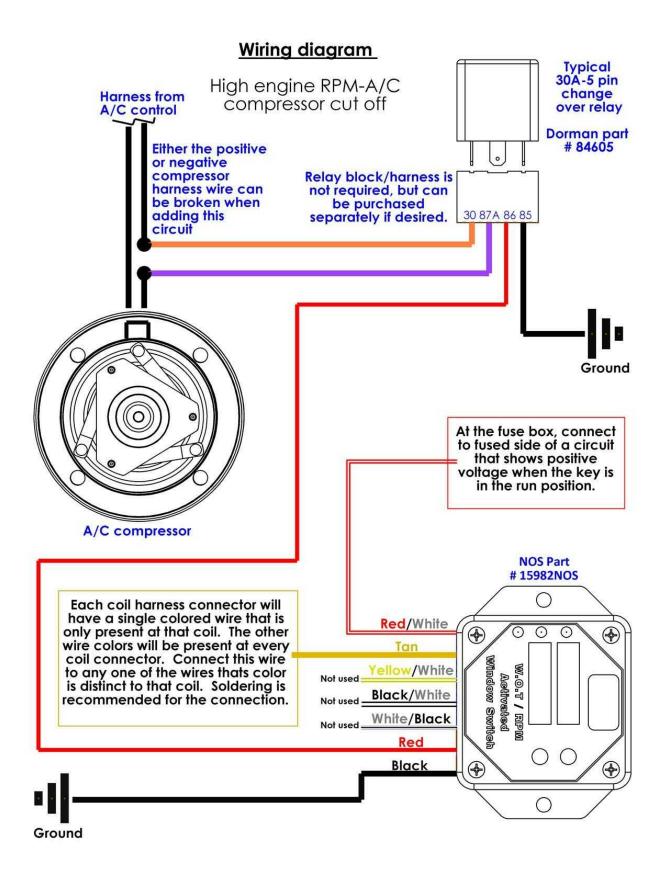
Application: '91 Camaro (all)

GM # 88964863

Holley harness pigtail # 199-200

The passenger's side bracket is designed to work with the R4 radial compressor common on '75-'86 GM vehicles. Any R4 compressor with a 6-groove clutch pulley should work in this bracket. There are two types of clutch harness plugs. The early type is a flat spade connecter type where the above references use the later style 8 mm pin, sealed connector.

HELPFUL HINT: There is typically no polarity when wiring the two connectors for the A/C clutch. In a few cases a diode may be inline. After installation, if the clutch does not function properly, reverse the polarity.



After reviewing the components needed for your specific application, parts can be sourced and the Holley kits can be installed. See the included assembly instructions for installation procedures.

Holley® Performance Products, Inc. 1801 Russellville Road Bowling Green, KY 42101

Technical Support: 1-866-464-6553 Phone: 1-270-781-9741

Fax: 1-270-781-9772 www.holley.com

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Revision Date: 8-21-13

Fitment and Required Components Guide



Holley Accessory Drive Kit Part Number 20-135

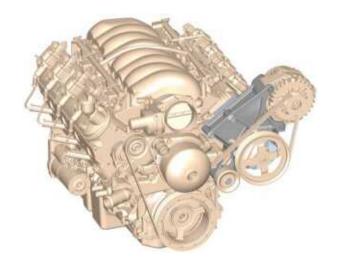
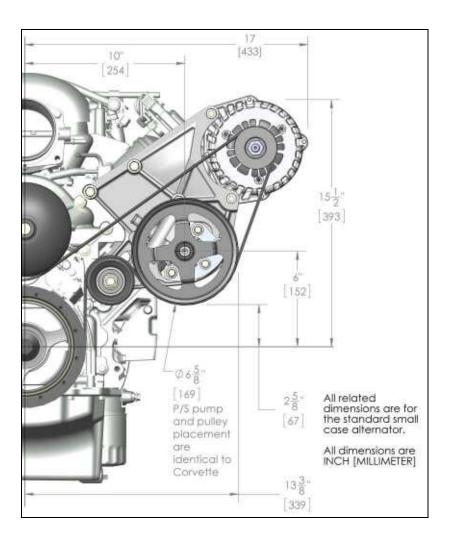


Table of Contents

Introduction:	2
Crank Pulley Belt Alignment Determination:	3
Overview of Parts Needed (but NOT included with 20-135 bracket kit):	3
dler Pulley Options:	4
Power Steering Pump Options:	5
Power Steering Pump Pulleys:	5
Standard Diameter Pulley:	6
Small Diameter Pulley:	6
Alternator Options:	7
Power Steering Pump Reservoir Options:	8



Introduction:

Holley's accessory drive kits offer clean, economical mounting of all LS engine accessories. These brackets look truly at home on any LS engine as if they came from the factory this way.

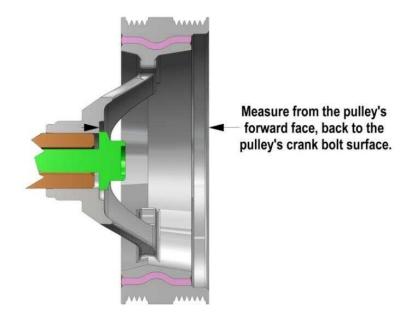
Holley's kits supply the required brackets and hardware needed for installation, but allow you to choose the source for supplemental accessories and components that are often already on the donor engine or the vehicle the engine is going into. Whether sourcing from the salvage yard, the local auto parts store, your GM parts dealer, or Holley and their premium matched components; you pick the source that matches your expectations and budget.

The 20-135 bracket kit is intended for use with engines using the stock tensioner assembly and water pump and either NO A/C or the engine's original A/C bracket and compressor. This bracket will also work with Holley A/C bracket kit 20-133 or 20-134.

This guide will help with locating and sourcing components, as well as supplying notes and helpful hints for each. The first step is to determine which belt alignment you want to proceed with. This is determined by the crank pulley and often, but not always, the water pump. If clearance to the radiator is an issue, the compact STANDARD spacing common on the Corvette may be preferred. Otherwise, it is most cost effective to retain the existing crank pulley/water pump and space the bracket and other accessories to match. An application specific installation kit (part # 21-2 or 21-3) is REQUIRED for Middle and Long belt alignments. No installation kit is required when installing a 20-135 on an application with a Standard belt alignment.

Note: All Corvette part application references in this guide are to NON-supercharged LS engines.

Crank Pulley Belt Alignment Determination:



See the below chart for reference dimensions.

Overview of Parts Needed (but NOT included with 20-135 bracket kit):

Components with specific belt alignments

Belt Alignment	LS Application	Holley Installation Kit		k Pulley	Water Pump (Alignment Specific)	Original Equipment Passenger's side A/C assembly
Group	(Alignment Specific)	(Alignment Specific)	(Reference Dimension)		GM#	GM # (Numerous)
Standard	Corvette / CTS-V / G8	N/A	1.5"	37 MM	19256263, 89018052, or 12604630	Most LS passenger's side A/C compressors and brackets can be
Middle	F-body / GTO	21-2	2.25"	55 MM	19256263	used with this kit, but only in conjunction with the original belt alignment and components
Long	Camaro ('10-UP) / Truck (all)	21-3	3"	75 MM	19207665 or any truck WP	(Original water pump, crank pulley, and tensioner).

Components that will work with all belt alignments

Smooth Idler Pulley	Alternator	Power Steering Pump Pulley	Power Steering Pump	Reservoir Assembly (optional)	Passenger's Side Bracket
Holley # / GM #	Holley # / GM #	Holley # / GM #	Holley # / GM #	Holley # / GM #	Holley #
97-150 / 12564401	197-300 or 197-301 / 10480326 or 15754097	<mark>97-152</mark> / 12568997 or 12578552	198-100 / 26120639 or 25960709	198-200 (kit) / 15907878, 26095119, 26046502, and 12555222	20-133 and 20-134 (also requires installation kit 21-1, 21-2, or 21-3)

Idler Pulley Options:



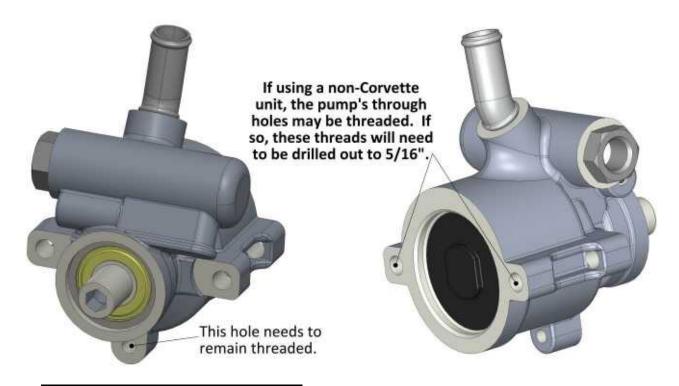
Idler pulley, 76 mm smooth				
Holley part # 97-150				
Application: '97 Corvette				
DAYCO # 89059				
GM # 12564401				

One smooth idler pulley will be required.



Late model idler pulleys such as GM # 12568996 found on '05-up Corvette have a double bearing and will NOT align with this bracket system.

Power Steering Pump Options:



Aluminum power steering pump

Holley part # 198-100

Application: '09 Corvette, all except supercharged

GM # 26120639

Steel power steering pump

Application: '97 Corvette

GM # 25960709

The Holley driver's side bracket uses the standard (1997 and up) Corvette power steering pump (Saginaw TC type). Other pumps of the same housing and type may work, but the bracket is optimized for the Corvette pump.

HELPFUL HINTS: Non-Corvette pumps will not have the correctly positioned reservoir hose tube. Also note that remanufactured pumps may have the bent tube turned improperly. Early Corvette pumps are steel where later years were aluminum.

Power Steering Pump Pulleys:



There are several pulleys that will fit the pump, but some do not have the correct belt alignment for this application. See applicable service manual for pulley installation procedures.

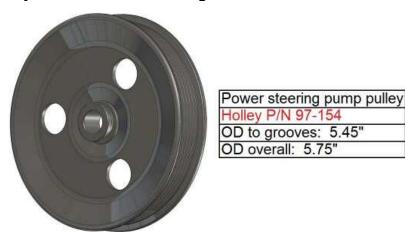
Standard Diameter Pulley:



Power stee	ring pump pulle
Holley P/N	97-152
Application:	'97 Corvette
GM# 12568	3997
OD to groov	ves: 6.35"
OD overall:	6.70"

Small Diameter Pulley:

Power steering pulleys may interfere with the suspension A-arm in certain swap applications. Choosing a smaller pulley in these situations can give additional clearance.



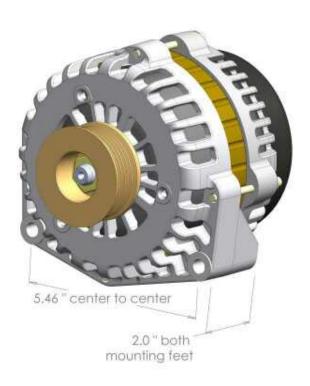
WARNING! Smaller power steering pulleys, such as a 97-154 can rotate the pump beyond recommended RPMs. To correct this, a 25% under-dive balancer should be used if choosing a pump pulley smaller than 6" OD.

Belt Alignment	LS Application (Alignment Specific)	Balancer (25% under-drive)
Group	(Alignine in Specific)	Powerbond P/N
Standard	Corvette/CTS-V/G8	PBU1117SS25
Middle	F-body/GTO	PBU1480SS25
Long	Camaro ('10-UP)/ Truck (all)	PBU1190SS25

^{*}Belt length will change when moving from standard pulleys to different diameters.

Helpful Hint: The above pulleys have openings for pump mounting bolts and can be installed before the pump is installed.

Alternator Options:



Case size: SMALL (130 mm)

Standard amperage: 105 AMPs

Holley part # 197-300

Application: '04 Chevy Silverado 5.3L (standard 105 amp choice)

GM/Delco # 10480326

Series/Lester # AD230/8247

Holley harness pigtail # 197-400

Case size: LARGE (144 mm)

High amperage: 130-145 AMPs

Holley part # 197-301

Application: '04 Chevy Silverado 5.3L (optional 130/145 amp choice)

GM/Delco # 15754097

Series/Lester # AD244/8292

Holley harness pigtail # 197-400

The Holley driver's side bracket uses standard alternators with 5.46" bolt spacing. This alternator type is common on most '96-'05 GM trucks and '98-'06 Camaro/Firebird/GTOs. There are two alternator amperages available in this type. Note: the Holley bracket DOES NOT work with '97-UP Corvette or '10-UP Camaro alternators which have 6" (154 mm) center bolt spacing.

When wiring the alternator, connect the "L" terminal labeled on the alternator to switched voltage that is "on" when the key is in the run position. There must be either a charge indicator light (standard dash bulb) or a 560 ohm, 1/2 watt resistor (Radio Shack #271-1116) in-line on this wire. Holley's part #197-400 already has the resistor in line.

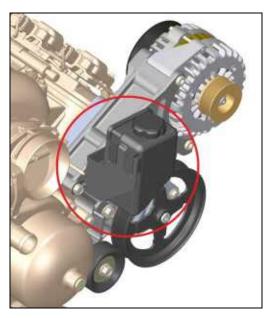
Late model alternators with only two pins visible in the alternator's harness plug instead of four, will NOT work for this application. They require the vehicles ECU to function. An alternator repair shop may be able to change out the internal regulator to the 4-pin type if needed.

HELPFUL HINT: The rear alternator housing can be rotated relative to the front housings. If desired, this will let the charge wire and harness plug to be rotated out of sight or away from interferences. Contact your alternator manufacture or an alternator shop for "re-clocking" procedures.

Power Steering Pump Reservoir Options:

The Holley driver's side bracket works with reservoirs found on '97-up Corvettes. Other remote reservoirs can be custom fitted with this bracket as well. All the below reservoir parts are included in **Holley kit # 198-200.**





After reviewing the components needed for your specific application, parts can be sourced and the Holley kits can be installed. See the included assembly instructions for installation procedures.

Holley® Performance Products, Inc. 1801 Russellville Road, Bowling Green, KY 42101

Technical Support: 1-866-464-6553 Phone: 1-270-781-9741 www.holley.com

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