



## **STREET DEMON™ CARBURETOR REBUILD KITS**

**625 Street Demon™ #1920**

**750 Street Demon™ #1919**

**INSTRUCTION SHEET - LIT709**

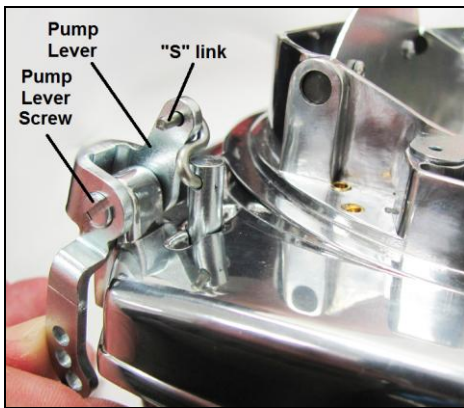


***STREET*  
DEMON**  
**CARBURETOR**

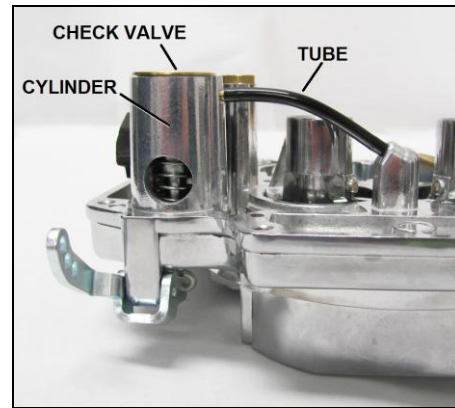
## DISASSEMBLY:

**NOTE:** Numbers in parentheses refer to the exploded views in Figures 10 & 11.

1. Remove the choke shaft / lever assembly (5). Remove step up piston cover screws (2) and step-up piston cover (1). Remove the step up pistons (19), metering rods (15), and springs (14) as an assembly. Metering rods (15) may be removed from the piston (19), if desired.
2. Remove the pump lever connecting rod (32), c-clips (31), choke connector rod (42), c-clip (31), and cotter pin (46). Remove the 8 assembly screws (36).
3. Lift the air horn straight up from the fuel bowl to avoid damage to the parts attached. Remove the float pins (8), floats (9), and fuel needle seat and gasket assembly (20), and strainers (26). Remove the air horn gasket (28).
4. Separate the fuel bowl from the throttle body. Remove the choke cap retainer screws (41), choke cap retainer (40), choke cap assembly (39), and choke cap gasket (38).
5. Remove the throttle body gasket (34). Set the throttle body (35) and fuel bowl assembly (30) aside for cleaning.
6. Remove the pump lever screw (4), pump lever (3), and pump "S" link (21) from the end of the plunger stem (Fig. 1). Remove the fuel inlet fitting (16) and gasket (17).

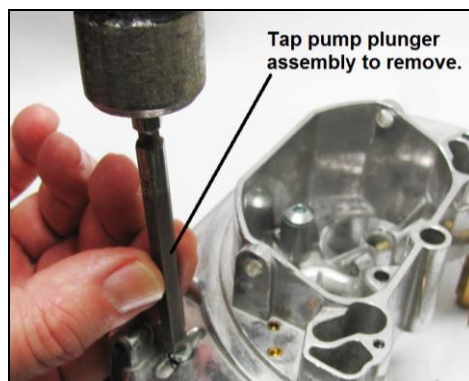


**Figure 1**



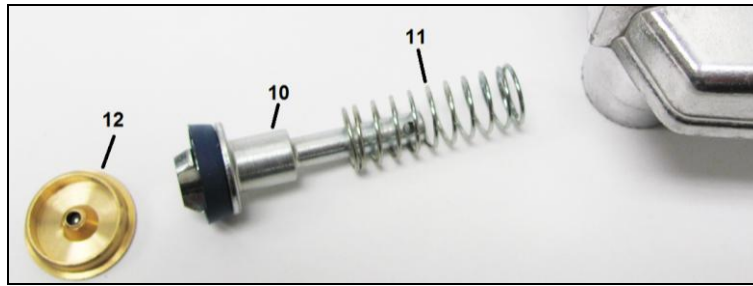
**Figure 2**

7. The accelerator pump cylinder is part of the air horn casting and connects to the discharge nozzle in the primary section through a short flexible tube (Fig. 2). The intake check valve assembly acts as a bottom closure for the pump cylinder.
8. Remove the accelerator pump intake check valve (12) and accelerator pump assembly (10). The accelerator pump intake check valve fits tightly into the bottom of the accelerator pump cylinder and can be removed by tapping lightly on the end of the pump plunger shaft. Tap the end of accelerator pump plunger carefully to guard against damage to the shaft or the air horn assembly (Fig. 3). Once the accelerator intake check valve is removed, carefully pull the accelerator pump assembly from the air horn.



**Figure 3**

9. Remove the accelerator pump plunger assembly (10) and spring (11). See Fig. 4.



**Figure 4**

10. Remove the rubber cup from the pump plunger assembly.
11. Remove the primary (6) and secondary jets (13), noting their locations.
12. Remove the discharge nozzle screw (23), discharge nozzle (22), and discharge nozzle gaskets (24). Invert the air horn to remove discharge check needle (25).
13. Remove the idle mixture screws (47) and springs (48) from the throttle body assembly (35). Remove any rubber vacuum caps at this time.

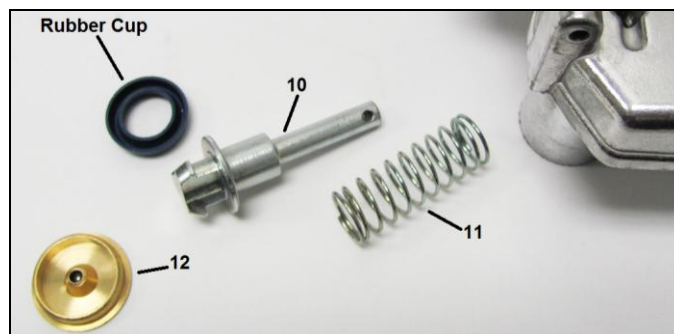
#### **CLEANING:**

Clean all parts thoroughly in an approved cleaning solvent or lacquer thinner. Special attention should be given to carbon deposits in throttle bores and passages. Do not use wires or pointed tools to clean passages and calibrated holes as calibration of carburetor may be destroyed. Do not immerse rubber or similar materials in cleaning solvent.

#### **REASSEMBLY:**

Reverse the disassembly sequence. Note the following special instructions:

1. To ensure proper usage of gaskets and parts packaged in kit, use old gaskets and parts for identification.
2. Idle mixture screws should be seated lightly and then backed out approximately 1-1/2 to 2 turns for initial setting.
3. Install the new accelerator pump rubber cup on the pump plunger assembly (10). See Fig. 5.
4. Push the accelerator pump stem into the accelerator pump cylinder to compress the spring. Install the new brass accelerator pump intake check valve. Avoid contact with the check valve orifice area during assembly. Install open end of "S" link in pump shaft toward choke valve.
5. Refer to Adjustment Data for adjustment specification (Fig. 6 & 7).
6. When installing the choke cap, be sure the pick-up lever (in the housing) fits into the loop on the bi-metal spring. Proper assembly may be verified by turning the choke cap in both directions. The choke plate should open when rotated clockwise, and it should close when rotated counter-clockwise.



**Figure 5**

## ADJUSTMENT DATA:

### FLOAT LEVEL:

1. With the air horn inverted and weight of float seating needle at the toe of the float, there should be 1.01" (25.7mm) between the top of each float and the air horn gasket surface (Fig. 6).
2. To adjust, raise float slightly and bend the float lever. CAUTION! DO NOT PRESS NEEDLE INTO SEAT WHEN ADJUSTING FLOAT LEVER.

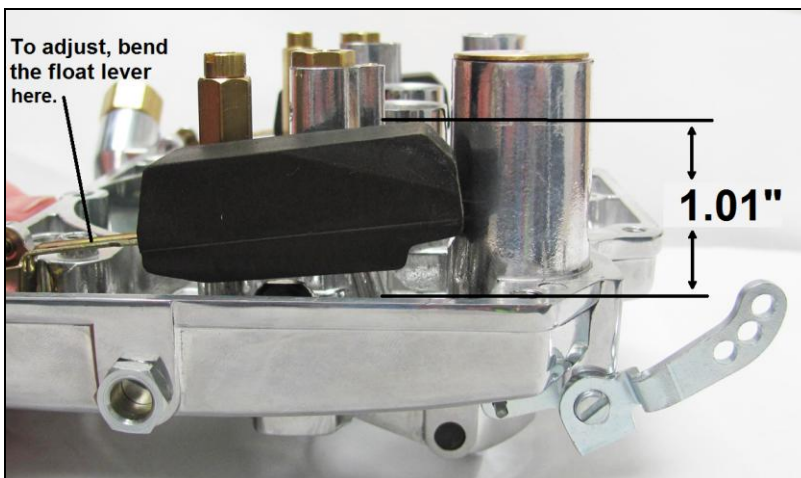


Figure 6

### PUMP:

1. Install the pump connector rod in the center hole.
2. Check the clearance (Fig. 7). You may need to bend the pump rod to obtain .156" (4.0mm) clearance (Fig. 8).

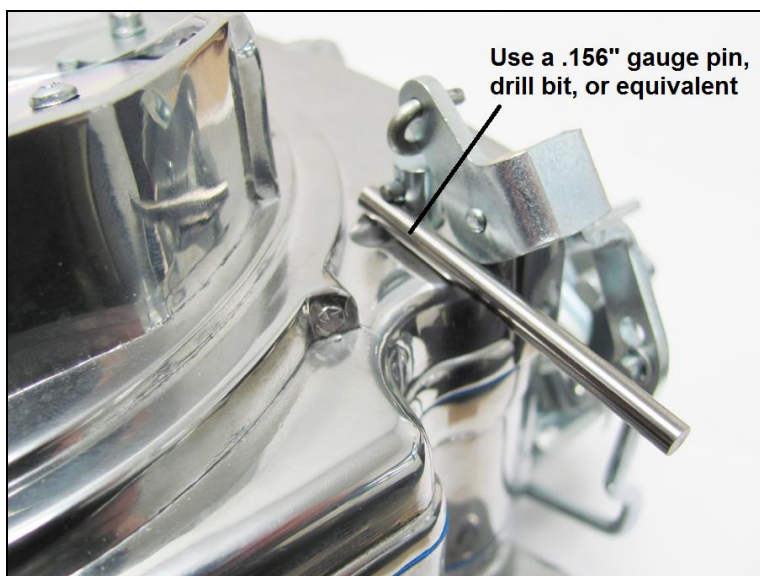


Figure 7



Figure 8

### **ELECTRIC CHOKE SETTING:**

1. With the thermostat cap assembly cold, rotate the cap against the spring tension until the mark on the cap is aligned with the index mark on the housing (Fig. 9).
2. Turn clockwise an additional two notches rich for the proper setting.
3. After engine is warmed up, check that the choke valve has opened fully and that it operates freely.



**Figure 9**

| Item | Description                         | Item | Description                   |
|------|-------------------------------------|------|-------------------------------|
| 1    | Step-Up Piston Cover                | 14   | Step-Up Piston Spring (Green) |
| 2    | #6 – 32 x .75 FHS w/ Lockwasher     | 15   | Metering Rod                  |
| 3    | Pump Lever                          | 16   | Fuel Inlet Fitting            |
| 4    | Pump Lever Screw                    | 17   | Gasket                        |
| 5    | Choke Shaft / Lever Assembly        | 18   | C-Clip                        |
| 6    | Main Well Primary Metering Jet      | 19   | Step Up Piston                |
| 7    | Fuel Inlet Needle                   | 20   | Fuel Needle Seat              |
| 8    | Float Pin                           | 21   | Pump “S” Link                 |
| 9    | Float                               | 22   | Discharge Nozzle              |
| 10   | Accelerator Pump Assembly           | 23   | Discharge Nozzle Screw        |
| 11   | Pump Drive Spring                   | 24   | Discharge Nozzle Gaskets      |
| 12   | Accelerator Pump Intake Check Valve | 25   | Check needle                  |
| 13   | Secondary Jet                       | 26   | Strainer                      |

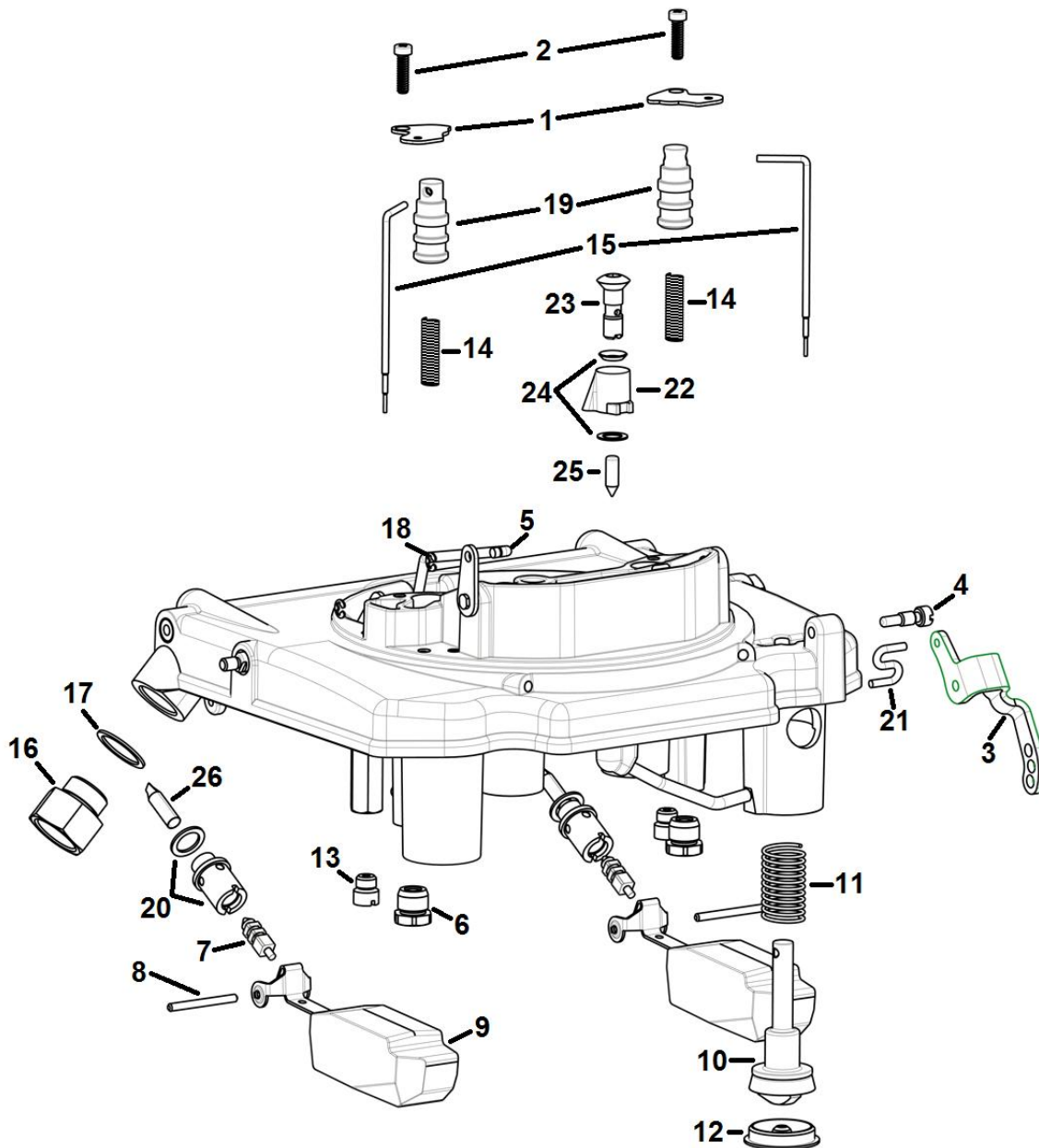


Figure 10

| Item | Description                     |
|------|---------------------------------|
| 27   | Air Horn Assembly               |
| 28   | Air Horn Gasket                 |
| 29   | Air Baffle                      |
| 30   | Fuel Bowl                       |
| 31   | C-clips                         |
| 32   | Pump Lever Connecting Rod       |
| 33   | Outer Choke Counter Lever       |
| 34   | Throttle Body Gasket            |
| 35   | Throttle Body Assembly          |
| 36   | #10 – 32 Fillister Head Screw   |
| 37   | #6 – 32 UNC x .75 w/ Lockwasher |
| 38   | Choke Cap Gasket                |
| 39   | Choke Cap Assembly              |
| 40   | Choke Cap Retainer              |
| 41   | Choke Cap Retainer Screw        |
| 42   | Choke Rod                       |
| 43   | Choke Linkage Cover             |
| 44   | Hex Nut                         |
| 45   | Washer                          |
| 46   | Cotter Pin                      |
| 47   | Idle Mixture Screw              |
| 48   | Idle Mixture Screw Spring       |
| 49   | Tension Spring                  |
| 50   | Idle Speed Screw                |

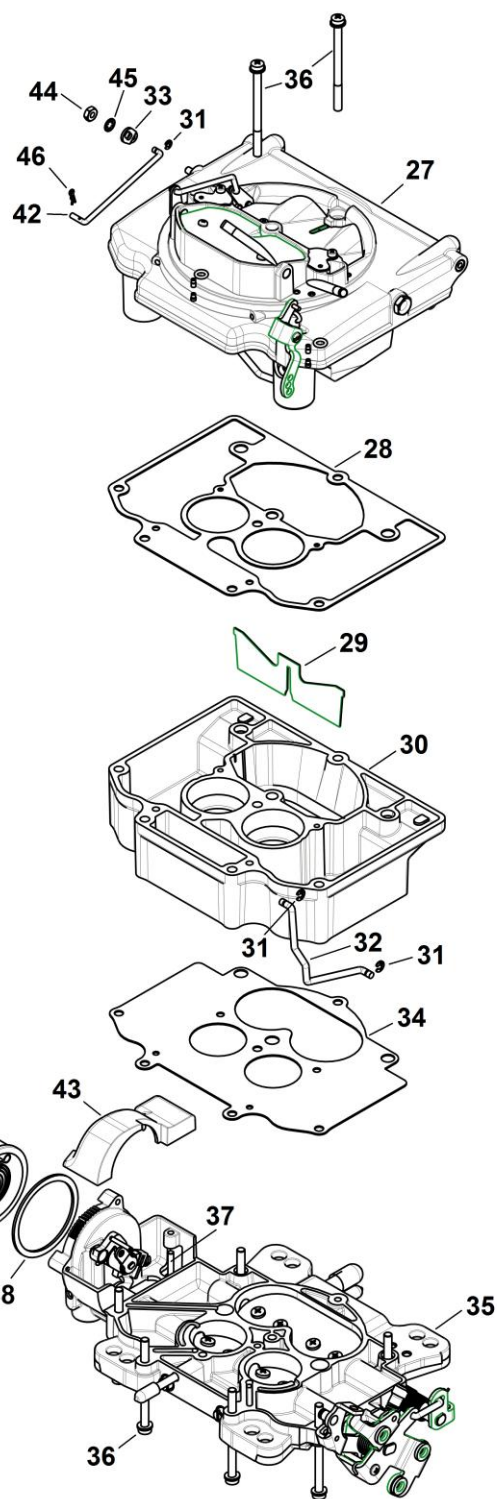


Figure 11

## **Demon Carburetion™ Limited Warranty**

All Demon Carburetion™ Limited Warranties are extended to the original consumer only. This Limited Warranty is not assignable or otherwise transferable. There are no warranties that extend beyond those stated herein. Demon Carburetion™ offers no other warranties expressed or implied beyond this Limited Warranty.

In the event of an alleged defect in material or workmanship, the responsibility of Demon Carburetion™ is strictly limited to the repair or replacement of the defective product. Demon Carburetion™ has no other obligation expressed or implied. Final warranty determination will be in the sole discretion of Demon Carburetion™. Demon Carburetion™ shall not be responsible for; (a) actual or alleged labor, transportation, or other incidental charges; or (b) actual or alleged consequential or other damages incurred by use of any product of Demon Carburetion™.

To initiate the warranty process, the consumer must return the alleged defective product to the place of purchase with a dated receipt and completed applicable warranty claim tag. Warranty claims will be rejected if the date of purchase cannot be established by the consumer. Do not send products directly to Demon Carburetion™. Demon Carburetion™ assumes no responsibility for products sent directly to Demon Carburetion™.

This Limited Warranty sets forth specific legal rights. The consumer may have other rights as a result of variations in state laws or provincial laws. This Limited Warranty supersedes all prior warranty statements.

### **DEMON CARBURETION – NEW PRODUCT**

Demon Carburetion™ warrants its new Speed Demon products to be free from defects in material and workmanship for a period of 90 days from date of purchase.

Demon Carburetion™ Limited Warranty specifically does not apply to products, which have been (a) modified or altered in any way; (b) subjected to adverse conditions, such as misuse, neglect, accident, improper installation or adjustment, dirt or other contaminants, water, corrosion, or faulty repair; or (c) used in other than those applications recommended by Demon Carburetion™. Demon Carburetion™ also does not warrant, and disclaims all liability for products used in racing activities and/or applications other than those specifically recommended in the current brand catalog.

**NOTE: IF YOU HAVE ANY QUESTIONS ABOUT THE SETUP OR TUNING OF THIS CARBURETOR, PLEASE CONTACT THE DEMON CARBURETOR™ TECHNICAL DEPARTMENT DIRECTLY AT 270-901-3346.**

### **Return Address & Contact information:**

Demon Carburetion™  
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