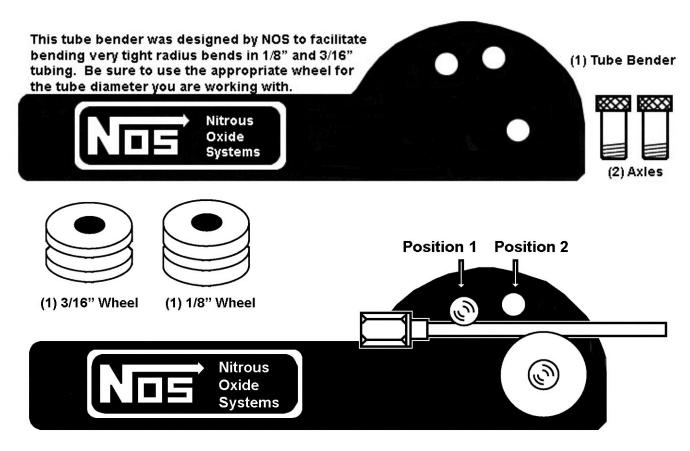


## **TUBE BENDER INSTRUCTIONS**

## P/N 15991NOS

Tube Bending Tool for 1/8" and 3/16" steel tubing

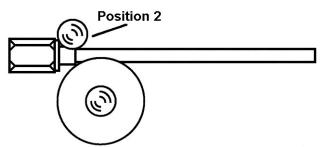


## **NORMAL BENDS:**

Hold the tube securely in the position as shown. Hold the tube securely against the axle in position #1 and bend the tube around the wheel. Be certain that the tube does not slide or move from position #1.

## **TIGHT RADIUS BENDS:**

Position #2 allows bends to be made very close to the tube nut. Place the axle in position #2 as shown and bend the tubing as described above.



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