



**INSTALLATION INSTRUCTIONS  
P/N 37934, 37936, 37938**

Drill and tap 8-32 hole on center of the dowel hole .400”  
below the block bell housing face.

Dowels may need to be fitted to case, due to factory  
dowel hole tolerance is .628-.620. To do this, polish the  
lower portion of the dowel until it slips into the dowel  
bore.

**PARTS LIST P/N 37934**

2- 8-32 x 3/8” Set Screws  
2- .007 Offset Dowels

**PARTS LIST P/N 37936**

2- 8-32 x 3/8” Set Screws  
2- .014 Offset Dowels

**PARTS LIST P/N 37938**

2- 8-32 x 3/8” Set Screws  
2- .021 Offset Screws

For Technical Assistance, call Moroso’s Tech Line  
(203)-458-0542, 8:30am-5:00pm Eastern Time  
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