



FORCE II

Installation Instructions

817757

**2017-19 FORD F-250/F-350
WITH 6.2L ENGINE
2/4 Wheel Drive & All Wheelbases
With Automatic Transmission**

OVERVIEW:

1. Please take a moment to read and understand these instructions before installing your Flowmaster performance system.

ITM #	PART #	DESCRIPTION	QTY.
1	26732S	Inlet Pipe	1
2	8530572-226	Muffler	1
3	26733S	Right Tailpipe	1
4	26734S	Left Front Tailpipe	1
5	26735S	Left Rear Tailpipe	1
6	26484S	Side Exit Pipe	2
7	26485S	Rear Exit Pipe	2
8	ST462	Tip	2

PRE-REQUISITE PARTS NEEDED: If your truck doesn't have overload springs, purchase M10 - 1.5 bolts (x2) for step 9.

NOTE: Please inventory all parts before starting the installation process and call our tech line to report any missing parts. This will help avoid potentially stranding your vehicle until any missing replacement parts arrive.

ITM #	PART #	DESCRIPTION	QTY.
N/A	PK967	Hardware Pack includes:	1
9	503HA	Left Rear Hanger	1
10	MC300BS	Stainless Band Clamp	7
11	HA168	Rubber Hanger- Red	1
12	HW502	7/16" Hanger Keeper	2
13	HW503	1/2" Hanger Keeper	1

REMOVE STOCK EXHAUST SYSTEM:

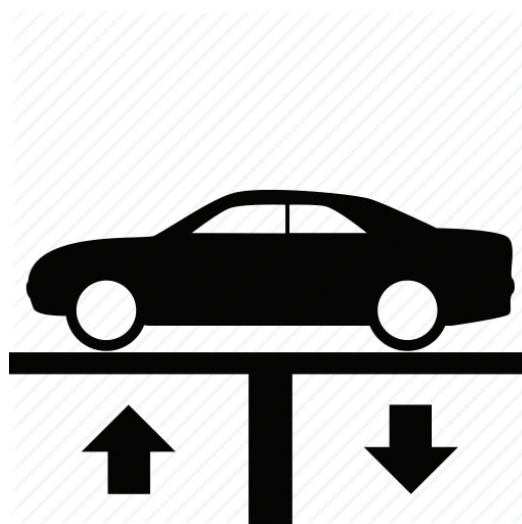
2. Raise vehicle up on a hoist or rack to working height. If you don't have access to a hoist or rack, support vehicle with jack stands.

WARNING:

Avoid serious burns! Allow time for vehicle to cool completely before touching any engine components.

To ease disassembly of factory components:

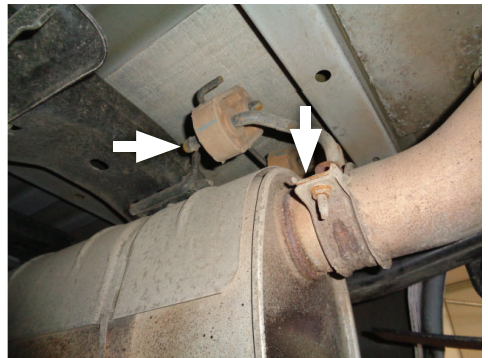
- Apply penetrating lubricant to mounts, bolts and clamps before you remove them.
- Use stands as necessary to support parts as you detach them from your vehicle.



3. Cut stock tailpipe off near muffler outlet. Remove hanger near tailpipe outlet from rubber isolator then remove tailpipe from vehicle.



4. Remove wire hangers (x3) from isolators on vehicle. Loosen clamp at muffler inlet connection.



5. Remove muffler and set aside.

NOTE: The factory resonator unit(s) forward from muffler is not replaced with new system so will remain in place.



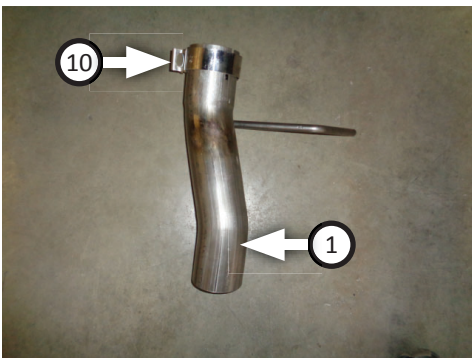
INSTALL FLOWMASTER EXHAUST SYSTEM

6. Remove nuts from stock and Flowmaster clamps, apply anti-seize compound to bolts and re-install nuts.

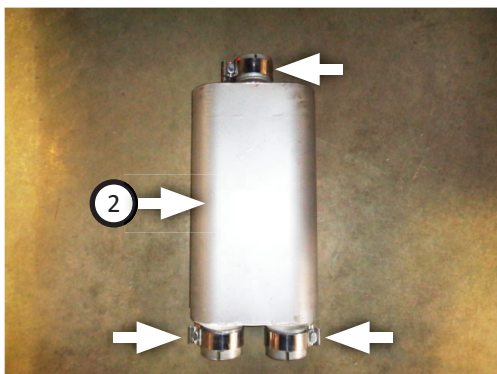
NOTE: The image in this step is intended for illustration purposes only and may or may not accurately reflect components included in your kit.



7. Place **clamp (10)** onto **inlet pipe (1)** then connect it to factory pipe by lining up notch on slip fit with tab on factory pipe. Insert wire hangers into mounts then tighten clamp just enough to allow for adjustment.

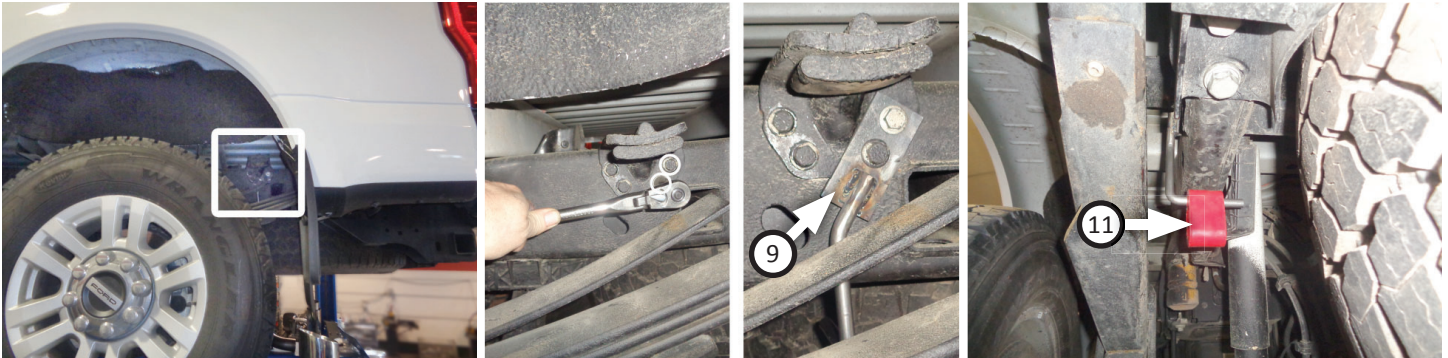


8. Place **clamps (10) (x3)** onto **muffler (2)** then connect it to inlet pipe. Tighten clamp just enough to allow for adjustment.



9. Remove bolts (x2) indicated below and use them to secure **left rear hanger (9)** onto vehicle frame. Then install **rubber hanger (11)** as shown.

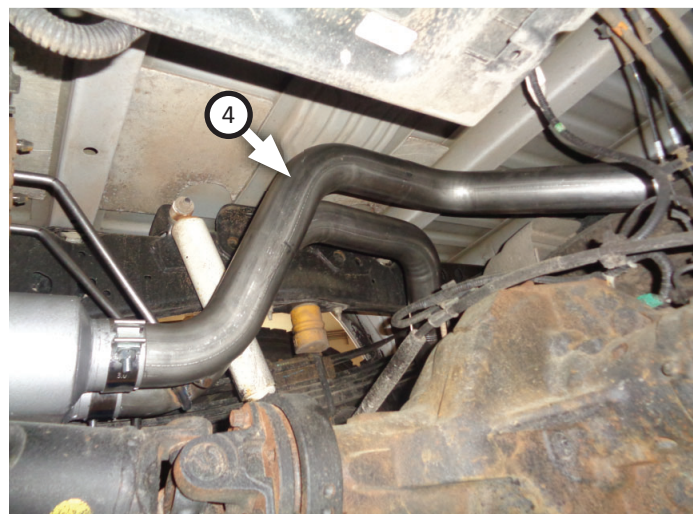
NOTE: If your truck does not have overload springs, secure left rear hanger using pre-requisite M10 - 1.5 bolts (x2).



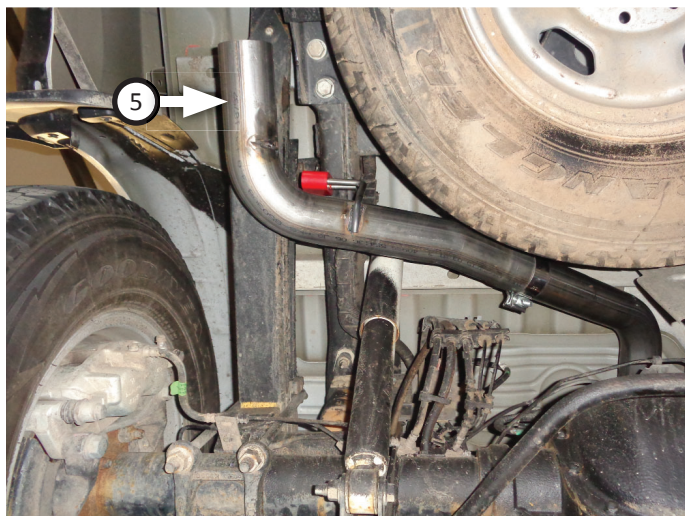
10. Place **right tailpipe (3)** into passenger side muffler outlet. Insert both wire hangers into isolators and tighten clamp just enough to allow for adjustment.



11. Place **left front tailpipe (4)** into driver side muffler outlet. Insert wire hanger into isolator and tighten clamp just enough to allow for adjustment.

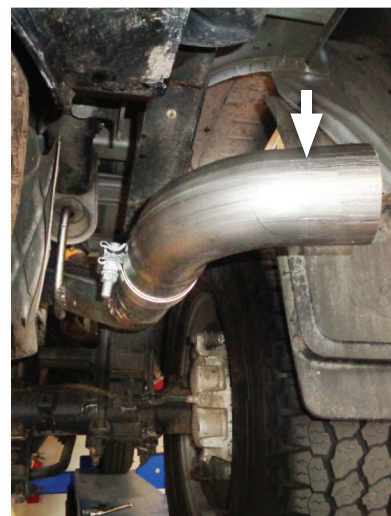


12. Place **clamp (10)** onto slip-fit of **left rear tailpipe (5)** and connect it to left front tailpipe. Insert wire hanger into isolator and tighten clamp just enough to allow for adjustment.

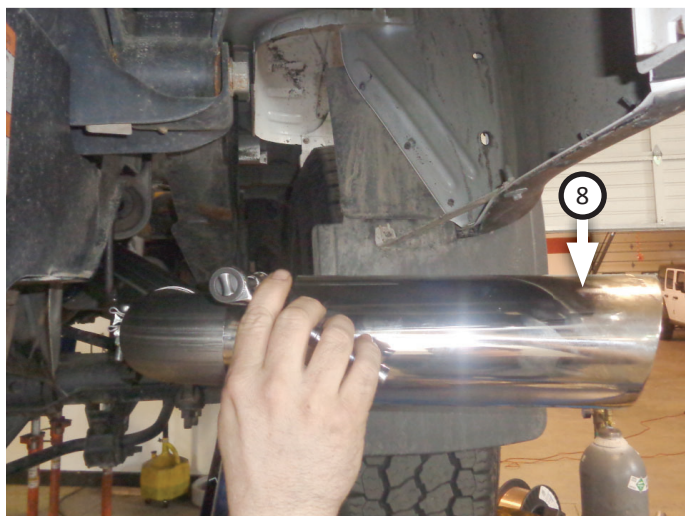
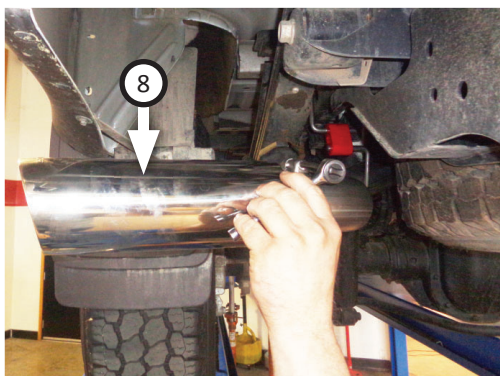


13. Place **clamps (x2) (10)** onto tailpipes then connect **side exit pipes (x2) (6)** to them.

NOTE: This kit includes both side and rear exit pipes. A side exit is preferable for towing purposes, to avoid blowing fumes in or on vehicles you may be towing (eg: RV trailer, boat, etc). Otherwise, if you wish to equip your vehicle with a rear exit exhaust, use **rear exit pipes (x2) (7)** now in place of side exit pipes.



14. Install **tips (x2) (8)** onto side or rear exit pipes then tighten their inlets just enough to allow for adjustment.



15. Adjust exhaust components for fit; maintaining a $\frac{1}{2}$ " clearance around them and compensating for suspension and vibration. Then tighten all clamps.
16. Slide $\frac{3}{16}$ " **hanger keepers (x2) (12)** onto left rear tailpipe hangers and $\frac{1}{2}$ " **hanger keeper (13)** onto inlet pipe hanger to prevent components from slipping out of their rubber mounts.
17. We recommend applying a one inch tack weld to all slip-fit connections for a more secure installation. You may also apply high temperature paint over welded areas to prevent rust and premature corrosion.



Congratulations, the installation of your FLOWMASTER performance exhaust system is now complete!





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Installation Diagram

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