



FORCE II™

409S Stainless Steel

Installation Instructions for:

SYSTEM #817672

2014-2018 GM SILVERADO/SIERRA 1500 · (NON HD)

FITS: 4.3L & 5.3L ENGINES ONLY
CREW CAB 4WD & DOUBLE CAB 2WD/4WD

08/29/17

Removal:

1) Raise the vehicle up on a hoist or rack to working height. If you do not have access to a hoist or rack raise the vehicle and support securely with jack stands.



2) Support the muffler with a stand. Using a hacksaw or sawsall, cut the stock tailpipe off just behind the muffler. Separate the wire hangers on the tailpipe from the rubber mounts on the vehicle and remove the tailpipe from the vehicle. This step is not mandatory but makes removal easier.



3) Using a 15mm wrench, loosen the bolt on the clamped ball connection behind the catalytic converter. Separate the wire hangers from the rubber mounts on the vehicle and lower the inlet pipe and muffler from the vehicle. A lubricant will make removal much easier. You will need to remove the ball clamp from the stock system; it will be reused with the Flowmaster system.

Installation:



1) Place inlet pipe assembly **#26401S** into position onto the ball connection behind the catalytic converter. Reinstall the clamp onto the ball connection and tighten enough to hold, but still allow for a small amount of adjustment. Connect the hanger on the pipe to the rubber mount on the vehicle.



2) If installing the system on a Crew Cab truck with a 6.5' bed, place extension pipe **#TB700S** onto the back of the **#26401S** inlet pipe, place a provided clamp onto the slip-fit and tighten enough to hold in position. The extension pipe will not be used on Double Cab-6.5' bed or Crew Cab-5.5' bed models.



3) Place a supplied 3" clamp over the inlet of the muffler, then slide the inlet of muffler onto the back of the inlet pipe. Use a stand to support the muffler. Tighten the clamp just enough to hold in position.



4) Slide a 3" clamp onto the muffler outlet neck. Place tailpipe #**26410S** into position over the axle and insert the hangers at the front and rear of the pipe into the rubber mounts on the vehicle and slide into the muffler outlet. Tighten the clamp just enough to hold, while still allowing for adjustment.



5) Place the stainless tip #**ST462** onto the end of the exit pipe and adjust to the desired location. Then tighten the tip enough to hold, but still allow for adjustment.

6) Adjust the position of all the pipes and muffler to provide a satisfactory fit. A minimum of 3/4" clearance around all parts of the system must be maintained; while keeping suspension travel and vibration in mind. After adjustments have been made, securely tighten all clamps and install the 4 1/2" hanger keepers onto the hanger rods.

7) For a more secure installation, we highly recommend welding all slip-fit connections.

PACKING LIST

<u>Qty</u>	<u>Description</u>	<u>Part #</u>	
1	Inlet Pipe	26401S	
1	6.5' Bed Extension	TB700S	
1	Muffler	853059-Z	
1	Tailpipe	26410S	
1	Stainless Tips	ST462	
1	Parts Kit	PK746	
3	3" Clamp		MC300BS
4	1/2" Hanger Keepers		HW503



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Installation diagram for:

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