

### 2011 Dodge Charger 3.6L

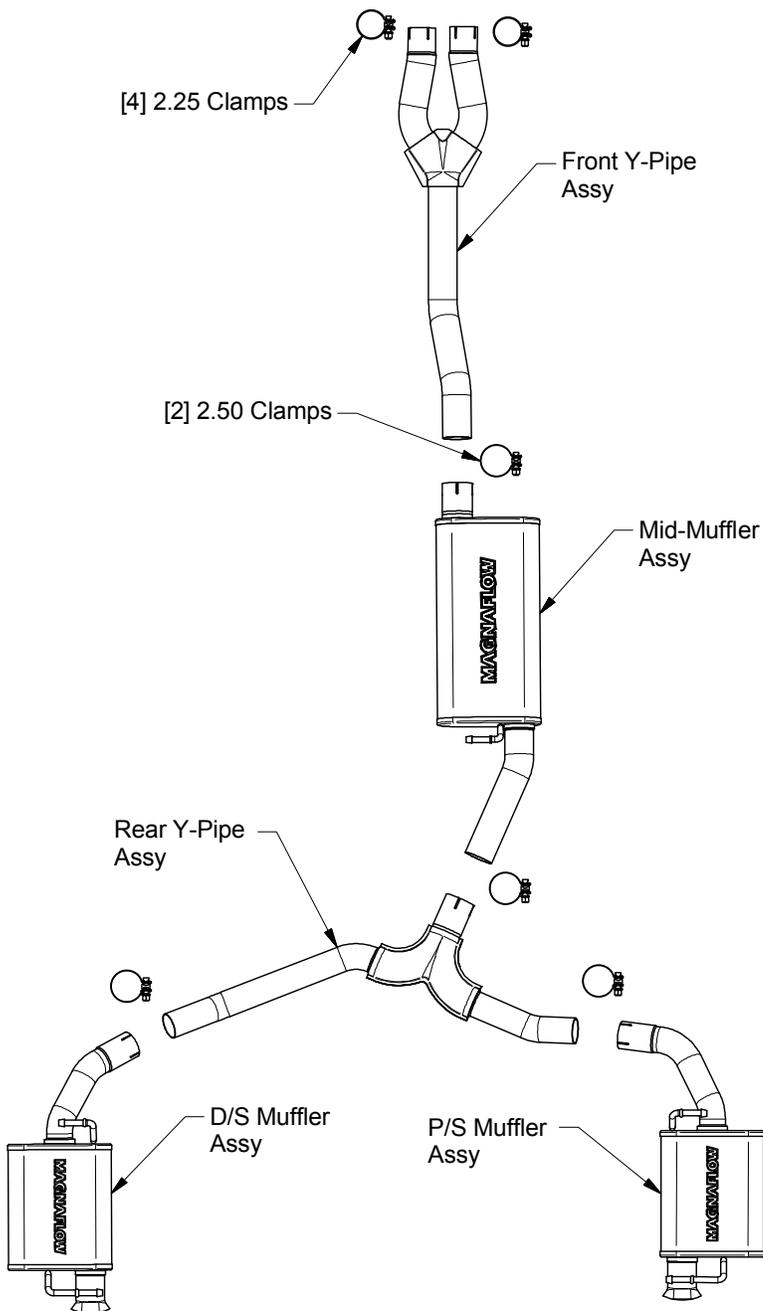
**Warning:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

**Step 1:** Begin removing the OEM exhaust system by loosening the clamps located behind the catalyst converters. Remove the welded hangers from the OEM rubber insulators. Do not damage the rubber insulators as they will be reused to install the new exhaust system. The OEM exhaust system can be cut behind the mid muffler to aid in the removal.

**Step 2:** Install the new exhaust system using a front to rear method. Using the supplied 2.25" clamps, install the Front Y-Pipe Assembly. Leave all fasteners loose for final adjustment of the complete system. Using a supplied 2.50" clamp, install the Mid-Muffler Assembly by fitting the welded hanger into the OEM rubber insulator. Using a supplied 2.50" clamp, install the Rear Y-Pipe Assembly. Using a supplied 2.25" clamp, install the Muffler Assemblies. Complete the installation by fitting the welded hangers into the OEM insulators.

**Step 3:** With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

**Step 4:** Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied band clamps must be VERY tight to properly align the pipes and prevent leaks (Approximately 40ft-lbs). U-bolt clamps should be tightened to approximately 30-35ft-lbs. inspect all fasteners after 25-50 miles of operation and retighten if necessary.



**\*\* Magnaflow Performance Exhaust recommends professional installation on all their products**