



INSTALLATION INSTRUCTIONS



2013 CADILLAC ATS 2.5L | PART NO. 15195

BILL OF MATERIALS:



- 1. INLET PIPE ASSEMBLY
- 2. MUFFLER ASSEMBLY



WEAR SAFETY GLASSES



READ INSTRUCTIONS THOROUGHLY BEFORE INSTALLING PRODUCT



SHOP SUPPLIES:
SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

HARDWARE KIT:
1.[2] 2.25" Clamp

MINIMUM REQUIRED TOOLS:



15mm



Hanger Tool (Or Pry Bar)



Sawzall (Or other cutting device)

MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS



WARNING: When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

ATTENTION: Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lbs for band clamps and 30-35 ft-lbs for U-bolt clamps. Over tightening will result in the clamp breaking and will NOT be warranted by MagnaFlow.

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Step 1. Removal of this exhaust system requires cutting and de-burring the pipe directly in front of the hanger behind the catalytic converter. (cut at line location)



Step 2. Disengage rubber insulators (Do not damage insulators as they will be used in the new installation) and remove system from the vehicle.



Step 3. Begin installation of your new MAGNAFLOW system by attaching the Inlet Pipe Assembly to the cut outlet behind the catalytic converter using the supplied 2.25" clamp (Keep all clamps loose until final adjustment) and insert hanger into rubber insulator.



Step 4. Next, install the Muffler Assy to the Inlet Pipe Assembly using a supplied 2.25" clamp and fitting the hangers into the rubber insulators.



Step 5. Once a final position has been chosen for the new exhaust system, evenly tighten all clamps from front to rear using the torque specifications on page one of the instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.